SQUARE EQUIP. INSUL-PIN SPACING (cont'd.)

6A3.8 If 18" or 24" wide insulation board is used the pin spacing shall be the same on both bottom and side surfaces.

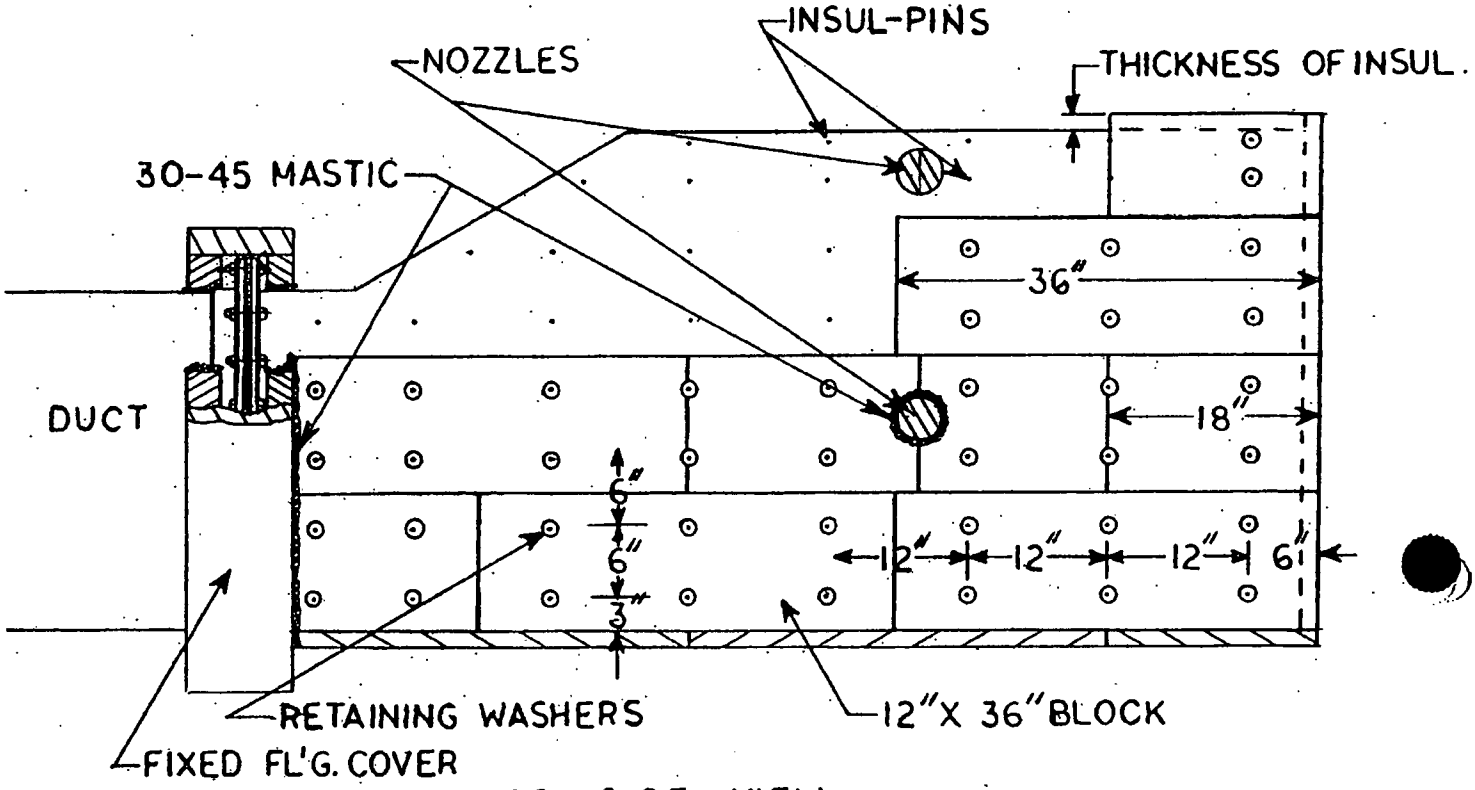

FIGURE 25 - SIDE VIEW

6A4 EQUIPMENT BODY - INSULATION

6A4.1 The insulation on all surfaces shall be applied with an end joint stagger of 18". The first course shall be applied with the alternate boards 18 and 36 inches long. (See figures 24 and 25)

6A4.2 The ends of the insulation board that butts to fixed flange covers, nozzles, supports and other protrusions shall be buttered with 30-45 sealing mastic of sufficient thickness to insure a good seal. (See figure 25)

6A4.3 All other contact surfaces (insul. to equip. and insul. to insul.) shall be given a thick brush coat (1/16" min) of 31-99 P. V. A. mastic.