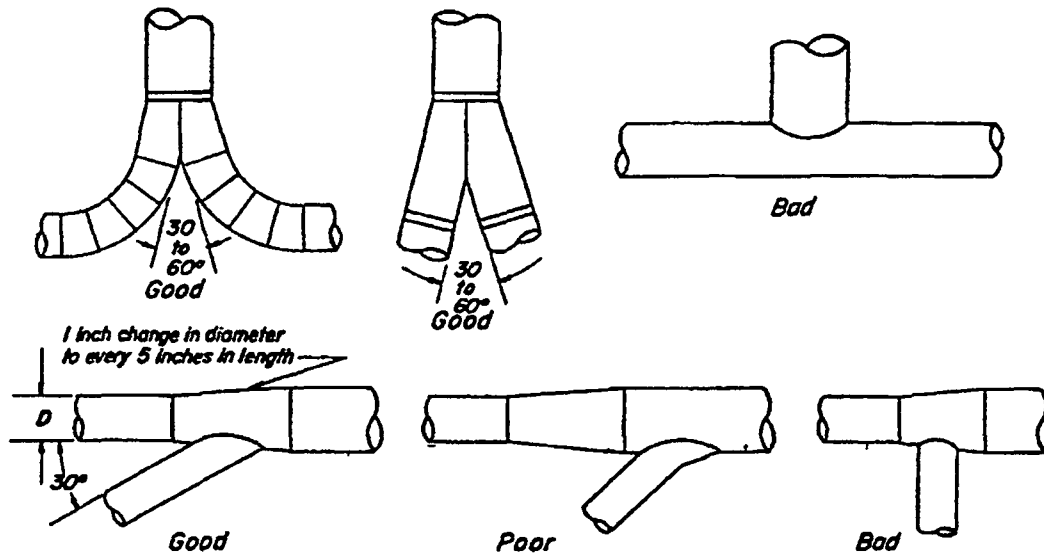
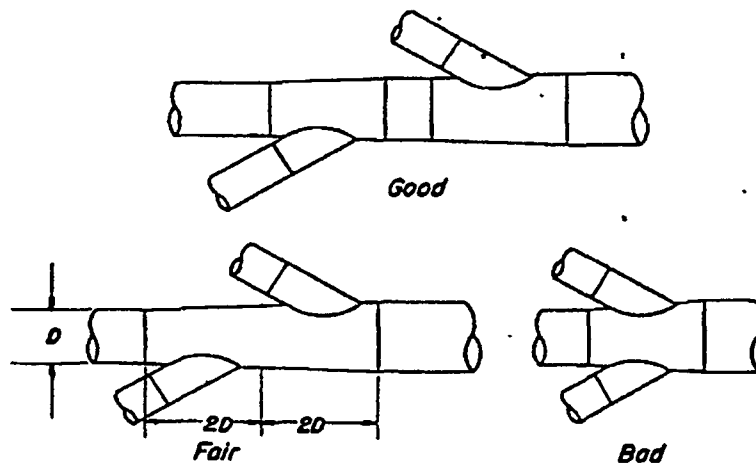




**BRANCH ENTRY**

*Branches should enter at gradual expansions and at an angle of 30° or less (preferred) to 45° if necessary.*



**BRANCH ENTRY**

*Branches should not enter directly opposite each other.*

AMERICAN CONFERENCE OF  
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**PRINCIPLES OF DUCT DESIGN**

DATE 1-66

Fig 6-20

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