FILE NAME: Conwed (CON)

DATE: 1964-1974

DOC#: CON003

DOCUMENT DESCRIPTION: Notes from Board Mill Progress Reports

082035

Notes from Board Mill Progress Reports (J. Manisto Files)

03/16/64	Development made a production trial with cationic asbestos
03/25/64	Trial with cationic asbestos to produce board for 0 - 15 test
05/64	03/25 board approved by UL for 0 - 15 label service Board made for FR testing
06/02/64	Ucar in tile - trial
07/01/64	Made board for UL No. 12
08/64	Extended operation with Ucar
09/64	C-21 furnish obsoleted--changed to C-24 1.8% asbestos (Ucar)
01/65	1/2" and 3/4" Lo-Tone tile furnish changed to 5% Ucar
03/30/65	C-24 furnish board in production for 2-hour FR
05/01/65	UL FR approval for Heritage
06/70	1/2", 5/8", and 3/4" tile with C-24 furnish
08/70	FS-I furnish to C-24
11/70	Board for Flame Spread test with 13% perlite
12/70	Approval for 0 - 15 board for FR test with 5% perlite, C-24
01/73	Tile products with C-28 furnish
03/73	Some 9/16" Lo-Tone lay-in with C-24 plus 4% news because of temporary shortage of perlite
03/11/74	Board made for UL FR testing with no asbestos
05/08/74	Board of 03/11 passed test for FR label service

In FSB Asbestos file (in Cloquet laboratory file)

Letter from NAAC on 04/11/58 indicates that we asked the question of health. Letter reply: "I have written for information, references, etc., regarding air hygiene considerations in the handling of asbestos fiber" (signed Algerd F. Jerome).

Statement in a memo of FSB to AMC dated 06/12/61: "Air-borne asbestos fibers are a health hazard, so it should be mandatory that personnel working in the dispersing area (referring to dry dispersing) wear some type of dust mask.

10/16/72 Proposed Minn. State Regulation
"Minnesota Standard D. for Exposure"

Notes from Board Mill Progress Reports (J. Manisto Files)
(Continued)

Cadotte memo to FSB - In Lo-Tone the function of asbestos is starch retention; in FR board the asbestos is essential to fire resistance.

Memo of 02/23/65 - FSB to BJG

Technical information of Union Carbide asbestos.

I understand that a report was published, probably four or five years ago, by Grunzweig and Hartmann and that a copy was received through our German associate. The subject was on the Health Aspect of Mineral Fiber. That report should be reviewed re the asbestos problem.

Cost Standards 1970, Product 55-611 - Ucar 13.85 lb., Amosite 6.90 lb., which indicates that Amosite was still in the mill in 1970.

1974 standards show only Ucar.