

DAILY REPORT
VINYL DAILY REPORT

11 MAY 00 05:00

9	RX CHARGES	ABNORM BAT RPTS	SPILL RPT	PERSONNEL HOURS	SAFETY:
SHIFT	OM 41-45 46&47	YES	NO	OVERTIME	YES
8	12	1	1	0	NO
12	3	1	1	0	NO
11	2	1	1	0	NO
23	5	1	1	0	NO
TOTALS	17	1	1	0	NO

INTERMEDIATE SILOS

SILO	PRODUCT	M LBS	GRADE	SILO	PRODUCT	M LBS	GRADE	BLD TK	PRODUCT	%	OM	GOAL	MISCELLANEOUS
281	5415	65	1	675	5385	9	1	407	5325	0	NM	741-745	20
282	5395	66	1	676	5385	12	1	501	5395	0	NM	746-747	24
475	5465	29	1	677	5385	101	1	502	5385	40	TOTAL	BATCHES	10
476	5415	11	BLAK	678	5415	11	EMPTY	550	POND	0	WHY WERE BATCHES	LOST	54
478	5305	14	1	679	5415	106	1	551	POND	2	747 Adjusted with gear	#	5
479	5325	12	1	680	5415	28	1	552	POND	0	Broke		5
490	5395	55	1	681	5395	12	1	553	POND	0	Cleaning Rx 500		5
491	5395	33	1	682	5385	86	1	644	5385	20			
492	5415	19	1	683	5385	58	1	646	5385	1			
493	5415	12	1	684	5385	9	1	647	5385	1			
575	5465	10	EMPTY	685	5385	124	1	648	5385	26			
576	5225	71	VISC	686	5385	57	1	649	5385	28			
577	5465	10	EMPTY	687	5385	54	1	650	5385	0			
578	5225	67	XBME	688	5415	9	EMPTY	651	5385	0	HRS INCINERATOR ON		23
				689	5225	27	1	652	5225	0	GPM AVG HM STRIPPER1		276
				690	5225	44	STUP	653	5225	0	GPM AVG LM STRIPPER2		147
				691	5225	54	1	654	WATER	8	GPM AVG OM STRIPPER3		157
				692	DEBX	124	STUP	655	WATER	0			
								747	5415	39			

PRODUCTION TOTALS	REACTOR STATUS	DRYER STATUS	VCM RECEIVERS	%	PRODUCT	LBS	RX	#BAT	UP-TM
SILOS MLES	1399.0	RX	PRODUCT	MODE	DRYER	PRODUCT	SILO	RECEIVERS	
TRAPPED & WEIGHT	0	300	5415	DUMP	1	600	OM	FVCM	70
COMPOUND MLES	152.070	400	5415	POLY	4	282	OM	S RVCM	24
RD MLES	2,000,000	500	5415	OFF	5	683	OM	N RVCM	30
PREVIOUS DAY	150,000	600	5415	POLY	6	682	OM	N RVCM	70
PRODUCTION TOT	2,050,070	700	5385	RECY	7	682	OM	S RVCM	54
TO DATE	2,092,903	741	5385	POLY	8	683	OM	E RVCM	6
		742	5385	POLY	9N	687	OM	N RVCM	22
		743	5385	POLY	9S	686	SPHERE		31
		744	5385	POLY	10	5415	WATER (FT.)		24
		745	5385	POLY	11	5385	BATCHES		17
		746	5385	POLY	10	AVG RATE	TOTAL OM		28
		747	5385	WAIT	11	AVG RATE	TOTAL NM		0.2

DATE 5-10-00 DRYER PRODUCTION AND STATUS REPORT

Time:	500	600	700	800	900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	100	200	300	400
No. 4282 Product																								
5395 Silo																								
No. 5683 Product																								
5385 Silo																								
No. 6691 Product																								
5225 Silo																								
No. 7682 Product																								
5385 Silo																								
No. 8683 Product																								
5385 Silo																								
No. 9687 Product																								
5385 Silo																								
No. 10679 Product																								
5415 Silo																								
No. 1685 Product																								
5385 Silo																								
Down Time																								
Description																								
Big Pit	From																							
Little Pit	To																							
282 Blower	Prod																							
281 Blower	From																							
	To																							
	Prod																							

REACTOR DAILY PRODUCTION AND STATUS REPORT

Date 5-10-00

Equipment	0500	0600	0700	0800	0900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	0100	0200	0300	0400
741																								
742																								
743																								
744																								
745																								
746																								
747																								
Hi-Mol Stripper	320	320	320	320	320	320	320	320	320	320	320	320	320	320	320	320	320	320	320	320	320	320	320	320
Lo-Mol Stripper	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200
Strainer Cleaning	EHP	EHP	EHP	EHP	EHP	EHP	EHP	EHP	EHP	EHP	EHP	EHP	EHP	EHP	EHP	EHP	EHP	EHP	EHP	EHP	EHP	EHP	EHP	EHP
741 lost 70 min, unplugging pressure transmitter. 744 lost 60 min, " " 741 lost 15 min, dumping 744. 743 lost 45 min, dumping 744 + 741. 747 lost 12 hrs, agitator																								
Hi-Mo Charges = 12 + 11															Lo-Mo Charges = 3 + 2									
															Total Charges = 28									

REACTOR DAILY PRODUCTION AND STATUS REPORT

Date 5-10-00

Equipment	0500	0600	0700	0800	0900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	0100	0200	0300	0400
300					5415 238230	5415 238230									5415 238230	5415 238230				5415 238230				
400			5415 237940				5415 238340	5415 238340						5415 238740				5415 239190					5415 239230	
500																								
600																								
700																								
Stripper	140																							
Strainer																								
Cleaning																								

last 20 min dump 300, dumping 500
last 8 hrs 500, cleaning

238150 Water Batch

8

9

Hi-Mo Charges =

Lo-Mo Charges =

Total Charges =

17