MD-3-A

PACKAGE TICKET

CODE BP-565 LOT G2/482

PO	NET WT/PKG.	NO. PKG.	PACK WT.	LOCATION
		3	384	34-3
	STUMP			

TOTAL NET WT. 384

LUMP WT. 384 PKG. N-CODE

PROD. SUPV. [signature] DATE 8/2/82 OPERATOR

N32627

DUP050463811

PRODUCT NAME = MONASTRAL BLUE B
(RESIN EXTENDED CPC FOR PLASTICS)
CG 20 CODE BP-565-D PKG ____

LOT G2H82 JUL 2 1982

481

EST. WT. ~~[illegible]~~ LBS.

USE LOT 49 481# 1 BOX

NON-BLEEDING
PROCESSES APPROVED BY
BP-565-D (A) BBK 11/20/81
XOC-23
TYPED BY JMH

MAKING NOTES _____

JOB NAME: 20BP565DPA

INSTRUCTIONS = PRESSING = RECORD

		1ST	2ND	3RD	4TH	5
VAT	PRESSLOAD					
DATE	STARTED					
TIME	CAKES USED					
RELEASED BY	WATER ON					
PRESS	HRS. WASHED					
NO. OF CAKES	OHMS					
PRESS WITH AGITATION	HRS. WASHED					
WASH TO OHMS -	OHMS					
TEST AFTER HOURS	HRS. WASHED					
LOAD ON 8 CARS	OHMS					
PANLOAD	CAKE CONDITION					
• #3 CLEAN PANS + CARS (IF USED FOR OTHER SODES) R&D TO INSPECT.	NO CARS LOADED	2				
• HOSE OFF PANS BEFORE PANLOADING.	EXPLAIN LOSSES					

SAMPLES JAR
DELIVER TO

SAMPLED BY
RELEASED BY BLL

= DRYING =

DRY 36 HOURS AT 180 DEG F.
DRY IN SECTIONS: _____

LUMP: - OK - WET - SALTS - CONTAMINAT

• TAKE COMPOSITE SAMPLES FROM EACH DRYER CAR, NOTE CODE, LOT, DRYER #, DATE TIME, AND SUBMIT TO CTL FOR % MOISTURE.

[redacted] NOTE - FILL IN BELOW

• LEAVE IN DRYER WHILE MOISTURE RUN.
• IF 1% OR LESS MOISTURE - OK TO PULL.
• DUMP IN NEW L/P'S WITH PAPER LINER.
• SAMPLES [redacted] 1 PINT (½) 1 ENVELOPE
DELIVER TO CTL.

ADDITIONAL DRYING HOURS REQUIRED 2

NO DRUMS 3
LUMP WGT 384

NO CARS PULLED
SAMPLED BY
RELEASED BY BH

DO NOT GRIND

GRINDING

MILL LSP 0.75" SCREEN 1200 RPM
MAX. TEMP 140 DEG F
PULVERIZE WITH DRY ICE
STORE WITH LOOSE LID [redacted] HRS.
(ALLOWS DRY ICE TO ESCAPE)

SCREEN
MAX. TEMP F

EXPLAIN LOSSES

SAMPLE WITHOUT MIXING
SAMPLES 2 ENV & 2 PT CAN
DELIVER TO CTL

DATE MIXED

SAMPLED BY
RELEASED BY

N32627.01

DUP050463812

82
51
17

0.00 *

1.39 +
0.14 -
1.46 +
0.14 -
1.41 +
0.14 -
3.84 *

N32627.02

DUP050463813