

6/2/82

EQUIP MENT	NAME: ZINC YELLOW	USE LBS	N-CODE	ACCT LBS
T-22A	1 RUN 57" (5473 G) WATER INTO T-22A			
1	2 WEIGH IN PAIL & POUR IN ASSUME 50%	46	7-D	23
	3 ADJ TO 62" (5990 G) AT 70-74°F.			
	4 ADD IN 70-80 MIN. START 11:20 AM MIN. 80	7000	713-B	7000
	5 STIR 15 MIN.			
	6 ADD IN 25-30 MIN.	3700	936-B	3700
	7 STIR 15 MIN.			
21A	8 PUMP T-22A THRU ZINC DISPERSAL PUMP & 1.5"			
21B	9 VALVE AT 80 PSI INTO T-21- 1.6760			
2	10 WASH IN T-22A, HEEL TO BE USED IN NEXT BATCH			
	10 STRIKE T-11 INTO T-21A/21B M345 68.48% 17523		8-D	12600
	ON THE SURFACE IN 20-25 MIN TIME START 11:22 AM			
	11 TOTAL MIN 20 min			
	11 RUN IN T-13 IMMEDIATELY IN 15-20 MIN			
	ASSUME 31.64%	4520	28-D	1430
	12 STIR 5 MIN & RECORD PH 6.10 (5.8-6.2)			
	13 STIR 2 HRS RECORD TIME START 12:10 PM			
	A. AFTER STIRRING 1 HR, RECORD PH 6.7			
	(6.2-6.7)			
	B. IF NECESSARY ADJ TO PH 6.4-6.8			
	ASSUME 50% & RECORD PH 6.7		7-D	
	C. RECORD TOTAL MIN			
	DURING S13, WHEN SCHEDULED DUMP IN 5 Bags Pump		Y-539-D	
	RECORD: 8000 #SSS & 1 DR #CLEANOUT			
	15 RECORD: PH (6.4-6.8) = 3.12			
	VOL 6.3 (82"-86")			
T-60	16 PUMP SV AT 4500#/HR (MAX) TO T-60 (+/-22"/HR			
3	IN SV) MAINTAINING VOL OF 40"-50" IN T-60			
	RECORD: TIME START PUMP'G FROM SV			
	RECORD: (SV EMPTY) TOTAL MIN			
	17 RUN THRU ROTA-14 INTO T-60	6	260-A	6
	(0.017#/MIN) / (0.013#/G) / 1.00 FACTOR =			
	11.31 ROTA-14 SETTING			
CENT	18 PUMP T-60 (AT 40"-50") AT 4500#/HR MAX TO			
4	CENT-66			
	19 WHEN CENTRIFUGING COMPLETED WASH IN SV			
	20 RECORD CENT RATE IN STEP 38 TABLE			
	21 REPULP CENT-66 INTO T-70			
	22 RUN THRU ROTA-11 INTO T-70	6	260-A	6
	(0.017#/MIN) / (0.013#/G) / 1.00 FACTOR =			
	11.31 ROTA-11 SETTING			
	23 RUN THROUGH ROTA-9 INTO T-70 ON SURFACE	254	978-A	254
	(1.06#/MIN) / (0.4#/G) / 1.60 FACTOR =			
	11.66 ROTA-9 SETTING	20	979-A	20
	24 PUMP T-70 INTO CENT-67			
	25 REPULP CENT-67 INTO T-71 MAINTAINING T-71			
	AT 75-80°F			
	26 PUMP T-71 INTO CENT-68			
	27 COUNTER CURRENT WASH AS FOLLOWS:			
	A. RUN CENT-66 EFFLUENT TO SEWER			

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EQUIP MENT		PAGE 2 OF 2 CG 15 CODE Y-539-D (L)	USE LBS	N-CODE	ACCT LBS
		B. PUMP 15 GPM EFFLUENT FROM CENT-67 INTO CENT-66 THRU 67-EFFLUENT ROTA & REMAINDER TO SEWER			
		C. PUMP CENT-68 EFFLUENT INTO CENT-66 WASH PORT			
		D. RUN 40 GPM CITY & -10 GPM DC WATER INTO T-71			

FIN DRUM 5	28	SET PASTE & REPASTE ROLL STEAM PRESSURE AT 120 PSI			
	29	SET FINNED DRUM STEAM AT 80 PSI & SPEED AT 1 REV/65 SEC			
	30	ADJUST TO OBTAIN 25-26% STICK MOISTURE			

DRY 6	31	SET DRYER BELT SPEED AT 36 MIN BELT RETENTION TIME (TIME/6 BELT SECTIONS = 2 MIN 48 SEC)			
	32	SET DRYER: SECT 1 275°F, 2 280°F, 3 290°F, 4 290°F			
	33	ADJ DRYER SECTIONS TO OBTAIN MOISTURE (0.2 TO 0.4%) NOTE: TURN ON HP WASH ON INSIDE & OUTSIDE OF BELT.			

MISC 7	34	WHEN SCHEDULED, DRY BLEND "SSS" THRU FEEDER AT ____ #/HR.		Y-539-D	
	35	WHEN SCHEDULED, DRY BLEND CLEANOUT/PURGE AT ____ #/HR.			
	36	MAINTAIN 70 GPM MIN WATER TO DC. USE RECIR- CULATED DC WATER PLUS MIN FRESH WATER TO MAINTAIN LEVEL IN DC BASIN. DO NOT OVERFLOW BASIN.			

PULV 8	37	"VORTAC" INSTRUCTIONS: MAGNEHELIC READING.....0.30-0.35 MILL AIR GATE.....4" PULSAIRE AIR GATE.....WIDE OPEN PULSAIRE PRESSURE DROP.....5" WATER MAX TANGENT PLATE AIR PRESSURE.....60-70 PSI RECYCLE TUBE AIR PRESSURE.....80-90 PSI BLOWBACK AIR PRESSURE.....90-100 PSI NOTE: CLEAN RECYCLE TUBES AT LEAST ONCE PER SHIFT & RECORD IN LOGBOOK			
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MISC	38	TIME	TANK	DIFFERENTIAL	TIME	TANK	DIFFERENTIAL	
9			INCH	MIN INCH		INCH	MIN INCH	
		8:06	83	30	11:00	46	30	
		8:30	77	}	11:30	40	}	
		9:06	71		6	12:00 M		34
		9:30	65		6	12:30 AM		28
		10:00	58		7	1:00 M		22
		10:30	52	6				
39	RECORD:	# "SSS" ADDED (SS 14 & 34) # "CLEANOUT" ADDED (SS 14 & 35)						TANK THICKNESS
	START	FIN		OPT			1:30 AM 16 3	
	3:00 p.m	11:00 p.m		127			2:00 AM 10 1	
	11 PM	7 AM		3, 2			2:30 AM 4	
							2:50 AM 157	