

(f)(3)

The operating procedures shall be reviewed as often as necessary to assure that they reflect current operating practice, including changes that result from changes in process chemicals, technology, and equipment, and changes to facilities. The employer shall certify annually that these operating procedures are current and accurate.

..1910.119(f)(4)

(f)(4)

The employer shall develop and implement safe work practices to provide for the control of hazards during operations such as lockout/tagout, confined space entry, opening process equipment or piping, and control over entrance into a facility by maintenance, contractor, laboratory, or other support personnel. These safe work practices shall apply to employees and contractor employees.

(g)

Training

(g)(1)

Initial training

(g)(1)(i)

Each employee presently involved in operating a process, and each employee before being involved in operating a newly assigned process, shall be trained in an overview of the process and in the operating procedures as specified in paragraph (f) of this section. The training shall include emphasis on the specific safety and health hazards, emergency operations including shutdown, and safe work practices applicable to the employee's job tasks.

(g)(1)(ii)

In lieu of initial training for those employees already involved in operating a process on May 26, 1992, an employer may certify in writing that the employee has the required knowledge, skills, and abilities to safely carry out the duties and responsibilities as specified in the operating procedures.

(g)(2)

Refresher training. Refresher training shall be provided at least every three years, and more often if necessary, to each employee

involved in operating a process to assure that the employee understands and adheres to the current operating procedures of the process. The employer, in consultation with the employees involved in operating the process, shall determine the appropriate frequency of refresher training.

..1910.119(g)(3)

(g)(3)

Training documentation The employer shall ascertain that each employee involved in operating a process has received and understood the training required by this paragraph. The employer shall prepare a record which contains the identity of the employee, the date of training, and the means used to verify that the employee understood the training

(h)



Contractors

(h)(1)

Application This paragraph applies to contractors performing maintenance or repair, turnaround, major renovation, or specialty work on or adjacent to a covered process. It does not apply to contractors providing incidental services which do not influence process safety, such as janitorial work, food and drink services, laundry, delivery or other supply services

(h)(2)

Employer responsibilities

(h)(2)(i)

The employer, when selecting a contractor, shall obtain and evaluate information regarding the contract employer's safety performance and programs

(h)(2)(ii)

The employer shall inform contract employers of the known potential fire, explosion, or toxic release hazards related to the contractor's work and the process

(h)(2)(iii)

The employer shall explain to contract employers the applicable provisions of the emergency action plan required by paragraph (n) of this section.