

ACME, TEXAS PLANT FORMULA
SPEED SET JOINT COMPOUND WHITE TEX-995
($\frac{1}{2}$ hour working cement)

DESCRIPTION OF PRODUCT: - For use in reinforcing and concealing joints and nailheads.

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>R.M. Spec.</u>	<u>Percent</u>	<u>Lbs/ Batch</u>
*Sodium Citrate	Retarder	134	0.10	0.750
Natrosol 250 HXR	Thickner	170	0.25	1.875
Gelvato RS-6278C	Adhesive	162	1.50	11.250
Gelva GP702	Adhesive	167	0.50	3.750
Asbestos SG210	Fiber Filler	-	1.75	13.125
Asbestos 7RF09	Fiber Filler	9	5.00	37.500
Mica p80H	Anti-Cracking Agent	11	5.00	37.500
Defoamer M111	Anti-Foaming Agent	196	.10	.750
Vanicide	Fungicide	126	.10	.750
Denscal	Plaster	-	85.70	642.750
			100.00	750.000

*Adjust quantity according to set time requirements.

<u>WORKING CONSISTENCY:</u>	- Refer to Plant Testing Procedure No. 32.						
<u>Specifications</u>	<table><tr><td><u>Maximum</u></td><td><u>Minimum</u></td><td><u>Average</u></td></tr><tr><td>62</td><td>58</td><td>60</td></tr></table>	<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>	62	58	60
<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>					
62	58	60					

<u>SETTING TIME:</u>	- Refer to Plant Testing Procedure No. 6 (slow set)			
<u>Specifications</u>	<table><tr><td>90 min.</td><td>40 min.</td><td>60 min.</td></tr></table>	90 min.	40 min.	60 min.
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<u>WORKING PROPERTIES:</u>	- Refer to Plant Testing Procedure No. 33.
<u>Specifications</u>	Must be plastic and buttery working; free of grit or coarse particles.

<u>BONDING PROPERTIES:</u>	- Refer to Plant Testing Procedure No. 35.
<u>Specifications</u>	After compound has dried, tape shall delaminate when peeled back.

<u>CRACK RESISTANCE:</u>	- Refer to Plant Testing Procedure No. 37.
<u>Specifications</u>	There shall be no large fissure cracks in the wedge and very few, if any, cracks in the thinner half of the wedge.

-/ denotes change

EDO:elz

SGP 0018407

ACME, TEXAS PLANT FORMULA
SPEED SET JOINT COMPOUND WHITE TEX-995
(½ hour working cement)

DESCRIPTION OF PRODUCT: - For use in reinforcing and concealing joints and nailheads.

<u>FORMULA</u>				
<u>Raw Material</u>	<u>Function</u>	<u>R.M. Spec.</u>	<u>Percent</u>	<u>Lbs/ Batch</u>
*Sodium Citrate	Retarder	134	0.10	0.750
Natrosol 250 HXR	Thickner	170	0.25	1.875
Gelvato1 RS-6278C	Adhesive	162	2.00	15.000
Gelva GP702	Adhesive	167	0.50	3.750
Asbestos SG210	Fiber Filler	-	1.50	11.250
Asbestos 7RF09	Fiber Filler	9	3.25	24.375
Mica p80H	Anti-Cracking Agent	11	5.00	37.500
Defoamer M111	Anti-Foaming Agent	196	.10	.750
Vanicide	Fungicide	126	.10	.750
Denscal	Plaster	-	87.25 86.05	645.375 654.00
			100.00	750.000

*Adjust quantity according to set time requirements.

<u>WORKING CONSISTENCY:</u>		- Refer to Plant Testing Procedure No. 32.		
<u>Specifications</u>		<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
		62	58	60

<u>SETTING TIME:</u>		- Refer to Plant Testing Procedure No. 6 (slow set)		
<u>Specifications</u>		90 min.	40 min.	60 min.

<u>WORKING PROPERTIES:</u>		- Refer to Plant Testing Procedure No. 33.		
<u>Specifications</u>		Must be plastic and buttery working; free of grit or coarse particles.		

<u>BONDING PROPERTIES:</u>		- Refer to Plant Testing Procedure No. 35.		
<u>Specifications</u>		After compound has dried, tape shall delaminate when peeled back.		

<u>CRACK RESISTANCE:</u>		- Refer to Plant Testing Procedure No. 37.		
<u>Specifications</u>		There shall be no large fissure cracks in the wedge and very few, if any, cracks in the thinner half of the wedge.		

**ACME FORMULA #995
ASBESTOS CONTAINING PRODUCTS**