GN-551 (12-55)

Gaskets - Customer

RE: Ford Mtrs Co - Exhaust gasket program
045/050 Single-sided Corbestos with
012" Core & 012" Stainless Steel Type 430 attached
on Asbestos side.

					Ford spec	
	Asbestos (C.B.T. Board)				ESE M8G 102-AA	
Gauge				040		038/048
Compress	@ 5000 psi		%	52.5		33-37
Recover	@ 5000 psi	MIN	%	12.7		16
Tensile Strength	psi	MIN		334		410
Ignition Loss		MAX	%	29.2		25
Immersions						
Oil #3 - 5 hrs 300°F				7.5		
Thickness Chge		MAX	%	~~[illegible]~~		4
Wgt Chge.		MAX	%	45		38
Tensile Loss				90.2		85
Boiling Water 5 hrs.						
Thickness Chg		MAX	%	3.6		5
Wgt Chg		MAX	%	38.7		43
Fuel B 5 hrs R.T.						
Wgt Chg		MAX	%	51.4		29
	Single Sided pieces.					
Gauge				047/8		
Compress @ 5000 psi			%	26.7		12-25
Recover 5000 psi		MIN	%	23.2		45
Oil #3 5 hrs 300°F						
Wgt Increase		MAX	%	19.4		11
Water - 5 hrs - Boiling		MAX	%	13.6		12
Fuel B 5 hrs R.T.		MAX	%	9.8		8

VPD-128-0000606