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SPECIAL BULLETIN

2nd Extension

Operating Division

PRODUCT PROCEDURE

Approved:

CONFIDENTIAL

USG JOINT COMPOUND-ALL PURPOSE
(AP - 372)

No. 61-2-11-3-N

Date 9-12-72

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Dated 3-24-72

This bulletin expires 3-1-73.

DESCRIPTION

Plants to manufacture USG Joint Compound All-Purpose formula AP372 for field trials and subsequent shipments per direction of Division Product Managers.

MANUFACTURING PLANTS

Chamblee, and South Gate.

IDENTIFICATION AND PACKAGING

Package in 1 mil polyethylene-lined USG All Purpose Joint Compound bag per Bulletin 7-16-11-3.

5 lb. - Pack 10 cartons (Use a 2 mil plain polyethylene liner in each carton. The liner must be tightly closed with a rubber band or wire tie), per PMS 8-10-10 in master carton per PMS 8-10-23.

60 Ft. - System with Knives - Pack 10 cartons (Use a 2 mil plain polyethylene liner in each carton. The liner must be tightly closed with a rubber band or wire tie), per PMS 8-13-2 in master carton per PMS 8-10-28.

60 Ft. - System without Knives - Pack 10 cartons (Use a 2 mil plain polyethylene liner in each carton. The liner must be tightly closed with a rubber band or wire tie), per PMS 8-13-1 in master carton per PMS 8-10-28.

250' System - Bag per Bulletin 7-16-36.

Include J-2 Directional folder in each of the 5', 60' with and w/o knives and 250' System packages.

FINISHED PRODUCT SPECIFICATIONS

Color	- Natural White unless ordered pigmented.
Consistency	- 55 to 59 cc (57 cc normal).
Viscosity	- 530 $\pm$ 30 BB units at 75°F with pin paddle.
pH	- 8.6 to 9.1 (8.8 normal).
Bond	- 4 minimum.

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