PLAINTIFF'S EXHIBIT
FOS-441

FOSECO, INC.

EXPERIMENTAL RECIPE

PRODUCT XS-1534

CLASS PROTAX

DATE 7/18/73

R.M. CODE NO.	%	SHRINK-AGE	MATERIAL PER CWT.		MATERIAL PRICE PER CWT.	MATERIAL PRICE PER CWT.
X2782	0.[illegible]		7		} [illegible]	[illegible]
177A	5.23		38			
131D	[illegible]		300			3 bags.
X1790	10.33		75			1½ bags.
X3562	34.[illegible]		250			5 bags.
74C	6.[illegible]		50			½ bag.
X1281	0.32		2.	3		3 [illegible]
X3568	0.55		4.	0		5 [illegible]
			726.	3		

Total Material Cost Per Unit	
Labor Cost Per Unit	
Overheads	
Containers	
TOTAL COST	

...ice ¢/lb → 3.8[illegible]
...run time → 8.2
...density → 0.68
...green str. → 1.6
...dry str. → 285
...[illegible] time
...[illegible] → 0%
[illegible] → 1%

MANUFACTURING INSTRUCTIONS: ① Pulp all raw materials except X3568 for 2-3 min in 400 gal. water.
② Add X3568 and pulp for 2 min.
③ Water to final level; discharge.

ORDER NO. ______
DATE ______
QUANTITY ______