

TO: J. E. Wujciga

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RE: Victacor Body With Yieldable Fire Ring Design

Some work which is currently being done.

We have started work to convert one final close die so as to set it up, upside down to see if we can aid in solving our chip problem. Gaskets will be made this way and shown to Inspection and Product Engineering.

I suggest "GO" and "NO GO" gages to be made to aid in checking the incoming wire rings. Periodic X-Ray should be taken on a variety of part numbers to help in detecting problems.

Finally I suggest that the method of loading the partial close die to be as follows.

The operator picks up the flange with one hand, picks up the wire with the other, mates them partly together, then inserts the assembly into the die.

This is a double check by the operator, one by feel of hand and the other by sight. I understand most operators do it this way now.

All the above corrective steps taken and the future steps planned will mean nothing if the Controls and Standards are not insisted upon.

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