APR 24 1980

S.V. A LM #2 C.V. 214 only MARKING INSTRUCTIONS: BATCH UNIT

D.V.

CG 46 CODE YW-869-P PKG 05 TIME 7 AM

LOT # → 4/28 35548-1 PUNCHED & CHECKED

PROCESSES	APPROVED BY
TYPED BY	

TAB: Punch Total Wgt as Est Wgt MAY 1 - 1980
Est Wgt (Do Not Punch) 2750 LBS
(Req # 3373)

TAB: Punch Following Consumptions:

TAB: DO NOT PUNCH

CG	CODE	LOT	PO	DISP	LBS	%	PULP WGT
46	YT858D	81920-1	09		1100		
46	YT858D	81913-1	09		1150		
46	YW869P	78697-1	93		46		
46	YW869P	78330-3	98		230		
46	YW869P	30223-2	93		38	APR 30 1980	
46	YW869P	293642	98		40		

Total Wgt ~~2394~~ 2524

1800 / 524 / 1100 = 91.67 (HEAD OF SYSTEM) 11 GALLONS MARKING NEXT BATCH ON PUMP

NON-BLEEDING

EQUIPMENT		NAME: DALAMAR®	USE LBS	N CODE	ACCT LBS
MISC 1	1	OBTAIN AS LISTED ABOVE			
	2	REMOVE ALM BASKET			
	3	REMOVE ALM OUTLET			
	4	COVER ALM WITH DUST HOOD APPARATUS & CONNECT			
	5	OBTAIN LONG HANDLE SCRAPER			
ALM 2	6	ADD 1200# WATER TO ALM #2			
	7	ADD - STIR 1MIN	500	158-A	500
	8	ADD - STIR 1MIN	150	710-A	150
	9	ADD - STIR 1MIN	25	159-B	25
	10	ADD - STIR 1 MIN	40	173-D	40
	11	START AGITATOR	AMP 95		
	12	ADD SLOWLY	XC 4012	422	172-B 422
	13	STIR 5 MIN ~~FOR BRIGHTER PAPER~~			
	14	ADD	LOT		YW-869-P 354
			78697-1 46		
			78330-3 230		
			30223-2 38		
			293642 40		
	15	ADD 1 DRUM AT A TIME (YT-858-D) & STIR 2 MIN	2250	YT-858-D	2250
		AFTER EACH ADDITION			
	16	AFTER ALL YT-858-D ADDED, SHUT OFF AGITATOR & SCRAPE WALLS &			
		BOTTOM OF ALM TO INSURE ALL COLOR IN SOLUTION			
	17	RINSE GRATING SIDE WITH 150 # WATER USING WATER SAVER			
	18	STIR 10 MINUTES LONGER TO UNIFORMITY: DO NOT ALLOW			
		TEMP TO RISE ABOVE 120°F IN ALM. RECORD: 92 °F			
	19	RECORD: PH 9.5 (9.3-10.0) IF NECESSARY ADJ PH TO		173-D	
		9.3-10.0 WITH N-173-D RECORD: PH			
		IF ABOVE 10.0 DO NOT ADJ			
	20	REMOVE HOMOG STRAINER			
214 3	20	RUN ALM THRU HOMOG AT 4800-5200 PSI INTO V-214			
		NOTE: SCRAPE DOWN ALM WALLS TWICE HOMOGENIZING			
		(2) RECORD V-214 120 °F			
		SQUEEGEE ALM BOTTOM OF V-214			

N38519

EQUIPMENT		PAGE 2 CG 46 CODE YW-869-P EST. WGT. 5000 LBS.	USE LBS.	N CODE	ACCT. LBS.
214 5	22	WHEN V-214 MT, RUN ALM THRU HOMOG (2ND PASS) AT 4800 - 5200 PSI INTO V-214			
		NOTE: SCRAPE DOWN ALM WALLS WHILE HOMOG			
	23	STIR 30 MIN			
	24	TAKE 1-16oz SAMPLE & DELIVER TO CTL FOR COLOR TEST			
	25	HOLD AT THIS POINT. DO NOT PROCEED PAST STEP 24 UNTIL ADVISED BY CTL			
MISC 6	26	IF ADVISED BY CTL TO HOMOG 3RD PASS, PUMP V-214 TO ALM & SQUEEGE OUT BOTTOM OF V-214			
	27	WHEN V-214 MT, RUN ALM THRU HOMOG AT 4800 - 5200 PSI INTO V-214 RECORD: 104 °F & PROCEED TO S 29			
		NOTE: SCRAPE DOWN ALM WALLS WHILE HOMOG			
	28	IF CTL ADVISES COLOR TO BE OK, OMIT S'S 26 & 27 & PROCEED TO S 29			
214 7	29	FLUSH ALM WITH 150# WATER USING WATER SAVER & RUN THRU HOMOG AT 1800 - 2200 PSI INTO V-214			
	30	STIR 30 MIN			
	31	FILL 2-16oz & 2-32oz JARS FROM PACKOUT LINE & DELIVER TO CTL			
	32	REMOVE PACKOUT SCREEN & IMMDIATELY DISCHARGE INTO CONTAINERS			
	33	RECORD: SCALE ACCURACY 50# 50, 500# 500			
	34	ADJ DRUM WGTS			
	35	RECORD: _____ # TOTAL NET PACK			
	36	SCHEDULED PACK			

PACKAGE N-CODE	SCHEDULED PACK	TOTAL NET PACK
[illegible]	[illegible]	
1700	75	~~[illegible]~~ 3000
1775	± ~~[illegible]~~ 4	1800

MISC 8	37	CLEAN HOMOG PER STD PRACTICE 4800	25	3-A	25

START	FIN	OPTR
6 AM.	3 PM.	88
3 PM	11 PM	114
1 AM		438

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