

E.S.2.3.1.14
GASKET/PLANT FIBER/VELLUMOID

2.3.1.14.1 Specs: This specification covers sheet gasketing made from cellulose fiber impregnated with protein and glycerin binder. This material conforms to ASTM D1170, I.D. No. P3313B, ASTM F104, I.D. No. F326117-M6, Federal Specification HH-P-96F, Type I. and is U. L. listed.

.2 Properties:

.1 Original:

Tensile Strength: 2000 PSI, Min. (ASTM F152)
Compressibility: 25-40% (ASTM F36, Procedure G)
Recovery: 40%, Min. (ASTM F36, Procedure G)
Operating Temp.: 250°F, Max.

.2 After Immersion in Liquids for 22 Hours at 70-90°F (ASTM F146):

	ASTM Ref. Fuel 2	ASTM Oil No. 3	Distilled Water
Thickness Incr., Max.:	5%	5%	25%
Weight Incr., Max.:	10%	10%	80%

.3 Approved Source and Product:

"Branded Vellumoid"

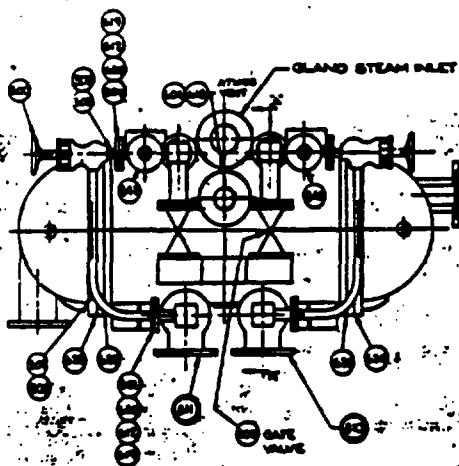
Vellumoid, Inc.
54 Rockdale Street
Worcester, MA 01606
(617-853-2500)

TRANSAMERICA DELAVAL INC.
PYRAMID PUMP DIVISION
MONROE, NC

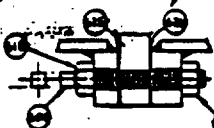
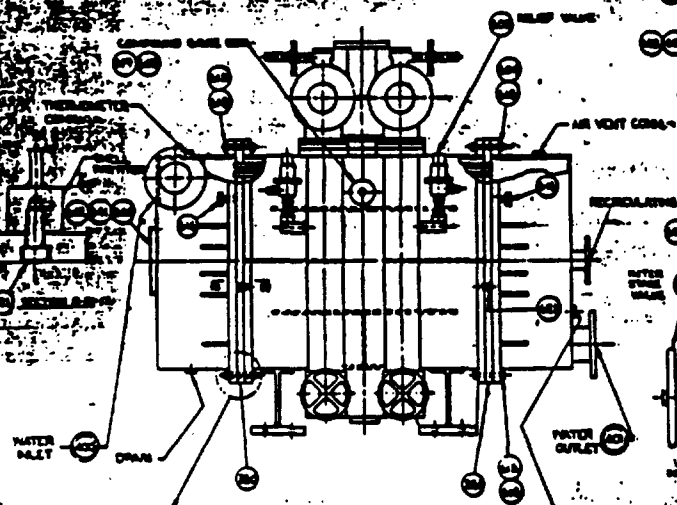
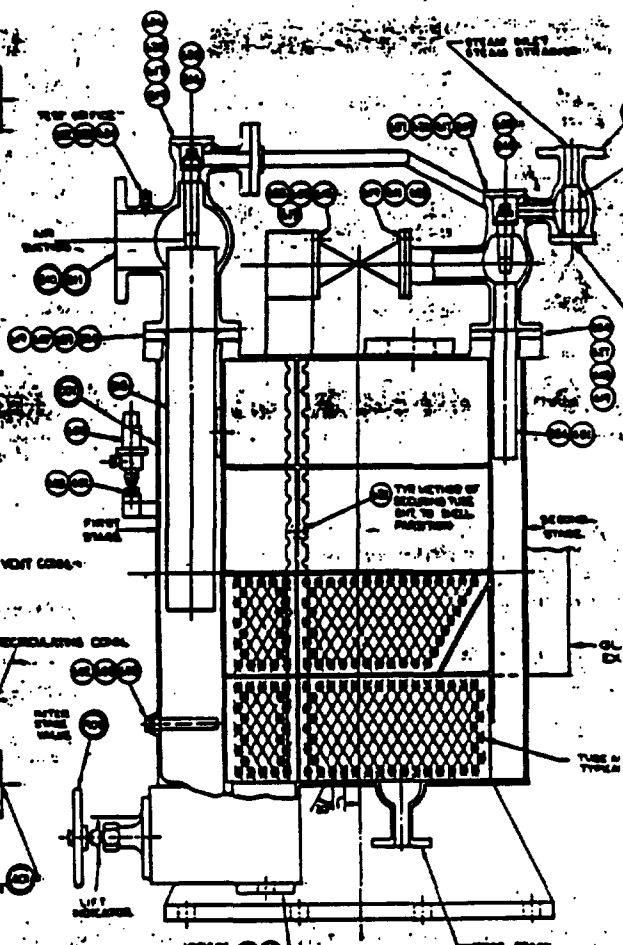
Section 2.3.1.14
Page 1 of 1
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Approved ACT

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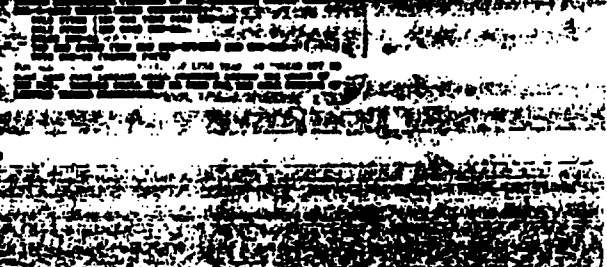
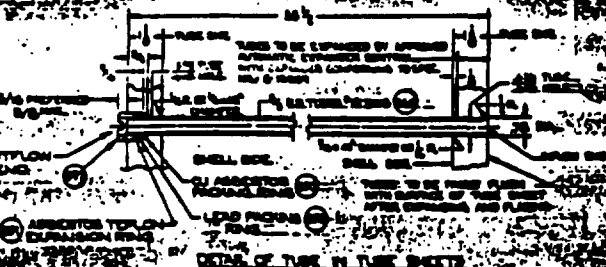
NOTE: SET APPR. CABLE OUTLINE FOR TUBE LOCATION OF ALL TUBES.



SECTION A-A

SECTION A-A

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LIST OF MATERIAL									
ITEM NO.	QTY	NAME	UNIT	REMARKS	MATL. SPEC.	FINISHED QTY	REMARKS		
1	1	STEEL	100	STEEL	STEEL				
2	1	STEEL	100	STEEL	STEEL				
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	ALTERATION
1	GLAND WITH INLET FROM SIDE TO TOP OF JAWT (CLUSTERS) FOR
2	FINE TAIL IN THE JAWT PC DYE THE STONE IN THE JAWT (CLUSTERS) FOR

MS03047

CHRON SE - I.V. DATE - 10-18-64 CHECKED BY - JWS APPROVED BY - DIS. APPRO - CHECKER USE - 11/15/77		CHRON SECTN ASST & PRATE LIEB FOR 4THA SE AR ELECTION	
APPROV. DATE APPROV. DATE	APPROV. DATE APPROV. DATE	RECD. CHRON CHRON NO. P 58818 EW-2500 W 7	RECD. CHRON CHRON NO. P 58818 EW-2500 W 7

TX0149



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