

GABRIS

DOT-HMR TRAINING PROGRAM

PLAINTIFF'S EXHIBIT

MON-2240

MAJOR ELEMENT STATUS

as of December 20, 1984

prepared by: D. M. Gabris

1. COSTS: Actual YTD: \$70K
 Authorized YTD Budget: 95K
 Expected Expenses for '84: 90K
 Budget for '84: 112K

2. PRODUCTION: All 4Q84 scheduled modules in production and on schedule.

 #4 & 5 For Dist. week of 12/24
 #6 & 7 Upgrading for final review
 #3 & 8 Prep. for audio/visual review
 #9 Audio/visual review 12/21
 #13 Initial scripting.

3. DUPLICATION & DISTRIBUTION: All OpCo. orders received with some
 extras. Duplication and distribution
 of modules 4 and 5 to begin week of 12/24.

 Module #1-9 should be available for duplication
 and distribution no later than 1/15/85. Some
 OpCo owner planning 1-Q-85, training program
 with plant owner using Modules #1-9.

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12/2/84
JL 12/2/84

<u>Monsanto Component Group</u>	<u>ASME B31.3 Code Category</u>	<u>Examples Of Fluid Services</u>	<u>Typical Gaskets Used Before New Policy</u>	<u>Non-Asbestos Gaskets Alternatives</u>
D	D	Utilities up to 150 psi steam.	<u>Rubber</u> Garlock 22 Red Garlock 8639 Neoprene <u>Compressed Asbestos Sheet</u> Garlock 7021	<u>Rubber</u> Same <u>Compressed Non-Asbestos Sheet</u> Garlock Blue 3400
C	Basic	Utilities up to 600 psi steam & low hazard process fluids	<u>Compressed Asbestos Sheet</u> Garlock 7021 <u>Teflon</u> PTFE Garlock Green PTFE Envelope Garlock 9026 <u>Graphite</u> Union Carbide GHE Metal Inserted Flexible Graphite	<u>Compressed Non-Asbestos Sheet</u> Garlock Blue 3400 <u>Teflon</u> Same <u>Graphite</u> Same
B	Basic	Flammables & highly toxic fluids. Steam above 600 psi.	<u>Spiral Wound Stainless Steel API 601</u> <u>- with Asbestos Filler</u> - with flex graphite filler. <u>Ring-joints</u>	<u>Spiral Wound Stainless Steel API 601</u> (Eliminated) (Same) # (Same)
A	M	Lethals.	<u>Spiral Wound Stainless Steel API 601</u> - with graphite filler.	Same

For Special Considerations
 Also: Teflon
 PTFE, Ceramic,
 Mica, or Chlorite Fillers

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