

PROCESSES APPROVED BY
(: XBT-579-D ()

SEP 27 1982

K21106

(DATE)

(LOT NUMBER)

EST. WT. ~~1000~~⁵¹³ * LBS.

TYPED BY:
STANDARD HRS.

TIME 7 A.M.

PREPARATION NOTES: USE N-8554, LOT B-005 A, B, C, 523 #s
TOTE BINS 513, 343, 242

• CLEAN AS BT-284-D

EQUIP
MENT

NAME: MONASTRAL BLUE EBF

1 PAGE

USE
LBS.

N-CODE

ACCT
LBS

ΣΥ

1 RUN 2-3 (+/-200G) WATER INTO V- 200
2 USE STATION # 2, PRESET WATER METER PER
CHART FOR WATER ADDITION TO FULL TOTES,
THEN USING MODE 3, PUMP IN 2 FULL TOTES
(+/-1000 ± 100%)

GALS OF WATER SEQUENCER STEPS

LOT	8	11	16	±100%	%
BOOF-A	80	40	100	241	201
BOOF-B	80	40	100	233	19.4
BOOF-C	40	20	100	49	41

TOTAL	523	#100%
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3. ~~1~~ STIR 5. MIN

RECORD: PH 10.0 (5.5-6.5)

5 IF NECESSARY ADJ TO PH 5.5-6.5 ASSUME 50%

RECORD PH 10.0 Assume 78%

HEAT TO 160-165 DEG F IN 30-35 MIN

RECORD: TEMP 162 DEG F

STOP AGITATOR, RECORD VOL. 28

MISC
2

~~2~~ CALC EST WGT:

$$\frac{100\%}{1} \times 0.980 = \underline{513} \div \text{EST. WT.}$$

RECORD EST. WT. ON MAKE & PROCESS CARDS

START	FIN	OPTR
12:30 AM	5 AM	105
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19/5