

S.V. ALM #1,3 1,280,22, C.V.

D.V.

CG 16

CODE RT-201-D

PKG

PROCESSES

APPROVED BY:

00729, 1982

L2H94

1587

LBS.

() RT-201-D (D)

BBK 11/10/81

(DATE)

(LOT)

(EST WT)

COMTYP JOB NAME: 16RT201DMD

STANDARD HRS.

TIME 3 P. M

LOT

T426, 1648

23

DRUMS

EQUIP MENT	NAME	02 PAGES	USE LBS	N-CODE	ACCT LBS
PREP 1	PREPARE N-7-D SOL'N FOR USE IN SET-UPS 1 THRU 5 BY DILUTING 12# "AS IS" N-7-D IN DRUM WITH 120# WATER NOTE: ADD N-7-D SOL'N IN SMALL AMOUNTS WHEN ADJUSTING N-7656-A SLURRY PH PRIOR TO N-399-A ADDITION		12	7-D	6
ALM 2	PLUG ALM # 3 OUTLET & RUN IN 400# WATER START AGITATOR & DUMP IN 300# N-7656-A & RINSE IN WITH MINIMUM WATER DRUM 4 19.6		1531	7656-A 7656-A	300 XXXXXX
	NOTE: MUST ADD 300# 100% N-7656-A PER SET-UP. STUMP AS NECESSARY				
	ADJ TO 5.0 (500 G) & STIR 5-10 MIN TO A SMOOTH SLURRY RECORD: PH 5.4 (4.0-6.0) IF BELOW 4.7 ADJ TO PH 4.7-5.0 BY ADDING IN SMALL AMOUNTS N-7-D PREPARED IN S 1 RECORD: PH NOTE: IF PH ABOVE 5.0 DO NOT ADJ. DOWNWARD NOTIFY SUPERVISOR			NOV 1 1982	
	WEIGH USING POSTAL SCALE, ADD & STIR 10 MIN		3	399-A	3
	WEIGH USING POSTAL SCALE, SIFT IN & STIR 5 MIN.		3	947-B	3
SV 3	PUMP ALM WITHOUT AGITATION THRU 20 MESH VIBRATING SCREEN INTO V-280 REPEAT S'S 2 THRU 8 FOR 5 MORE ADD- ITIONAL SET-UPS SET-UPS DRUM 4 19.6		1531	7656-A 7656-A	300 XXXXXX
	RECORD: PH 6.3 "AS IS", ADJUSTED		3 3	399-A 947-B	3 3

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EQUIP MENT		PAGE 02 OF 02 CG 16 CODE RT-201-D (D)	USE LBS	N-CODE	ACCT LBS
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SV 3 CONT.	8	SET-UP #3 DRUM 4 19.6	1531	7656-A	300
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RECORD: PH 6.0 "AS IS", ADJUSTED

3	399-A	3
3	947-A	3

→ #4	4	19.6	1531	7656-A	300
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RECORD: PH 5.7 "AS IS", ADJUSTED

3	399-A	3
3	947-B	3

#5	4	19.6	1631	7656-A	300
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RECORD: PH 5.2 "AS IS", ADJUSTED

3	399-A	3
3	947-B	3

* See Set up #6 below

- 9 WASH IN ALM & PUMP IN
- 10 DRAIN LINES INTO DRUM & POUR IN
- 11 STIR 10 MIN & RECORD: PH 7.5 (4.5-5.5)
- 12 STOP AGITATOR
- 13 RECORD: SPOT TEST (+) +, (-)
- IF (-) CONTACT SUPV

START 6:00 PM	FIN 11:00 AM	OPTR 22
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#6	DRUM 3	% 19.6	755	7656-A	148
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RECORD: PH 5.8 ASIS, ADJ

2	399-A	2
2	947-B	2