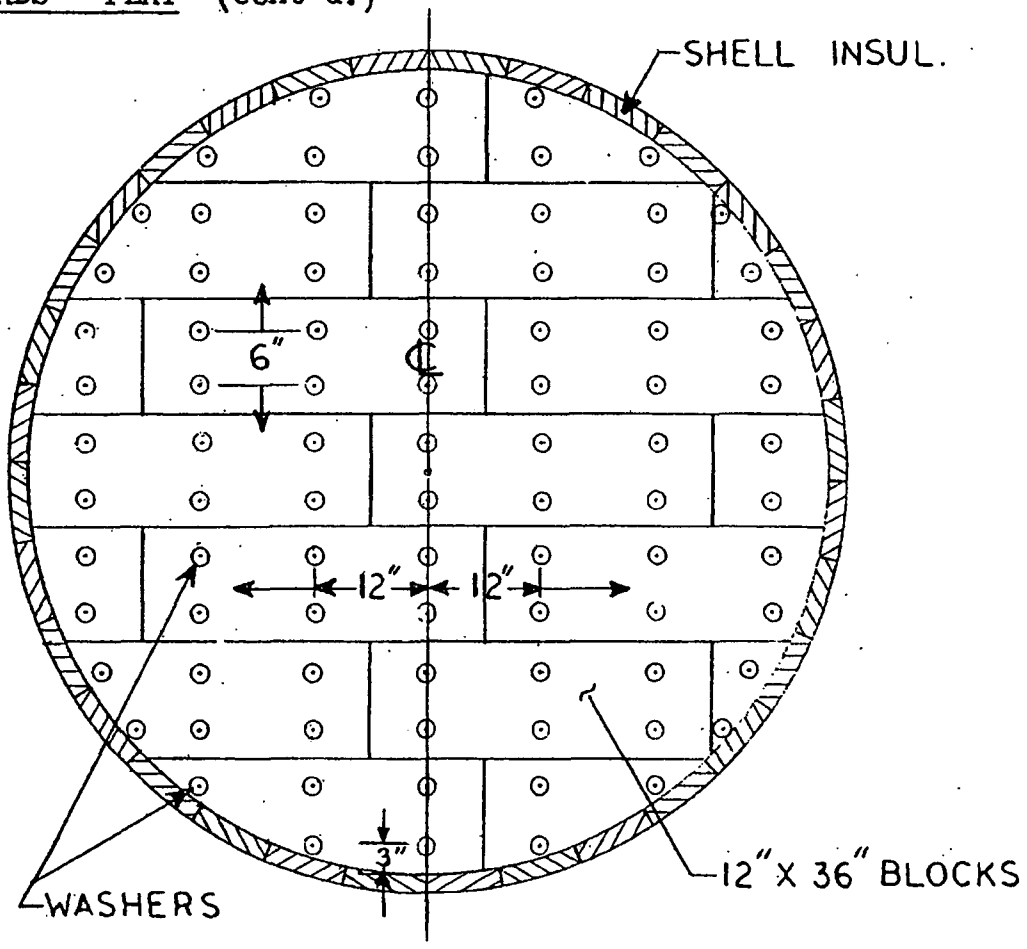
VESSEL HEADS - FLAT (cont'd.)



END VIEW

FIGURE 6

4A1.3 The insulation blocks on the heads of vertical vessels shall be applied with an end joint stagger of 9" (see figure 5) and those on the heads of horizontal vessel with an end joint stagger of 12". (See figure 6)

4A1.4 All contact surfaces of the blocks (block to vessel and block to block) shall be buttered with fibrous adhesive (see figures 5 & 6). The blocks shall be impaled on the pins and pressed tight against the vessel and the adjacent blocks while the adhesive is still soft. The retaining washers shall be put on immediately to hold the block tight against the vessel. The pins shall be cut off about 1/16" from the washer.