

PLAINTIFF'S EXHIBIT

KRC-512

REQUEST FOR BID
FOR
REMOVAL OF ASBESTOS INSULATION FROM BTX EXCHANGERS AND PIPING
FOR
SOUTHWESTERN REFINING COMPANY, INC.
JUNE, 1987

SWRf/Asbestos 6505

1H 041865

INSTRUCTIONS TO BIDDERS

1. Proposals are being invited from Contractors to strip and remove from Refinery, insulation containing asbestos from exchangers and piping previously removed from the BTX Unit.

Insulation is calcium silicate with asbestos fibers.

2. Contractor shall submit a lump sum bid to accomplish this work on a turnkey basis.
3. Only workers certified in Asbestos Abatement work shall perform the work.
4. Contractor shall provide all permits, fees and licenses as required.
5. Contractor shall insure that work meets all Federal, State and local codes.
6. Contractor shall submit for Southwestern's approval a list of material and equipment to be used. Material and equipment procurement and work shall not begin without Southwestern's prior approval of said list.
7. Contractor shall submit for Southwestern's approval procedures that will be employed to comply with asbestos encapsulation, removal, and disposal.
8. Contractor shall submit for Southwestern's approval the name and address of the waste disposal site where asbestos waste will be deposited.
9. Approval by Southwestern of Contractor's material, equipment, or procedures will not relieve Contractor of his responsibility to comply with all Federal, State, and local codes and regulations.
10. Proposal may be mailed to Southwestern at the address below:

Southwestern Refining Company, Inc.
1700 Nueces Bay Boulevard
Corpus Christi, Texas 78407

Attn: Joe Oliver

11. All questions shall be directed to Joe Oliver at (512) 884-8863.
12. Contractor is encouraged to arrange site visit to verify field conditions.

JWO:jh

SWRf/Asbestos 6506

1H 041866

The Work

Contractor shall furnish all labor, materials, equipment, coordination, tools, insurance, fees, permits and licenses required to remove asbestos from the following:

Two shell/tube exchangers, 22' long X 49" OD.
Insulation thickness: 3 inches
Metal jacketed

Approximately 135 feet of 16 inch pipe in seven pieces.
Insulation thickness: 3 inches
Metal jacketed

Contractor shall encapsulate and transport all asbestos per approved procedures to waste disposal site.

WO:jh

SWRf/Asbestos 6507

1H 041867