



A/C Pipe
Producers Association

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Internal Correspondence

TO: - Public Affairs Committee -

FROM: *J. F. Welch*
J. F. Welch, Director, Public Affairs

DATE: December 10, 1980

SUBJECT: Article on Vinyl-Coated A/C Pipe

ACTION REQUIRED: *Review for information*

PLAINTIFF'S EXHIBIT

CAP-609

The enclosed article, "Tetrachloroethylene Contamination of Drinking Water by Vinyl-Coated Asbestos-Cement Pipe" recently was published in the Bulletin of Environmental Contaminant Toxicology (exact title uncertain). The introduction contains an error in fact in stating:

Vinyl-coated A/C pipe has been used in parts of the northeastern U.S. over the past decade in response to concern that waters carried in uncoated A/C could contain potentially hazardous asbestos fibers.

It is AACPP's intention to request correction by the author or the Bulletin. If you have any questions, please do not hesitate to call.

JFW/ajb

cc: A. Kahn, Esq.
N. Rahn, Esq.
N. Battle, (L&G)

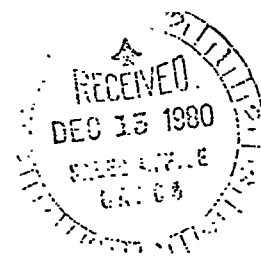
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Tetrachloroethylene Contamination of Drinking Water by Vinyl-Coated Asbestos-Cement Pipe

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Tetrachloroethylene (perchloroethylene; 1,1,2,2-tetrachloro-
ethene) is a common solvent used in dry cleaning, metal degreasing,
and chemical manufacture. Substantial quantities are
produced annually (7×10^6 tons in the U.S. in 1973 (U.S. I.T.C.
1975)). Due to the relatively high volatility (b.p. 121°C),
solubility in water (150 mg/l), and dispersive use of this
chemical, losses to the environment are inevitable. Tetrachloro-
ethylene has been found as a predominant volatile trace organic
constituent in rivers (ZURCHER & GIGER 1976, STEIGLITZ et al.
1976, DOWDY et al. 1975), lakes (GRON & GROB 1974, GIGER et al.
1978, SCHWARZENBACH et al. 1979a), and seawater (PEARSON &
MCNEEL 1975, MURRAY & RILEY 1975, SCHWARZENBACH et al. 1979b).
Traces of tetrachloroethylene have also been found in finished
drinking waters (DOWDY et al. 1975, GIGER & WILMAN-KINICA 1978,
REPORT TO CONGRESS 1975, SYMONS et al. 1975). Effects on human
health of exposure to tetrachloroethylene are poorly documented.
However, the NATIONAL CANCER INSTITUTE (1977) has determined
that ingestion may cause cancers in mice, but not in rats. In
the absence of a formal drinking water standard for tetrachloro-
ethylene, the U.S. EPA has suggested a no adverse response level
(SHARL) of 40 ppb over a lifetime of exposure, but this level is
currently under review.

Recently it has been discovered that drinking water transported
in vinyl-coated asbestos-cement (A-C) pipes often contains
elevated concentrations of tetrachloroethylene. Vinyl-coated
A-C pipe has been used in parts of the northeastern U.S. over the
past decade in response to concern that waters carried in un-
coated A-C pipes could contain potentially hazardous asbestos
fibers. Tetrachloroethylene is used as solvent during applica-
tion of the vinyl coating to the asbestos-cement pipe during
manufacture, and residual solvent leaches into water carried in
these pipes.

We report here results of a preliminary study to assess tetra-
chloroethylene contamination of drinking waters flowing in vinyl-
coated A-C pipes in the Town of Falmouth, Massachusetts. Data
obtained from a brief survey of the Town's water distribution
system and in a pipe flushing and recovery experiment are

presented to describe the problems encountered in trying to reduce this potential health hazard.

MATERIALS AND METHODS

Water samples were collected from dead-end (a worst case situation since the water is replaced either only slowly or not at all) vinyl-coated A-C pipes of different diameters, time of installation, and degree of usage (Table 1). Samples were obtained via bleeder valves at the downstream ends of the vinyl-coated pipes after flushing the bleeder for 1 min. One-L glass-stoppered bottles were thoroughly rinsed with the water being sampled and were completely filled and closed without leaving a headspace volume. Samples were returned to the laboratory for analysis within 24 h; any storage was at 4°C.

Tetrachloroethylene (and other volatile organic compounds) was purged from 50 or 100 mL of water using the closed-loop gas stripping method of GRUB & ZURCHER (1976). The procedure is similar to the purge-and-trap methodology (DELLAR & LICHTENBERG 1974) recommended by the U.S. EPA for routine drinking water analyses, except that our system uses recycled headspace air as the purging gas and a micro-charcoal trap instead of Tenax. Prior to stripping, 1-10 µg of 1-chlorohexane (in acetone) was added as an internal standard. Samples were stripped for 20 min at 40°C, after which the charcoal trap was extracted with 20 µL of distilled CS₂. Stripping for an additional 30 min recovered no more tetrachloroethylene and 1-chlorohexane.

CS₂ extracts were analyzed by glass capillary gas chromatography using a flame ionization detector. Injections were made with the splitter open and the column at ambient temperature. A 40 m x 0.3 mm i.d. column coated with Puroflex 121 (GRUB & GRUB 1977) was used with hydrogen carrier gas. Concentrations of tetrachloroethylene were determined by measurement of peak heights compared to 1-chlorohexane and applying the appropriate detector response factor. Tetrachloroethylene was confirmed by GC/MS.

Analytical precision determined by analysis of replicate samples and subsamples at levels of 400 and 10,000 ppb was better than ± 10%.

RESULTS AND DISCUSSION

Tetrachloroethylene was the most abundant volatile organic compound detected in the water samples examined. Concentrations in waters from vinyl-coated A-C pipes at various locations in Falmouth are given in Table 1. Levels of this compound range from 140 to 18,000 ppb (µg/L) in unflushed vinyl A-C pipes. For comparison, tetrachloroethylene concentrations in other parts of the Falmouth distribution system were less than 2 ppb. Initial tetrachloroethylene levels appear to be lower in older pipes. Location 6 was a major distribution line leading from a ground

TABLE 1. Tetrachloroethylene Concentrations (ppb) in Water Samples from Various Vinyl A-C Pipes.

Sample Location (installation date)	Pipe Length, m/ Pipe Diameter, cm (number of services)	Tetrachloroethylene, ppb				
		Unflushed	Following 24 h Flushing	Following 72 h Recovery (no flow)	Following 96 h Flushing	Following 168 h Recovery (no flow)
1 (1977)	240/20 (9 services)	560	190	265	58	na*
2 (1972)	340/15 (8 services)	170	5	na	na	na
3 (1976)	670/20 (no services)	2,180	19	na	na	na
4 (1972)	300/20 (4 services)	140	2	na	na	na
5 (1975)	520/20 (10 services)	2,860	8	na	na	na
6 (1975)	250/30 (no services)	1,570	4	na	na	200
7 (1977)	500/20 (no services)	150	na	na	na	na
8 (1979)†	400/20 (no services)	1,510	56	na	na	na
9 (1979)	364/20 (no services)	18,000	na	na	na	na
10 (1923)†	15 cm cast iron	106	na	na	na	na

* Number of active services (houses) on each line; average usage estimated at 200 gal/day/service.

† 1.1 x 10⁶ m³ flow over 5 yr period followed by no flow for 9 months.

‡ Location of flushing/recovery study (Table 2).

§ Distribution line feeding to location 1.

n.a. = Not analyzed.

the pipe. Thus by hour 2 (1.5 pipe volumes), the concentration of tetrachloroethylene had been significantly reduced. Flushing for more than 6 h did not greatly change the level, suggesting additional contamination from some source upstream.

After a 24 h recovery (no water flow) period, the contamination level jumped to 3,500 ppb, twice as high as the initial concentration. No below that the loop (Figure 10), which was not sampled, must contain contaminated water from the vinyl A-C line in line. During the flushing, one end of the loop was isolated (valve in Figure 10 closed), but the entire loop was not flushed. Only the 400 m length of vinyl A-C pipe was flushed. During the subsequent 24 h recovery, contaminated water from the loop could have mixed with "cleaner" water in the flushed section, although we cannot account for the higher levels after recovery compared to before flushing. These results demonstrate the complexity of flushing processes. It would be necessary to flush all vinyl pipes upstream of a given vinyl section, not simply a single vinyl section, in order to eliminate the contaminant.

This case study shows that vinyl-coated asbestos-cement pipe is apparently a source of widespread contamination of drinking water by tetrachloroethylene. In some cases, flushing of a vinyl-coated pipe leads to a reduction of the tetrachloroethylene level in that pipe, but after flushing is terminated the level of contamination will gradually increase. However, flushing is not a simple process merely involving replacement of water in a vinyl pipe section since mixing with contaminated water from other sections of the distribution system can lead to contamination of water in non-vinyl-coated pipes. Furthermore, the measurements at location 6 suggest that even after five years of heavy use (1.1 x 10⁶ m³ of water), tetrachloroethylene may continue to leach out of the vinyl lining. Elevated concentrations of tetrachloroethylene were found in pipe sections installed for over eight years.

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water well and had a flow of about $1.1 \times 10^6 \text{ m}^3$ ($3 \times 10^6 \text{ gal}$) over a 5-year period following installation. Nine months prior to this sampling, the well was closed because of ground water contamination by detergents. Despite the extensive usage, tetrachloroethylene levels had built up to 1570 ppb in the nine months after the well was closed. Leaching of tetrachloroethylene continued even after additional flushing (Table 1).

In general, flushing of a vinyl A-C pipe in lengths varying from 240-670 m for 24 h through a bleed-off valve at rates of about $5-10 \text{ m}^3/\text{h}$ ($25-45 \text{ gal/min}$) leads to a reduction of the level of tetrachloroethylene (Table 1). Data from location 1, however, show that flushing, even for 96 h, does not always lower the level of contamination. The reason for this anomalous behavior became apparent after a closer examination of the pipe network leading to location 1, a schematic of which is shown in Figure 1A. After four samples from location 1 repeatedly showed high amounts

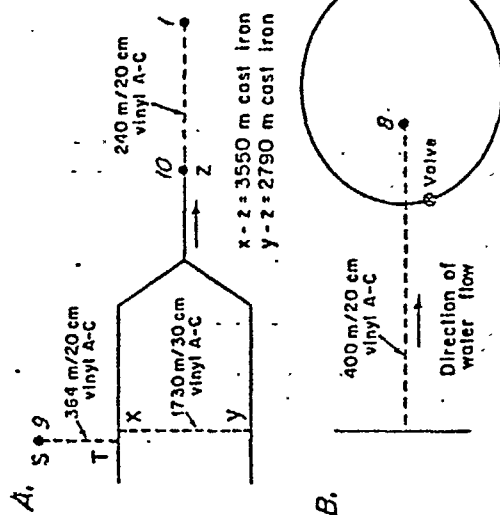


FIGURE 1. Schematic diagram (not to scale) showing pipe networks leading to sampling locations 1, 9, and 10 (A) and location 8 (B). ---- Vinyl-coated A-C; ——— cast iron.

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of tetrachloroethylene, we analyzed a sample of water (location 10) flowing through 69-year-old cast iron pipe leading to the vinyl A-C section and obtained a concentration of 186 ppb. An investigation of pipes upstream of location 1 showed two new sections (sections 8-9 and 9-10 in Figure 1A; 1979 installation) of vinyl A-C pipe that are apparently the source of these anomalous levels. Analysis of water at location 9 (Figure 1A) revealed a tetrachloroethylene concentration of 18,000 ppb (high enough to be detectable by odor). Even though water flowing towards locations 1 and 10 probably does not flow through either of these new installations of vinyl A-C pipe, a sufficient quantity of contaminated water from these pipes apparently mixes into the main stream flow. Clearly then, no amount of flushing at location 1 could ever reduce the contamination as long as tetrachloroethylene was mixing in from the contaminated connecting pipes located approximately 3 km upstream in the network.

Since Falmouth contains some 250 sections ($\sim 60 \text{ km}$) of vinyl-coated A-C pipe which would require flushing to reduce potential human health hazard, it was quickly realized that insufficient water supplies were available for 24-h flushings. Therefore, we undertook a simple flushing and recovery experiment to determine the length of time (or volume of water) required to reduce levels to an acceptable level ($\sim 40 \text{ ppb}$) and the rate at which concentrations return to elevated levels. Results for the flushing and recovery series at location 8 are given in Table 2.

TABLE 2. Tetrachloroethylene in a Flushing and Recovery Series; location 8.

	Tetrachloroethylene, ppb
Unflushed	1,510
1 h flushing	1,620
2 h flushing	130
6 h flushing	67
16 h flushing	68
24 h flushing	56
24 h recovery	3,500
48 h recovery	2,700

* 400 m Vinyl-coated A-C pipe; 20 cm diameter.

† Flushing at $\sim 9.8 \text{ m}^3/\text{h}$ ($\sim 40 \text{ gal/min}$); 0.77 pipe volumes/h.

After 1 h flushing at about $9.8 \text{ m}^3/\text{h}$ (about 45 gal/min) no significant concentration change was observed. This is consistent with the fact that the volume of the pipe ($400 \text{ m} \times 0.2 \text{ m diameter} = 12.6 \text{ m}^3$) was such that a minimum of 1.3 h would be needed to completely replace the initial, contaminated water in

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