

CG 04 CODE KD-789-D PKG
JUL 15 80 36504
EST'D WGT 1032 LBS

PROCESSES
PUNCHED & CHECKED

APPROVED BY
FWP 5/22/80

STANDARD HRS. 10.8 TIME 7A M

JUL 18 1980
TYPED BY: FWP 5/22/80

CG CODE PR LOT LBS
01 YC016B 93 34186 350#
01 YC016B 93 35710 1100#
01 YC016B 93 36033 1700#
01 YC016B 93 36120 1050#
01 YC016B 93 372335 40#

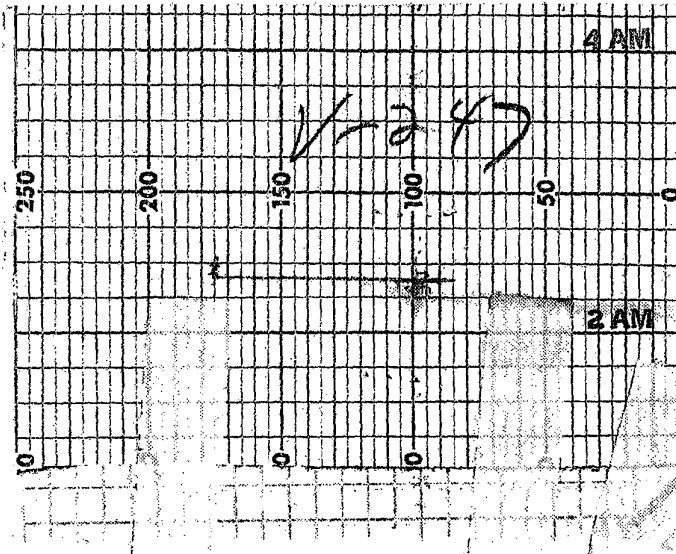
HOMOG #2
CLEAN UP
AS YOU GO ALONG

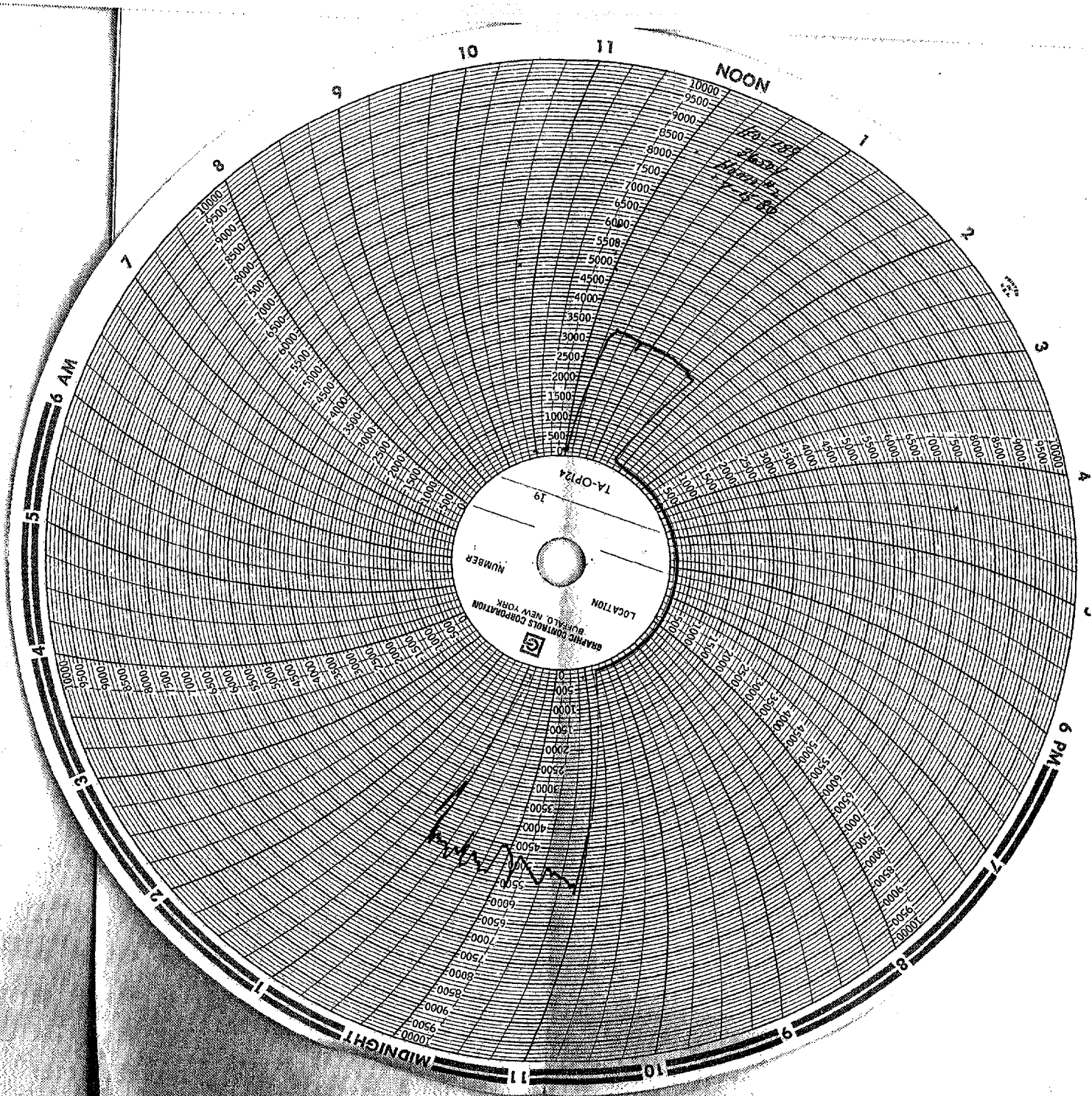
TOTAL EST'D WGT 5232 527 REQ. NO. (

JUL 16 1980 NON-BLEEDING

EQUIP	NAME : "KROLOR" ORANGE Y.	USE LBS	NCODE	ACCT LBS
211	1 RUN 60" (990 G) WATER IN V-211. SET AGITATOR ON HIGH SPEED.			
208	2 WEIGH IN DRUM AND POUR IN	530	32-D	530
	3 DUMP IN AND STIR 5 MIN	84X50	YC16B	4200
	RECORD: START 7:30 A.M.	1X40	YC16B	40
	FIN 10:50 A.M.	350		
	4 ADJUST TO 75" (1275 G)	1100		
	5 WITH AGITATOR ON LOW SPEED PUMP V-211 THRU HOMOG AT 2800-3200 PSI INTO V-208	1700		
	6 WHEN V-211 MTY, WASH COLOR THRU HOMOG WITH MIN HOT WATER AT 2800-3200 PSI INTO V-208	1050		
	7 RECORD: V-208 VOL 42" & ADJUST TO 54" (1890G)			
	8 INSPECT HOMOG STRAINER & CLEAN IF NECESSARY			
208	9 RUN 10" (514 G) WATER INTO V-247 START AGITATOR & INSTALL TEMP CHART			
10	10 PUMP V-208 THRU HOMOG AT 4800-5200 PSI INTO SV. RECORD: TIME START 10:45 P.M. MINUTES 120			
2	NOTE: IF HOMOG PRESSURE FALLS BELOW 4800 PSI, 3-WAY VALVE WILL RECIRCULATE SLURRY TO V-208			
11	11 WHEN V-208 MT, RUN IN 5" (240 G) WATER & PUMP THRU HOMOG AT 4800-5200 PSI INTO SV			
49	12 WHILE HOMOG, RUN 6" (284 G) WATER INTO V-349			
84	13 RUN 1000# WATER INTO V-384 & HEAT TO 110-120°F	2545	32-D	2545
	14 WEIGH INTO V-384 & PUMP TO V-349			
	15 RUN 1000# WATER INTO V-384 & PUMP TO V-349			
3	16 ADJ V-349 TO 22" (1040 G) & STIR 15 MIN			
	17 RECORD DENSITY: 1.085 G/ML (1.082-1.086)			
V	18 WHEN S-10 HOMOG COMPLETE, ADJ SV TO 45" (2300 G)			
4	19 RECORD: PH 10.7 & ADJ TO 11.1-11.3 USING N-7-D AT 5% (10 PARTS WATER TO 1 PART N-7-D)			
	ASSUME 50% SIPHON N-7-D INTO SV & RECORD: PH 11.2	30	7-D	15
20	20 HEAT TO 190-194°F IN 55-65 MIN & REC: HT 19V °F & RECORD: 19V °F			
	NOTE: STRIKE MUST BE STARTED IMMEDIATELY ON COMPLETION OF HEATING.			

N34607





DUP050104615