

CG 16 CODE RT-233-D PKG
10,5,8 **K2J31** **1860**
 (DATE) (LOT) (EST WT)

PROCESSES APPROVED BY:
 () RT-233-D (B) BBK 11/10/81

COMTYP JOB NAME: 16RT233DMB

STANDARD HRS. 3.7 TIME **3P** M

USE N-7127-A LOT **D477** **1899** LBS, **18** DRUMS
 LOT LBS, DRUMS

PREPARATION NOTES:

*Pump ± 400# 100% N-7127A
 Clean & treat*

EQUIP MENT	NAME	2 PAGES	USE LBS	N-CODE	ACCT LBS
PREP	PREPARE N-7-D SOL'N FOR USE IN SET-UPS				
1	1 THRU 5 BY DILUTING 12# "AS IS" N-7-D IN		12	7-D	6
	DRUM WITH 120# WATER. NOTE: ADD N-7-D				
	SOL'N IN SMALL AMOUNTS WHEN ADJUSTING				
	N-7127-A SLURRY PH PRIOR TO N399A ADDITION			1	

ALM	2	PLUG ALM #1	OUTLET & RUN IN 400# WATER		
	3	START AGITATOR AT HIGH SPEED & DUMP & RINSE			
		WITH MINIMUM WATER			
		DRUMS	LOT		
		4	D477	27.4	1460
		NOTE: STUMP AS NECESSARY TO OBTAIN EXACTLY			
		400# 100% N-7127-A			
	4	ADJ TO 50" (500G) AT HIGH SPEED & STIR 5			
		MIN TO A SMOOTH SLURRY			
	5	RECORD: PH. 3.7 (4.7-5.0) IF BELOW 4.7,			
		ADJ TO PH 4.7-5.0 BY ADDING IN SMALL			
		AMOUNTS N-7-D FROM S1. RECORD: PH. 4.7			
		NOTE: IF PH ABOVE 4.5, DO NOT ADJ DOWNWARD			
	6	WEIGH USING POSTAL SCALE, ADD & STIR 10 MIN	4	399-A	4
	7	WEIGH USING POSTAL SCALE, SIFT IN & STIR	4	947-B	4
		10 MIN.			

SV	3	PUMP ALM WITHOUT AGITATION THRU 20 MESH			
		VIBRATING SCREEN INTO V- 267			
		REPEAT S2 THRU 8 FOR 4 ADDITIONAL SET-UPS			
		SET UP DRUMS LOT			
		4 D477 27.4	1460	7127-A	400
				7127-A	XXXXX
		RECORD PH 3.7 "AS IS" 4.8 ADJUSTED			
			4	399-A	4
			4	947-B	4
		SET UP DRUMS LOT			
		4 D477 27.4	1460	7127-A	400
				7127-A	XXXXX
		RECORD PH 3.8 "AS IS" 4.8 ADJUSTED			
			4	399-A	4
			4	947-B	4

EQUIP MENT	PAGE 2 OF 2 CG 16 CODE RT-233-D (B)	USE LBS	N-CODE	ACCT LBS
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SV 3 CONT.	SET UP #4	DRUMS 4	LOT D427	27.4	1460	7127-A	400
	RECORD PH 3.7	"AS IS"	429	ADJUSTED		7127-A	XXXXX

					4	399-A	4
					4	947-B	4

	SET UP #5	DRUMS 2	LOT D427	27.4	1091	7127-A	1229
	RECORD PH 3.7	"AS IS"	510	ADJUSTED		7127-A	XXXXX

					3	399-A	3
					3	947-B	3

10 WASH IN ALM & PUMP IN
 11 DRAIN LINES INTO DRUM & POUR IN
 12 STIR 10 MIN & RECORD: PH 5.2 (4.5-5.2)
 13 STOP AGITATOR

START 7:00 P 7:00 pm	FIN 11:00 P 5:20 pm	OPTR 27 320
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