

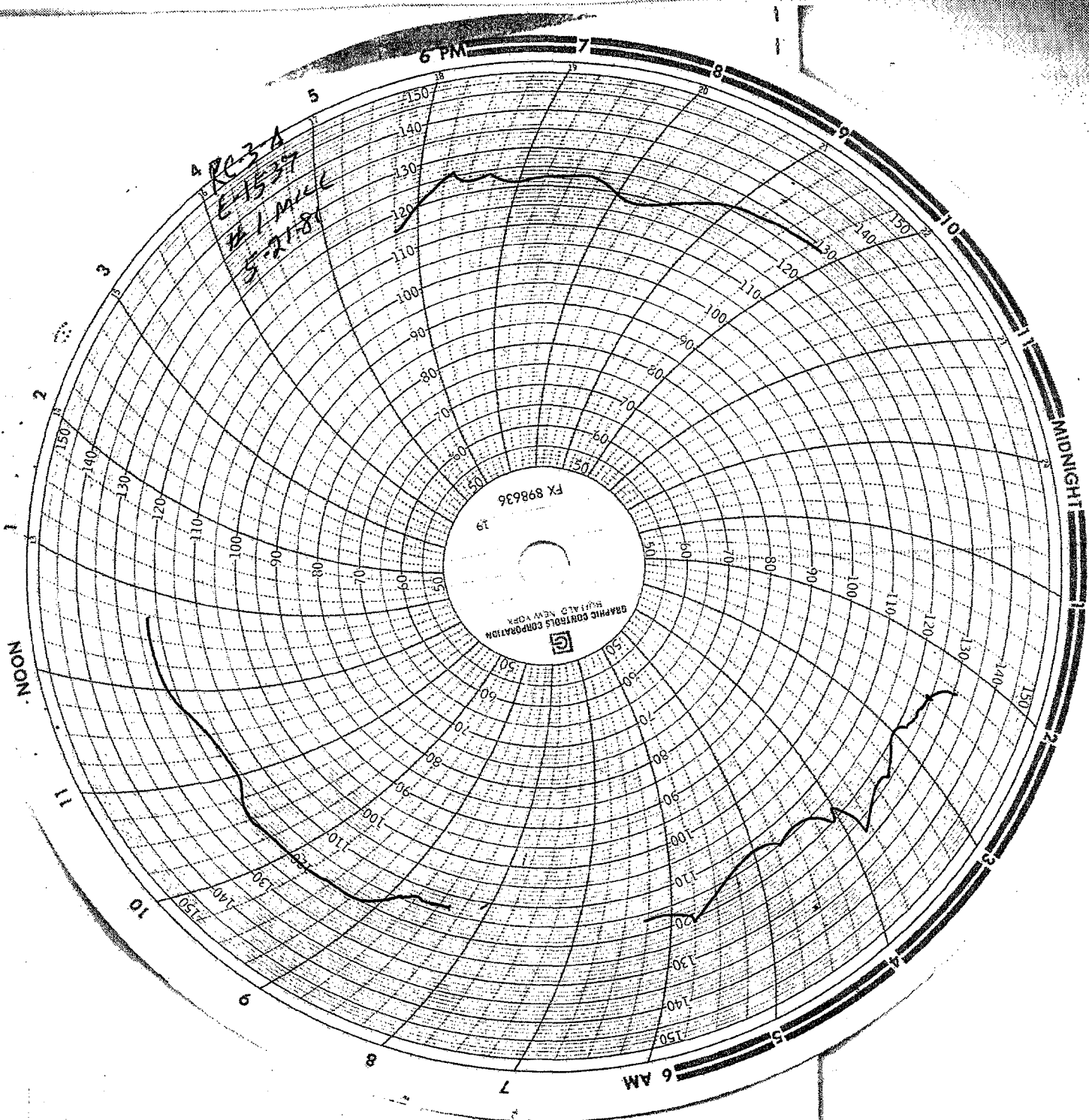
STD. HRS.	TIME	M
1	10:00	10
2	10:15	11
3	10:30	12
4	10:45	13
5	11:00	14
6	11:15	15
7	11:30	16
8	11:45	17
9	12:00	18
10	12:15	19
11	12:30	20
12	12:45	21
13	13:00	22
14	13:15	23
15	13:30	24
16	13:45	25
17	14:00	26
18	14:15	27
19	14:30	28
20	14:45	29
21	15:00	30
22	15:15	31
23	15:30	32
24	15:45	33
25	16:00	34
26	16:15	35
27	16:30	36
28	16:45	37
29	17:00	38
30	17:15	39
31	17:30	40
32	17:45	41
33	18:00	42
34	18:15	43
35	18:30	44
36	18:45	45
37	19:00	46
38	19:15	47
39	19:30	48
40	19:45	49
41	20:00	50
42	20:15	51
43	20:30	52
44	20:45	53
45	21:00	54
46	21:15	55
47	21:30	56
48	21:45	57
49	22:00	58
50	22:15	59
51	22:30	60
52	22:45	61
53	23:00	62
54	23:15	63
55	23:30	64
56	23:45	65
57	24:00	66
58	24:15	67
59	24:30	68
60	24:45	69
61	25:00	70
62	25:15	71
63	25:30	72
64	25:45	73
65	26:00	74
66	26:15	75
67	26:30	76
68	26:45	77
69	27:00	78
70	27:15	79
71	27:30	80
72	27:45	81
73	28:00	82
74	28:15	83
75	28:30	84
76	28:45	85
77	29:00	86
78	29:15	87
79	29:30	88
80	29:45	89
81	30:00	90
82	30:15	91
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93	33:00	102
94	33:15	103
95	33:30	104
96	33:45	105
97	34:00	106
98	34:15	107
99	34:30	108
100	34:45	109
101	35:00	110
102	35:15	111
103	35:30	112
104	35:45	113
105	36:00	114
106	36:15	115
107	36:30	116
108	36:45	117
109	37:00	118
110	37:15	119
111	37:30	120
112	37:45	121
113	38:00	122
114	38:15	123
115	38:30	124
116	38:45	125
117	39:00	126
118	39:15	127

NON-BLEEDING

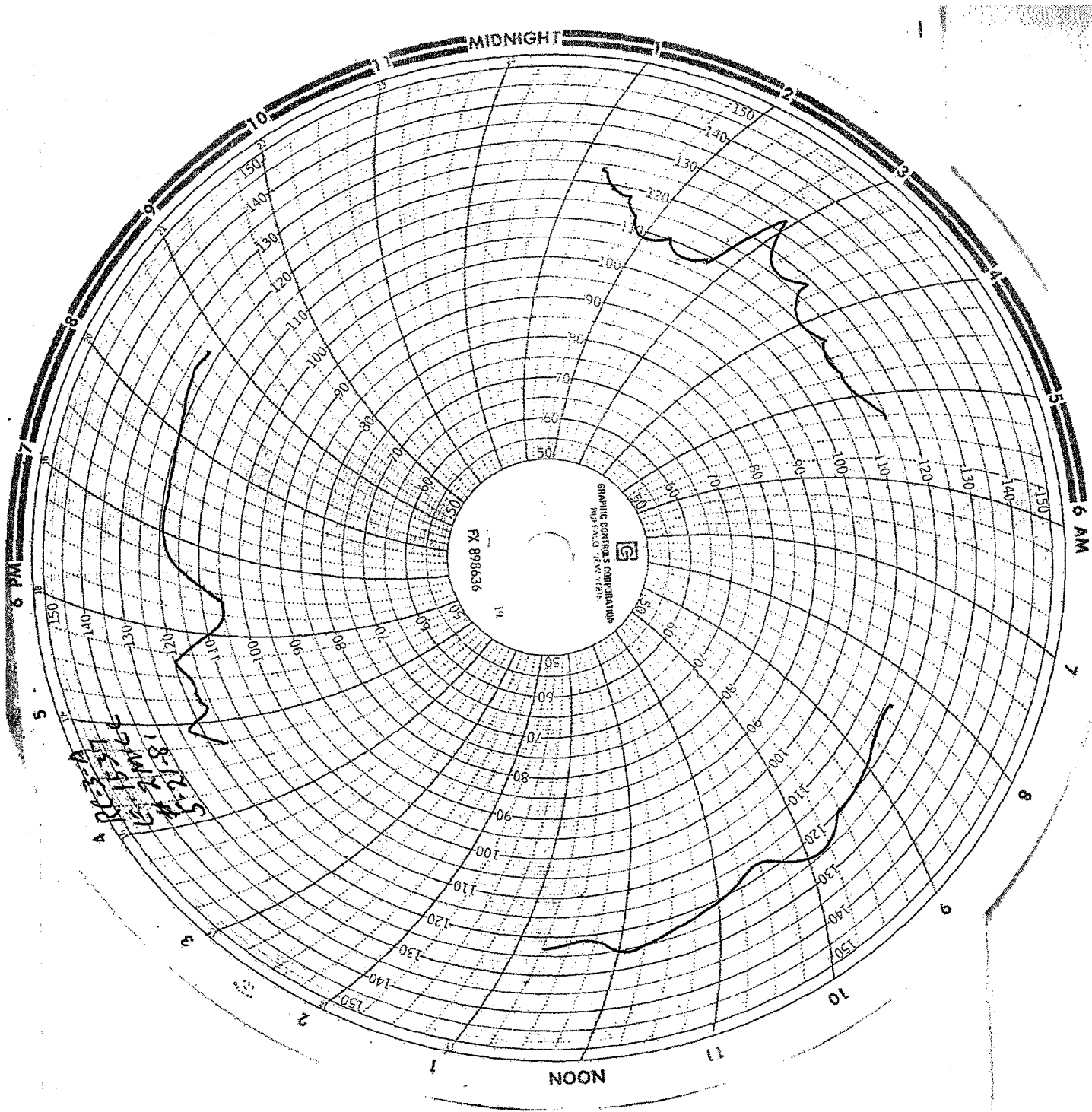
130: 9 REY.

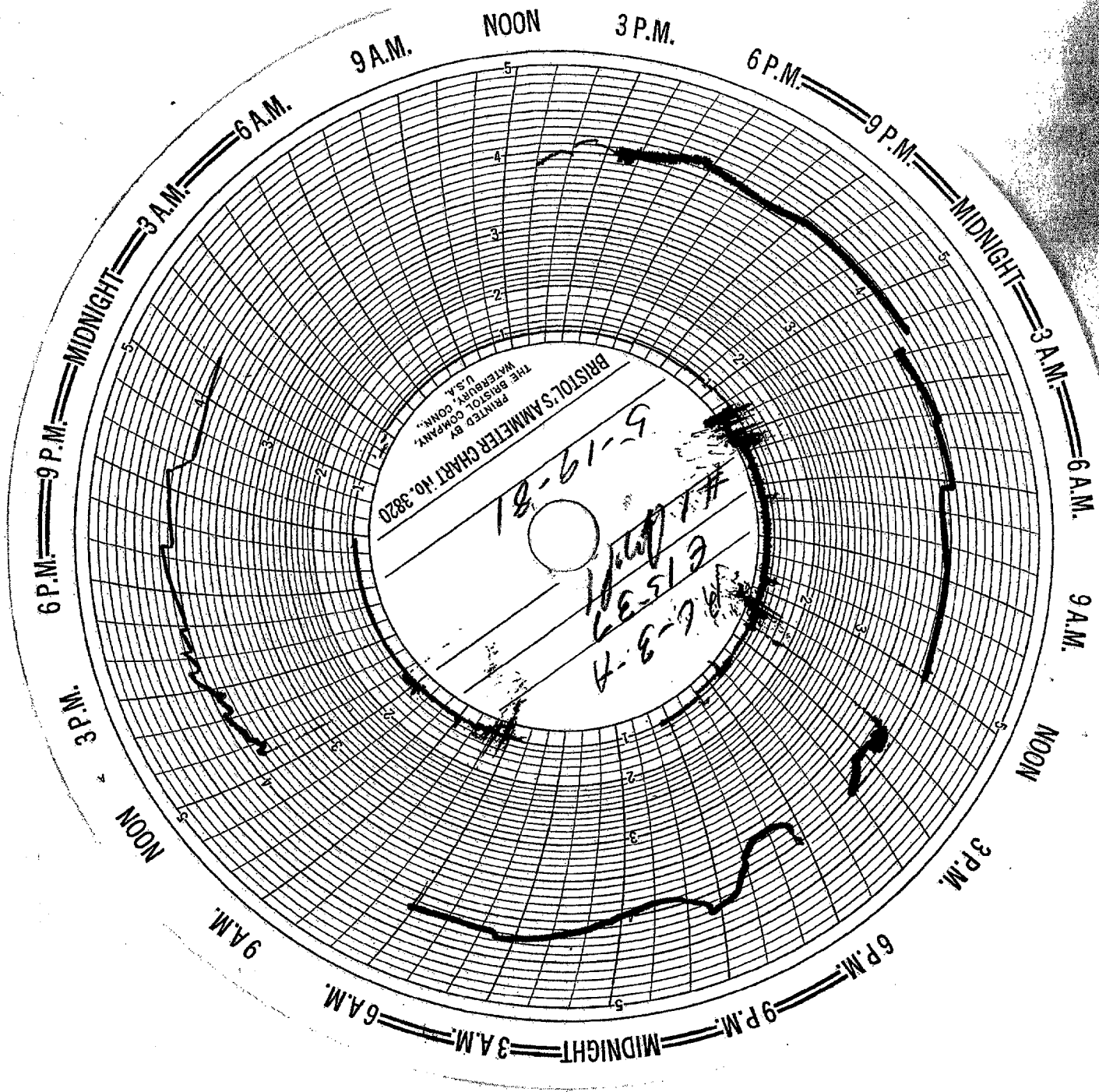
EQUIPMENT	PAGE 2 CG 16 CODE (C) RC-3-A	EST. WGT.	LBS.	USE LBS.	N CODE	ACCT LBS.		
Misc 6	19	Record:						
		Chg No	Date Start	Time Start	Date Fin	Time Fin	Tot Milling Hrs	
		1	5-19-81	1:30 A	5-19-81	5:30 A	4 HRS	
		2	5-19-81	1:30 A	5-19-81	5:30 A	4 HRS	
		3						
		4	5-20-81	12:30 PM	5-20-81	4:30 PM	4 HRS	
		5	5-20-81	12:45	5-21-81	4:45	4 HRS	
		6	5-20-81	12:45 PM	5-21-81	4:45	4 HRS	
		7	5-21-81	9:00 AM	5-21-81	1:00 PM	4 HRS	
		8	5-21-81	9:00 AM	5-21-81	1:00 PM	4 HRS	
		9	5-21-81	4:45 PM	5-21-81	8:45 PM	4 HRS	
		10	5-21-81	4:45 PM	5-21-81	8:45 PM	4 HRS	
		11	5-21-81	1:15 AM	5-21-81	5:15 AM	4 HRS	
		12	5-21-81	1:15 AM	5-21-81	5:15 AM	4 HRS	
		13	5-22-81	9:00 AM	5-22-81	1:00 PM	4 HRS	
		14	5-22-81	9:00 AM	5-22-81	1:00 PM	4 HRS	
	20	Record accuracy once per shift while milling						
		Date	Time	Chg No	Ammeter Amps	Recorder Amps	HT OF	Record OF
		5/20/81	3:00	324	32 - 29	33 - 29		120 - 110
		5-20-81	3:30	326	40 - 40	41 - 40		112 - 115
		5-21-81	10:00	329	40 - 40	41 - 38		115 - 116
		5-21-81	7:00	3210	38 - 40	40 - 40		119 - 119
		5-21-81	4:00	11412	39 - 40	40 - 40		113 - 110
11	21	Add 10" (122 G) water to V-11						
7	22	Heat to 140-150°F for S 24						
13/14	23	Pump 2 charges from HF Mills to V-13 or V-14						
8	24	Wash out HF Mills, with heated water from V-11						
	25	Adj to 24" (408 G) at 140-150°F						
	26	Immediately cool to 75-80°F					6 x 330	57-A 0
	27	Record data on S 35 bottom of Page 3						
Class 9	28	Back wash lines from classifiers to V-13 or V-14						
	29	Place 55 gal drum under sludge discharge & start motor						
	30	Open inlet valve & run V-13 or V-14 thru classifier to V-10 at 2.5-3.0 GPM						
	31	When drum contains ±45 gal of sludge, change drum, weigh & Record in table on bottom of Page 3						
	32	When V-13 or V-14 is MT, close feed valve & backwash line to vat for ½ min						6 E
	33	Open feed valve & drain vat to classifier. Do not wash in vat NOTE: 4 or fewer HF mill charges may be run from V-13 or V-14 without treatment or classification Record: Charge No.						E1 25
Misc 10	34	Repeat S's 1-23 until 14 charges are collected CAUTION: After 9th charge, watch volume in V-10.						

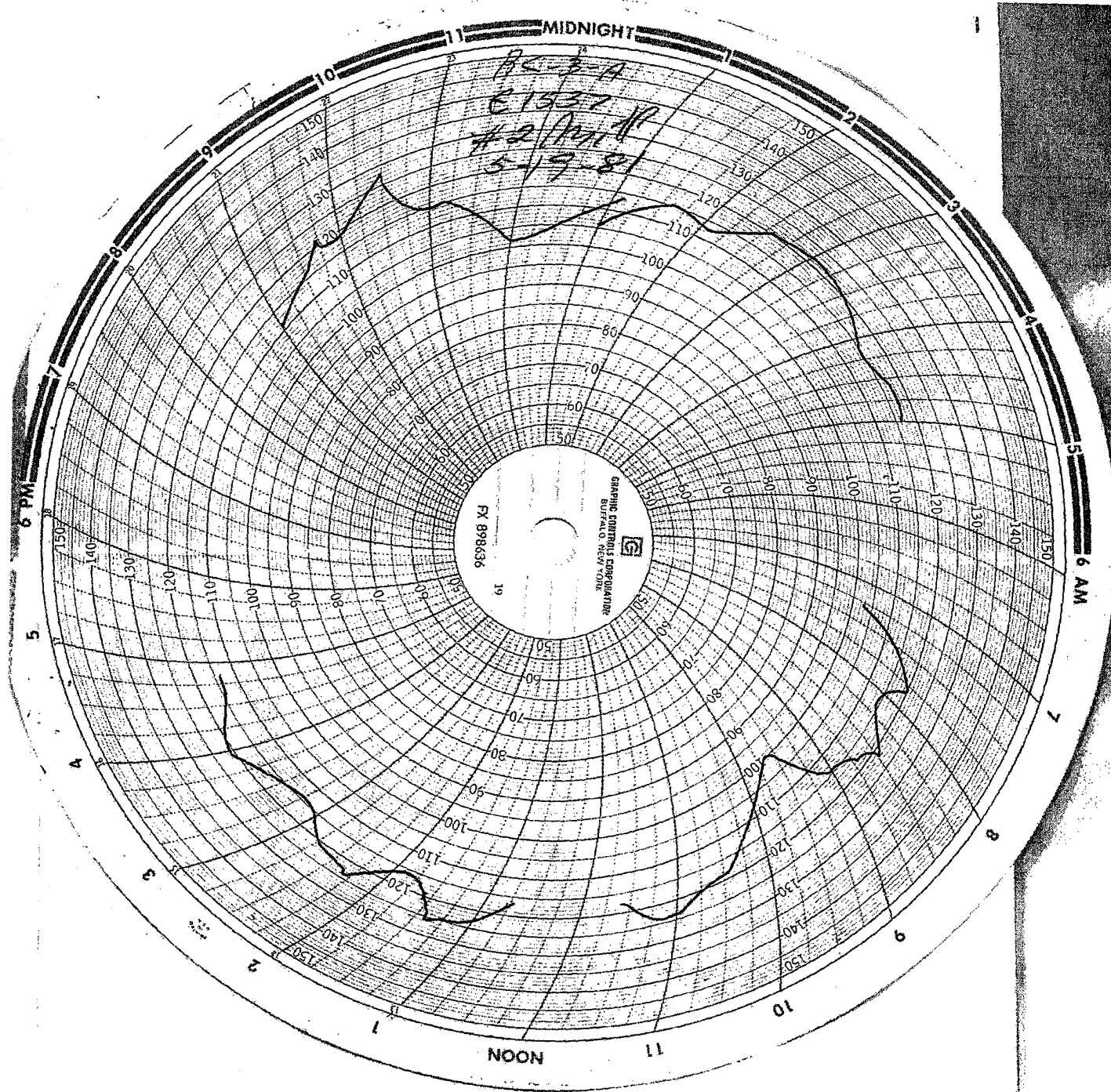
EQUIPMENT		PAGE 4		CG 16		CODE (C) RC-3-A		EST. WGT.		LBS.		USE LBS.		N CODE		WGT. LBS.	
CHG NO	Vat	VOLUME		FINAL Temp	N-57 Used	SLUDGE Class	Chg No	Vat	VOLUME		FINAL Temp	N-57 Used	SLUDGE Class				
		Init	Final						Init	Final							
1 & 2																	
3 & 4																	
5 & 6																	
7 & 8																	
9 & 10	13	24	38	70	2310												
11 & 12																	
13 & 14																	
TIME 9:30A																	
OHNS 1800																	
TIME 2:30P																	
OHNS 2000																	



DUP050097083







DUP050097087