PLAINTIFF'S
EXHIBIT
BIR-17

BUCA
BUILT-UP COLD APPLICATION DEPT. FK

| FORMULA: | LBS: | GALS: | % BY WEIGHT |
|---|---|---|---|
| Asphalt TK 14 | 1634.0 | 190 | |
| TK 18 | 2150.0 | 250 | |
| (SP 175° - 185°F.) | 3784.0 | 440 | 50.6 |
| VARSOL #2 (6.70 Lbs. / Gal.) | 2796.9 | 417 | 37.4 |
| Asbestos, 7R | 897.4 | | 12.0 |
| | 7478.3 | | 100.0 |

Shrinkage: 5%

Yield: 6788.6 Lbs. (835 Gal.) 8.13 Lbs./Gal.

Cont.

SUPERSEDED
2-3-73

BUCA
BUILT-UP COLD APPLICATION Dept. FK

| Formula: | Lbs. | Gal. | % By Weight |
|---|---|---|---|
| Asphalt TK14 | 3,731.6 | 229 | 53.6 |
| TK18 | 2,276.8 | 301 | |
| (Sp. 175°-185°F.) | 4,008.4 | 530 @400°F. | |
| Varsol #2 (6.70 Lbs./Gal.) | 2,572.5 | 384 | 34.4 |
| Asbestos, 7-R | 897.4 | | 12.0 |
| | 7,478.3 | | 100.0 |

Shrinkage: 5%
Yield: 7,104.4 Lbs. (874 Gal.) 8.13 Lbs./Gal.

Process: Pump #14 and #18 Asphalt into the mixing kettle. Take a sample to the Lab to check the softening point. Allow this to cool over night or turn on cold circulating water. When the temperature is below 350°F., add the Varsol. Allow this to mix and add Asbestos. Continue mixing for 20 minutes and test for consistency.

Consistency:
At 130°F. (PKL Viscosimeter 3/4" Orifice) 23-27 Sec.

Containers:
1 Gal. Can - Stenciled
5 Gal. Cans - Labels pasted on.
55 Gal. Drums - Stenciled

Standard Crew - 3 Man

| | 1 Gal. | 5 Gal. | 55 Gal. |
|---|---|---|---|
| Unit/Crew Hour | 117 | 30 | 6 |
| Man Hours/Unit | .026 | .099 | 525 |

Supersedes Card Dated 9/16/64 ued 11-24-65

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