

05 MAR 00 05:00

DAILY_REPORT
VINYL DAILY REPORT

9	RX CHARGES	ABNORM BAT RPTS	SPILL RPT	PERSONNEL HOURS	SAFETY:
SHIFT : OM 41-45 46&47		YES	NO	OVERTIME	ABSENT
11-15-5				12	12
13-12-4				24	24
TOTALS : 24 27 9				36	36

MISCELLANEOUS

BLEND TANKS

PRODUCT SILOS

INTERMEDIATE SILOS

SILO	PRODUCT	M LBS	GRADE	SILO	PRODUCT	M LBS	GRADE	BLD TK	PRODUCT	%	OM	GOAL	20
281	5415	448	1	1675	5385	32	1	407	5325	0	NM	741-745	24
282	5395	288	1	1676	5385	35	1	501	5395	82	NM	746-747	10
475	5465	31	1	1677	5385	9	1	502	5385	91	TOTAL	BATCHES	54
476	5415	43BLAK	1	1678	5395	22	1	550	POND	0	WHY WERE	BATCHES	LOST
478	5305	48	1	1679	5395	36	1	551	POND	1	WE HAD TO	WASH	
479	5325	32	1	1680	5395	16	1	552	POND	0	OUT #	11 DRYER	
490	5395	53	1	1681	5385	68	1	553	POND	0			
491	5395	58	1	1682	5385	77	1	644	5385	51			
492	5415	38	1	1683	5385	112	1	646	5415	1			
493	5415	46	1	1684	5395	60	1	647	5415	5			
575	5415	10EMTY	1	1685	5385	21	1	648	5385	87			
576	5225	71VISC	1	1686	5385	25	1	649	5385	88			
577	5415	10EMTY	1	1687	5385	17	1	650	5225	0			
578	5415	10EMTY	1	1688	5395	46	1	651	5225	0	HRS	INCINERATOR	ON
				1689	5225	165	1	652	5225	53	16PM	AVG	HM STRIPPER1
				1690	5225	11	EMTY	653	5225	50	16PM	AVG	LM STRIPPER2
				1691	5225	34	STUP	654	5385	0	16PM	AVG	OM STRIPPER3
				1692	DEBX	61	STUP	655	WATER	0			
								747	5415	63			

PRODUCTION TOTALS

SILOS MLBS	2033.0	RX	PRODUCT	MODE	DRYER	PRODUCT	SILO	RECEIVERS	%	PRODUCT	LBS	RX	#BAT	UP-TM
STRAPPED&WEIGHT	0	300	5395	POLY	1	600	10M	FVCM	45	5225	231021	300	5	23.7
COMPOUND MLBS	213,243	400	5395	CHRG	4	0THR	683	10M	S RVCM	-4	5265	0	400	4
YARD MLBS	3,090,000	500	5395	POLY	5	0THR	282	10M	N RVCM	3	5305	0	500	5
PREVIOUS DAY	1,295,000	600	5395	POLY	6	0THR	691	10M	N FVCM	66	5325	0	600	5
PRODUCTION TOT	3,518,743	700	5225	POLY	7	0THR	681	10M	S FVCM	54	5385	1786731	700	4
MONTH TO DATE	12,727,504	741	5385	POLY	8	0THR	683	10M	E RVCM	5	5395	978273	741	6
		742	5385	POLY	9	5385	687	10M	W RVCM	17	5415	0	742	5
		743	5385	POLY	9S		686	1SPHERE	19	5416	0	743	6	20.8
		744	5385	POLY	10	5385	680	1WATER(FT.)	19	5465	0	744	5	20.8
		745	5385	POLY	11	5385	677	BATCHES		TOTAL	2996026	745	5	20.4
		746	5385	DUMP	10	AVG RATE	24	TOTAL OM	23		746	4	5	18.8
		747	5385	POLY	11	AVG RATE	31	TOTAL NM	36	VCM	USE2985188	747	5	19.7

DATE 3-4-00 DRYER PRODUCTION AND STATUS REPORT

Time:		500	600	700	800	900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	100	200	300	400
No. 4 5385	Product																								
	Silo																								
No. 5 5395	Product																								
	Silo																								
No. 6 5225	Product																								
	Silo																								
No. 7 5385	Product																								
	Silo																								
No. 8 5385	Product																								
	Silo																								
No. 9 5385	Product																								
	Silo																								
No. 10 5385	Product																								
	Silo																								
No. 11 5385	Product																								
	Silo																								
Down Time																									
Description																									
Big Pit	From To																								
Little Pit	From To																								
282 Blower	From To																								
281 Blower	From To																								

Leak Detection and Elimination Sheet

Date/ Time	Leak No./ Written up By:	GC Steam Number(s)	GC Readings	Leak Location	HNU Readings	Notification Written?/ Not. No.	What Repairs Were Made?	Date Repaired	Repaired By:	Repair Verified By:
3-4-00	3480	old module GC #2	8.9 9.5 5.8	note RVM RECEIVER	15 CB	151466	temporarily plus weaphde			
2108	BN	2								
3-4-00	3481	old module GC #2	6.6	Top of RX 400	10 CB	YES 151464	REPAIRED 400RTH VENT LINE TEMP. CAUSE TO REPAIR PERMITS	3-4-00		BHS
2116	BN	7								
3-4-00	3482	old module GC #1	6.3 7.3	5 VCM Railway unloading station	10	NO	Tightened Pipe	3/4	K	K
2123	BN	5								
3-4-00	3483	old module GC #2	5.0	Top of 400 Rx	0 CB					
0110	BN	7								

This sheet is to be filled out in the event of one(1) reading of five (5) Parts Per Million or more on the any station of any Chronograph.
This sheet is to be distributed as part of the Vinyl Moring Report and returned to the Environmental Manager when all sections are completed.

Leak Detection and Elimination Sheet

Date/Time	Leak No./Written up By:	GC Steam Number(s)	GC Readings	Leak Location	HNU Readings	Notification Written?/Not. No.	What Repairs Were Made?	Date Repaired	Repaired By:	Repair Verified By:
3-3-00	3474	Tank Farm GC #1	5.6	UCM Railcar unloading compressor shed						
1827	BN	1		CE						
3-3-00	3475	old mobile GC #2	8.5	Large rec. sys. upstairs	200 ppm CB	NO	TIGHTEN THE BOLTS TO THE PRESS. CONTROL VALVE TO REC. SYSTEM	3-3-00	Clay B.	R.S.S.
2020	BN	4	9.5							
3-3-00	3476	Tank Farm GC #1	10.4	Emission Rec. Sys. UPSTAIRS	20 ppm	NO	Tightened plug-on TO5 COMPRESSOR	3-3-00	Clay B.	Clay B.
0458	BN	7								
3-3-00	3477	Tank Farm GC #1	10.6	S. Mid UCM Railcar unloading station		NO	Found nothing	3/3/00	JP	JP
0510	BN	4		J.P.			Cleared next check			
3-4-00	3478	GC #3		TOP of 742RX Recovery valve	100 ppm C.W.	YES 151460	TIGHTENED PACKING	3/4/00	J.M.	R.C.T.
1315	KE	#4	5.5	PACKING						
3-4-00	3479	Tank Farm GC #1	5.0	UCM Railcar unloading compressor shed	none	—	Found Nothing Awaiting NENT CHECK	3/4/00		CE
1813	BN	1		CE						

This sheet is to be filled out in the event of one(1) reading of five (5) Parts Per Million or more on the any station of any Chronograph.
This sheet is to be distributed as part of the Vinyl Morning Report and returned to the Environmental Manager when all sections are completed.

Catalyst Charge Sheet

Old Module								
Day Shift Operator: <u>J. Owen</u>						Date: <u>3-4-2000</u>		
Night shift Operator: <u>Clay B.</u>								
Catalyst Type:					Changes:			
	288	233s	554	Other:	288	233s	554	Other:
Reactors:								
Rx-300	6	1						
Rx-400	6	2						
Rx-500	6	2						
Rx-600	6	2						
Rx-700		4	10					
New Module								
Day Shift Operator: <u>Chris White</u>								
Night shift Operator: <u>Michael S. Hughes</u>								
Catalyst Type:					Changes:			
	288	233s	554	Other:	288	233s	554	Other:
Reactors:								
Rx-741	6	3						
Rx-742	6	3						
Rx-743	6	3						
Rx-744	6	3						
Rx-745	10	5						
Rx-746	10	5						
Rx-747	10	5						
Comments:								

REACTOR DAILY PRODUCTION AND STATUS REPORT

Date 3-4-00

Equipment	0500	0600	0700	0800	0900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	0100	0200	0300	0400
300																								
400																								
500																								
600																								
700																								
Stripper	240	140			160		280	280	380	240	300			240		140		200	200	140				200
Strainer					5-600																			5
Cleaning					505																			5
600 lost 30 mins Dumping 700 400 lost 15 mins Dumping 600 500 lost 20 mins Stripper rate limited by Rec system 600 lost 15 mins Dumping 300																								
lost 20 min, dump 600, rinsing 700 lost 10 min, rec, 400, rec 300 (rec, 400 to repair atmosphere vent line) lost 15 min, rinse 300, rinsing 500 lost 15 min dump 400 (96840 Had Batch) dumping 300 lost 10 min dump 500, rinsing 700 lost 10 min dump 300, dumping 500 lost 25 min dump 400, dumping 300																								
11												13												
Hi-Mo Charges = 20												Lo-Mo Charges = 4												
												Total Charges = 24												

REACTOR DAILY PRODUCTION AND STATUS REPORT

Date 3-4-00

Equipment	0500	0600	0700	0800	0900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	0100	0200	0300	0400	
741	5385 6369741				5385 6370441					5385 6370842	5385 6371141				5385 6371841						5385 6372541				5385 6373141
742					5385 6370142					5385 6370842	5385 6371043				5385 6371542						5385 6372142				5385 6372842
743	5385 6369643				5385 6370243					5385 6370644	5385 6371245				5385 6371945						5385 6372343				5385 6373043
744					5385 6369944					5385 6370644	5385 6371245				5385 6371945						5385 6372644				5385 6373344
745	5385 6369845				5385 6370346					5385 6370946	5385 6371745				5385 6372446						5385 6373147				5385 6373847
746					5385 6370047					5385 6370747	5385 6371447				5385 6372148						5385 6372849				5385 6373549
Hi-Mol Stripper	300				310	320	330	340	350	360	370	380	390	400	410	420	430	440	450	460	470	480	490	500	
Lo-Mol Stripper	320				330	340	350	360	370	380	390	400	410	420	430	440	450	460	470	480	490	500	510	520	
Strainer Cleaning					HER LWP						HER LWP										WHP WLP			EHP	
745	20 min	High Blend Tank Level																							
747	45 min	High Blend Tank Level																							
746	35 min	High Blend Tank Level																							
741	15 min	High Blend Tank Level																							
745	15 min	High Blend Tank Level																							
744	30 min	High Blend Tank Level																							
742	15 min	High Blend Tank Level																							
743	45 min	High Blend Tank Level																							
746	10 min	High Blend Tank Level																							
741	25 min	High Blend Tank Level																							
745	10 min	High Blend Tank Level																							
744	20 min	High Blend Tank Level																							
747	30 min	High Blend Tank Level																							
Hi-Mo Charges = 15 + 12		Lo-Mo Charges = 5 + 4																			Total Charges = 36				