

☐ FOR ENCLOSURE

DATE _____

TO:

FROM:

Please Discuss With	For Ap- proval	For At- tention	For Infor- mation	Note and Forward To File	Note and Return To Sender	Forwarded Per Your Request
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Handwritten:
Send in a
duplicate.
See Chmiche H.11

Handwritten:
6607
39610
39973

Handwritten:
Final difference
between 11

G-443 REV. 2-56

TO _____

DATE _____ TIME _____

WHILE YOU WERE OUT

M _____

OF _____

PHONE _____

TELEPHONED _____ ☐ PLEASE PHONE _____ ☐

CALLED TO SEE YOU _____ ☐ WILL CALL AGAIN _____ ☐

WANTS TO SEE YOU _____ ☐ RUSH _____ ☐

RETURNED YOUR CALL _____ ☐

MESSAGE _____

DUP050292030

N 31781.01

(Duplicate)

Give TO Charles H. II

MAKING INSTRUCTIONS: BATCH UNIT

2760

ALM 12

C.V. 214,215 (320) only

D.V.

CG 46 CODE YW-811-P PKG. 06 TIME M
LOT JAN 20 81 38698-1,2+3 17202

PROCESSES		APPROVED BY	
() YW-811-P	()	BBK 8-17-77	
()	()	DCG 8-29-77	
()	()		
()	()		
TYPED BY			
NSA 8-29-77			

TAB: PUNCH TOTAL WGT AS EST WGT
EST WGT. (DO NOT PUNCH)
(REQ. #)
5581 LBS

TAB PUNCH FOLLOWING CONSUMPTIONS:

TAB: DO NOT PUNCH
% PULP WGT

CG	CODE	LOT	PQ	DISP	LBS.
46	YC-11-A	37985	93		1195
46	YC-11-A	38040	93		656
46	YC-11-A	37999	93		549
46	YW-811-P	37973-1	93		3000
46	YW-811-P				

7% water
YW 811-P hat
37973-1-Do
Not out water
Total use by
CTL 3%

12,600# To Lot 38698-1
5200# To Lot 38698-2
5183# To Lot 38698-3

TOTAL WGT 3861

make 2nd
Batch into 1320
Before pouring
to CTL

99% = 834#
water

EQUIPMENT	NAME	USE LBS	N CODE	ACC LBS
Misc. 1	DALAMAR® YELLOW			
NOTE: MAKING SUPV - 1 hour before taking S33 sample, advise CTL Supv of status				
1 RUN IN ± 150# WATER INTO ALM & CHECK FOR LEAKS				
RECORD: FINDINGS				
NOTE: (1) IF LEAKS FOUND, ADVISE SUPV & DO NOT PROCEED WITH BATCH UNTIL CORRECTED				
(2) IF NO LEAKS FOUND, DRAIN ALM & PROCEED WITH BATCH				
2 Obtain as listed above			YC-11-A	2400
3 Obtain & Mix to uniformity for S9 & S13			896-B	
4 Calculate for S29				
688# 4582# YC-11-A Pulp Wgt (S2) = 1989# water				
ALM 2	5 CLOSE ALM #2 outlet & run in 250# WATER			
	6 DO NOT START AGITATOR			
	7 POUR IN ASSUME 50%	8	T-D	4
	8 DUMP IN 2 DRUMS OF YC-11-A FROM S2			
	9 POUR IN	200	896-B	200
	10 START AGITATOR & STIR ONE MINUTE ONLY			
	RECORD: TEMP 61 °F			
	NOTE: (1) IF COLOR BRIDGING OCCURS, STOP AGITATOR ALLOW TO STOP & DISLODGE COLOR			
	(2) OVER STIRRING WILL GENERATE EXCESSIVE HEAT & FOAM			
	11 ADDRESS OF YC-11 (S2) IN 2 DRUM INCREMENTS USING FOLLOWING PROCEDURE (SCRAPE DRUMS):			
	(1) AGITATOR OFF, DUMP IN 2 DRUMS YC-11			
	(2) START AGITATOR & STIR ONE MINUTE ONLY FOR EACH 2 DRUM INCREMENT			
	12 RECORD: TEMP 64 °F			
	13 START AGITATOR & POUR IN & STIR 5 MIN	420	896-B	420
	14 RINSE GRATING, SIDES & MIXER BASKET WITH 150# WATER			

50# 188# IN

DUP050292031

N 31781.02

IPMENT	PAGE	CG	CODE	YW-811-P	EST. WGT.	7961	LBS.	USE LBS.	N CODE	ACCT. LBS.
CV 3	34	Fill 1-16 ounce jar from packout line & run 100 mesh screen test per SOP. Record: results S46								
ONIT	35	If screen test is OK, close manhole cover, turn off light, & leave agitator on. NOTE: If screen test is not OK, notify supervisor.								
UMDG 4	36	Clean Homog per SOP					25	3-A	25	
CV 5	37	Add 1819# water as required to CV								
	38	NOTE: If test is satisfactory, omit S: 37-40								
	39	Start agitator & stir 20 min or longer to uniformity								
	40	Fill 1-16 ounce jar from packout line & deliver to CTL for color. Record in S46								
	41	Shut off agitator until test is available								
	42	When test is satisfactory, start agitator								
	43	Stir 5 min or longer								
	44	Check packout scale accuracy: 50# 500#								
	45	Discharge thru packout screen as follows:								
		PACKAGE N-CODE	SCHEDULED PACK	TOTAL NET PACK						
		1775	-1	28	12600					
		1924	-2	12	3760					
		1701	-3	285	14247					
		GRAND TOTAL NET PACK			29407					
		NOTE: After discharging ± 25G, fill 2-16 ounce jars from packout line, mark "FINAL." Deliver to CTL when packout is completed. Record in S46								
	46	Stop agitator								
		Record:	Results	Time	Supv					
		S34	Screen tested							
		S35	Color sample to CTL	11:40	6:00					
		S39	Resample to CTL							
		S44	Samples during packout							
		S44	Delivered to CTL							
		START	FINISH	OPERATOR						
		11:40	3:00	11:4						
		3:00	11:40	11:4						
		NOTE: 342 HRS. SPENT OPERATING EQUIPMENT 1/2/61								
		1/2 AT DISAPPL. (MISS. SAMPLES) 1/1/61								

WAREHOUSE REQUEST FORM

REQUEST NO. 3691
1/20/81

DELIVER TO Making BY 1/21/80 7 AM

FOR: CG 46 CODE YWB11P LOT 386981 SCHEDULED 1/20/81

WHSE LOCATN	CG	CODE	PQ	LOT	DRY WEIGHT	DRY CONT	NO. PKG	PKG WGT	TOTAL WEIGHT	ACTUAL WEIGHT
P3	46	YC011A	93	37985	1195	58.40	7	325	2046	-----
35P4	46	YC011A	93	38040	656	61.10	4	300	1074	-----
35P2	46	YC011A	93	37999	549	37.30	5	325	1472	-----
501	46	YWB11P	93	379731	4500	---	113	40	4500	-----

PICK UP AND RETURN TO STORAGE:

LOCATN	CG	CODE	PQ	LOT	DRY WEIGHT	DRY CONT	NO. PKG	PKG WGT	TOTAL WEIGHT
-----	-----	-----	-----	-----	-----	-----	-----	-----	-----
-----	-----	-----	-----	-----	-----	-----	-----	-----	-----

EXPLANATION FOR SHORTAGE/OVERAGE:

SIGNED _____ DATE ____/____/____

COPY-1 PROD. CONTROL
COPY-2 MANUFACTURING
COPY-3 WAREHOUSE
COPY-4 RAW MATERIAL

DUP050292034

N 31781.03

7660

DUP050292035

N 31781.04

WAREHOUSE REQUEST FORM

REQUEST NO 3691
1/20/81

DELIVER TO Wakip BY 1/21/80 7 AM

FOR: CG 46 CODE YW811P LOT 386981 SCHEDULED 1/20/81

WHSE LOCATN	CG	CODE	PQ	LOT	DRY WEIGHT	DRY CONT	NO. PKG	PKG WGT	TOTAL WEIGHT	ACTUAL WEIGHT
P3	46	YC011A	93	37985	1193	58.40	7	325	2046	-----
35P4	46	YC011A	93	38040	656	61.10	4	300	1074	-----
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PICK UP AND RETURN TO STORAGE:

LOCATN	CG	CODE	PQ	LOT	DRY WEIGHT	DRY CONT	NO. PKG	PKG WGT	TOTAL WEIGHT
-----	---	-----	---	-----	-----	-----	---	---	-----
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EXPLANATION FOR SHORTAGE/OVERAGE:

SIGNED _____ DATE / /

COPY-1 PROD. CONTROL
COPY-2 MANUFACTURING
COPY-3 WAREHOUSE
COPY-4 RAW MATERIAL

DUP050292036

N 31781.05