



STEAM GENERATOR ASSEMBLY (20-31)

LOOSE PARTS / PREPARE TO SHIP (20-32)

20-31 STEAM GENERATOR INTERNALS FINAL ASSEMBLY
 30-AH1 HANDHOLE COVER ASSEMBLY
 30-41 HANDHOLE COVER
 30-43 HANDLING LUG
 80-A2 STEAM OUTLET CAP ASSEMBLY
 80-1 BAND
 80-3 WASHER
 80-5 TOP PLATE
 80-7 GASKET
 80-9 RUBBER STRIP
 80-11 HEX NUT
 80-12 WASHER
 80-13 HEX BOLT
 80-28 WASHER
 80-29 HEX NUT
 80-10 STUD
 80-10 LOCKTITE
 80-A31 DESSICANT GASKET ASSEMBLY
 80-31 MANWAY COVER
 80-32 ACCESS COVER
 80-33 MANWAY GASKET
 80-34 ACCESS GASKET
 80-36 HEX HEAD BOLT
 80-37 LOCKWASHER
 90-100 PERFORATED CYLINDER
 80-112 BACKING STRAP
 80-113 PERFORATED CAP
 80-114 RING
 80-115 FLANGE
 80-116 CYLINDER
 80-116 BACKING RING
 90-A2 NAMEPLATE BRACKET ASSEMBLY
 90-2 PLATE
 90-3 BAR
 20-11 THERMAL SLEEVE (DOWDOWN)
 20-12 THERMAL SLEEVE (REFERENCE LEG)
 20-13 THERMAL SLEEVE (FEEDWATER)
 30-7 HANDHOLE BACKING PLATE
 30-9 HANDHOLE STUDS
 30-11 HANDHOLE NUTS
 30-13 HANDHOLE GASKETS
 30-15 HANDHOLE LOCKPLATES
 40-1 CONDENSATOR VENT GASKET
 80-17 STEAM DRUM VENT AND CONDENSATOR
 80-15 BLOWDOWN AND CONDENSATOR PUT NOZZLE
 80-19 REFERENCE LEG AND VARIABLE LEG
 80-20 DOWDOWN
 80-21 CONDENSATOR PUT INLET
 80-22 FEEDWATER
 80-23 LUBE HOLES-THREADED
 80-24 MANWAY GASKET
 80-25 HEX HEAD TAP BOLTS (MANWAY)
 80-26 DESSICANT
 80-27 NYLON SACK
 80-28 HUMIDITY INDICATOR CARD
 80-29 LOCKWIRE
 80-30 WHITE PAINT
 80-31 WATERPROOF TAPE
 80-32 RED PAINT
 80-33 PLASTIC ACCESS COVER
 80-34 ACCESS COVER GASKET
 80-35 ACCESS COVER BOLTS
 90-1 NAMEPLATE
 90-5 TTP-28 PAINT

20-31 STEAM GENERATOR ASSEMBLY
 30-AH1 HANDHOLE COVER ASSEMBLY
 30-41 HANDHOLE COVER
 30-43 HANDLING LUG
 30-AH2 STEAM DRUM MANWAY COVER ASSEMBLY
 30-43 HANDLING LUG
 30-47 STEAM DRUM MANWAY COVER
 47-85 CONDENSATE PUT ASSEMBLY (SEE 20-61 FOR PARTS BREAKDOWN)
 30-4 MANWAY DIAPHRAGMS
 30-5 HANDHOLE DIAPHRAGMS
 30-6 MANWAY BACKING PLATE
 30-7 HANDHOLE BACKING PLATE
 30-8 MANWAY STUDS
 30-9 HANDHOLE STUDS
 30-10 MANWAY NUTS
 30-11 HANDHOLE NUTS
 30-12 MANWAY GASKETS
 30-13 HANDHOLE GASKETS
 30-14 MANWAY LOCKING PLATES
 30-42 LOCKING WIRE
 47-11 BOLTS
 47-12 NUTS
 47-13 LOCKING PLATES

STEAM GENERATOR / PREPARE TO SHIP (20-K1)

20-32 STEAM GENERATOR
 80-362 WEDGES
 80-365 FILLER BLOCKS
 91-AS38 SKID ASSEMBLY
 99-1 NAMEPLATE
 99-4 ROUND HEAD MACHINE SCREWS WITH NUTS

PLAINTIFF'S EXHIBIT

BAB-329

THE BABCOCK & WILCOX COMPANY
 BARBERTON, OHIO

SMALL STEAM GENERATOR

PART SEQUENCE DIAGRAM

DRAWN BY: JF LASKOSKIE
 CHECKED BY: JF Laskoskie
 APPROVED BY:
 DATE: 20APRIL85

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 REV. NO. 0