

$$\text{F(CF}_2)_n - \text{X}$$

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Perfluorinated polymers (PFAS) are specialty materials utilized in a wide array of end-use applications which take advantage of the unique properties of the perfluorinated functionalization. These substances are manufactured by different processes and have functionality differences that influence their performance, toxicological and environmental behavior. To start, this paper will begin by reviewing the "classes" of PFAS and then proceed to discuss how these substances are used, their routes into the environment via these uses and provide an overview of what is known about their environmental toxicology and fate. Although only a limited number of PFAS have been extensively studied, there is growing concern about the potential for PFAS to be transported and bioaccumulate in the food chain, as well as in the environment via air, water and soil. PFAS also have the potential to harm humans, for example, perfluorooctanoic acid (PFOS) has been detected globally in wide array of organisms as well as in non-exposed and exposed human populations. In general, PFAS seem to be chronic toxicants to aquatic organisms is moderate to low. Some toxicity to rodents is also low. While no human health effects or increased cancer rates have been observed for PFAS, PFOS has been shown to affect development and reproduction while perfluorooctane sulfonate (PFOS) has been found to be weakly carcinogenic in repeated

Electrochemical Fluorination
3M, Miteni

Perfluoropolyethers Derivatives

$C_2H_5OH \rightarrow C_2H_5OH_2 \xrightarrow{100\% CF_3COOH} C_2F_5OH \xrightarrow{CF_3SO_3H} C_2F_5SO_3H$
 $C_2H_5OH \xrightarrow{100\% CF_3COOH} C_2F_5OH \xrightarrow{CF_3SO_3H} C_2F_5SO_3H$
 $C_2H_5COOH \rightarrow C_2F_5COOH \xrightarrow{100\% CF_3COOH} C_2F_5COF$

Perfluoropolybutyl Derivatives

$C_4H_9OH \rightarrow C_4H_9OH_2 \xrightarrow{100\% CF_3COOH} C_4F_9OH \xrightarrow{CF_3SO_3H} C_4F_9SO_3H$
 $C_4H_9OH \xrightarrow{100\% CF_3COOH} C_4F_9OH \xrightarrow{CF_3SO_3H} C_4F_9SO_3H$
 $C_4H_9COOH \rightarrow C_4F_9COOH \xrightarrow{100\% CF_3COOH} C_4F_9COF$

Sales Products

Note: 100% acid is a mixture of 100% trifluoroacetic acid and 100% hexafluoroantonic acid.

The flowchart illustrates the chemical process for creating tetrafunctionalized monomers. It begins with the reaction of $CF_3I + CH_2=CF_2$ (Tetrafluoroethylene) in the presence of Asahi Glass, Clariant, Daikin, and DuPont. This reaction produces two types of monomers: $HC(F_3)CF_2CH_2I$ (Telomer A Iodide) and $HC(F_3)CF_2CH_2Cl$ (Telomer A Chloride). Telomer A Iodide is then converted to $HC(F_3)CF_2CH_2OH$ (Telomer A Alcohol) using an $n=1$ step. Both Telomer A Alcohol and Telomer A Chloride are then reacted with Asahi Glass, Clariant, and Daikin to produce $HC(F_3)CF_2CH_2OC(CH_3)_2CH_2CF_2CF_3$ (Telomer Aryl Ether Monomer). Finally, this monomer is used to create Sales Products.

Polymer	Structure
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Solay-Soloxis

$\text{CF}_3(\text{CF}_2)_2\text{CF}_2\text{O} \rightarrow \text{CF}_3\text{CF}_2\text{CF}_2\text{O}(\text{CF}_2\text{CF}_2\text{CF}_2\text{O})_n\text{R} \rightarrow \text{Sales Products}$

(fluoromethacrylate)

Draft

total Telomer A equivalents produced in 2000-2002
approximately 5-6.5 Million kg/yr

Regional Product Distribution :

North America	- 40%
Europe	- 30%
Asia Pacific	- 30%

omers : 80% of total product manufacture

Primary Data Analysis

Surfactant Applications



As a Surfactant

- wetting and leveling
- 100 - 500 ppm

➤ Coatings

➤ Electronics

➤ Herbicides

➤ Metal Finishing

➤ Oil wells

➤ Polymerisation

Polymer Applications



As a Polymer

- Water & Oil Repellency
- Stain & Soil Release
- 4000± ppm on weight of substrate

> Leather

> Textiles

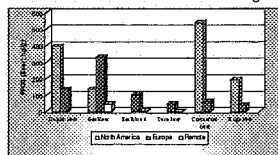
> Carpeting

Use & Emissions of PFAS in the Netherlands

Type of Industry	Use of PFAS (tonnes/year)	Form	Emissions (tonnes/year)
Carpet	15	Polymer	10 (worst case)
Paper & Board	60-105 (ppt in NL)	Polymers & Surfactants	
Toothbrush	N.A.	Polymer	100% of the applied polymers
Leather	20-200	Polymer	
Fire-fighting foams (mobile)	0.13-0.81	Surfactant	0.13-0.81 (worst case)
Fire-fighting foams (stationary)	1.0-3.0	Surfactant	1.0-3.0 (worst case)
Specialty surfactants	N.A.	Surfactant	
Water repellent		Surfactant	

	Intermediates	Surfactants	Nonoxides
Air	Particulate adsorption or vapor phase?	Fugitive emissions from WWTP?	
Solid	Air Deposition Land - landfill Land applied sludge	Landfill Land applied sludge	Landfill Land applied sludge
Sediment	WWTP Air Deposition direct discharge	WWTP direct discharge	Stream discharge - point source
Water	WWTP & Septic direct discharge surface presence?	WWTP & Septic direct discharge surface presence?	WWTP & Septic
Examples	$C_6H_5CH_2CH_2OH$ $C_8H_{17}NO_2$ $C_8H_{17}NO_2$	Phosphates Enoxylates	Alkylbenzenes Alkylphenols

PFOS has been detected in biota from around the globe



PFOS has been detected in humans around the globe

- **Occupationally exposed**
 - PFOS: 0.14 - 2.19 ppm (GM)
 - PFOA: 0.1 - 6.8 ppm (3M, DuPont)
- **General public**
 - PFOS: 17 - 53 ppb (3M, U.S. only)
 - PFOA: 3 - 17 ppb (3M, U.S. only)
 - not detected in Japan at LOD of 5ppb

Behaviour in the Environment
not easily predictable

- PFAS substances are complex product mixtures
- Partitioning is not solely controlled by hydrophilic and hydrophobic interactions
 - K_{ow} -based QSARs are not applicable
 - Some PFAS may escape from the water phase
 - semi-volatile vapour pressure and high hydrophobicity may lead to potential for long-range air transport
 - example: $C_8F_9CH_2CH_2OH$, $C_8F_9CH_2CH_2CH_2CH_2CH_2OH$
- Adsorption
 - has been observed for PFOS and Teftomers
 - PFOS does not strongly adsorb and is expected to stay in water
 - PFAS expected to end up on waste, sediment and organic matter and FRUSEM

- **Fate**
 - Fate of fluorinated organic polymers is unknown
 - polymers are not known to biodegrade (they are not bioavailable)
 - ester bonds may be vulnerable to chemical degradation
 - The perfluoroalkyl chain $\text{F}(\text{CF}_2)_n$ is not known to be degraded or transformed
 - BCF products degrade to perfluoroalkyl sulfonates and perfluoroalkyl carboxylates
 - Teflon degradation products are not clear and may be multiple
- **Bioconcentration Factor (BCF)**
 - $\text{BCF} = \frac{\text{ppm in fish}}{\text{ppm in water}}$ $\text{BCF} = 4$ $\text{C}_2\text{F}_5\text{CH}_2\text{CH}_2\text{OH} = 1,000$

Representative Environmental Effects Data

[illegible]

	Acute Fib h mg/L	Acute Diphtheria mg/L	Acute Algae mg/L
Tolomer Phosphate Surfactant	20 x T _{0.05} = 1000 calculated	10 x CC _{0.5} = 1000	MEC = 100
Tolomer Ethoxylate Surfactant	20 x T _{0.05} = 1001.0 calculated	10 x CC _{0.5} = 72	
Tolomer Unioleate [®] Detergent	10 x T _{0.05} = 500.5 calculated	10 x CC _{0.5} = 50.5/59	70 x CC _{0.5} = 672
Tolomer Acrylate [®]	10 x T _{0.05} = 51	10 x CC _{0.5} = 250	10 x T _{0.05} = 502

- Many data are still lacking to complete an accurate environmental assessment
 - product mixtures complicate the ability to obtain data
 - predictive models do not have sufficient real data to be useful
- Industrial companies and consortia are working to develop additional data
- Global regulatory agencies are interested and actively seeking additional information
- PFOS is a PBT chemical and is globally distributed

- *The University of Amsterdam desk study on Perfluoroalkylated Substances in the Netherlands Environment was supported by the Dutch National Institute for Coastal & Marine Management, RIKZ.*
Reviews of Environmental Contamination & Toxicology, 129, 1901, in press
- *Thanks to DuPont and The Telomer Research Program for providing data regarding Telomer substances.*