



TENNESSEE COAL & IRON DIVISION — UNITED STATES STEEL CORPORATION

MANUFACTURING SPECIFICATION

Shearing and

WORKS: Fairfield Sheet Mill DEPT.: Finishing

M. S. No. 615 D 3
ISSUE No. 5
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78-A Rev.

Subject:	<u>INSPECTION SPECIFICATION</u> <u>TOLERANCES - HOT ROLLED SHEETS</u>			Resp. No. <u>994</u> F.C.C.
Approved By:	<u>Q. C. Met.</u>	<u>Ch. Q. C. Met.</u>	<u>Mgr. M.I.R.</u>	
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Copies To:	<u>All Wks. Grp.</u> <u>Fair. Sheet Mill Grp.</u>		<u>Shearing & Finishing Grp.</u> <u>Misc. Shearing & Finishing Grp.</u>	

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PLAINTIFF'S
EXHIBIT
USX-197

2. GENERAL

- 2.1 When sheets are ordered to a gauge number, the Manufacturer's Standard Gauge System shall apply unless otherwise specified.
- 2.2 When sheets are ordered to a gauge number, weight tolerances shall apply and the weight per square foot for the ordered gauge shall be used as a basis.
- 2.3 When sheets are ordered to a definite thickness, thickness tolerances only shall apply.
- 2.4 When sheets are ordered to a definite weight (lbs./sq. ft.) weight tolerances only shall apply.
- 2.5 When other than standard weight or thickness tolerances are specified by the customer, such as all over and nothing under, then the tolerances shall be equal to twice the amounts in the tables in Par. 3 and 4.

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