

DAILY_REPORT
VINYL DAILY REPORT

13 FEB 03 05:00

SHIFT	OM	41-45	46-47	RX CHARGES	ABNORM BAT	RPTS	SPILL	RPT	PERSONNEL	HOURS	OVERTIME	ABSENT	VAC	SAFETY:
9	9	13	3		YES	NO	YES	NO						F.A. YES NO
10	13	3												M.T. YES NO
TOTALS	19	26	6											NOTES

INTERMEDIATE SILOS PRODUCT SILOS BLEND TANKS MISCELLANEOUS

SILO	PRODUCT	M LBS	GRADE	SILO	PRODUCT	M LBS	GRADE	BLD	TK	PRODUCT	%	OM	GOAL	21
281	5265	65	EMPTY	5415	5415	103	1	407		5305	42	NM	741-745	25
282	5265	263	1	5415	5415	117	REDY	501		5415	22	NM	746-747	10
475	5265	11	EMPTY	5415	5415	117	0645	502		5385	8		TOTAL BATCHES	56
476	5265	13	EMPTY	5385M	5385M	62	1	550		POND	0		WHY WERE BATCHES LOST	# LOST
478	5385	18	1	5385M	5385M	16	1	551		POND	1		746 DOWN CLEANNING	
479	5265	11	1	5385	5385	49	REDY	552		POND	0		INTERMEDIATE 1ST 5415	
490	5265	53	1	5305	5305	13	1	553		POND	0		TO CHECK H.P. IN	
491	5265	47	1	5305	5305	196	1200	644		5265	84		OLD CAVIT	
492	5265	15	1	5305	5305	31	1	646		5415	0			
493	5265	64	1	5305	5305	10	EMPTY	647		5415	1			
575	85M	10	EMPTY	5415	5415	32	1	648		5415	0			
576	85M	11	EMPTY	5385M	5385M	57	1	649		5415	0			
577	5525	10	1	5385M	5385M	61	1	650		HOLD	0			
578	5265	10	EMPTY	5385M	5385M	101	1000	651		HOLD	0		HRS INCINERATOR ON	20
				5305	5305	186	1	652		5385	0		GPM AVG HM STRIPPER1	385
ROLS DLY AVG	1.7038	#0F		5415	5415	186	REDY	653		5385	0		GPM AVG LM STRIPPER2	148
LAST B# >20	0.0000	PWS		5305	5305	66	STUP	654		5385M	0		GPM AVG OM STRIPPER3	133
ROLS > 20	0.0000	0		DEBOX	DEBOX	38	STUP	655		5385M	0			
								747		5385M	65			

PRODUCTION TOTALS REACTOR STATUS DRYER STATUS VCM RECEIVERS PRODUCTION BY TYPE AND RX

SILOS	M LBS	2042.0	RX	PRODUCT	MODE	DRYER	PRODUCT	SILO	RECEIVERS	%	PRODUCT	LBS	RX	#BAT	UP-TM
STRAPPED	WEIGHT			5415	POLY	4	OTHR	692	10M FVCM	75	5265	0	300	4	21.2
				5415	POLY	5	OTHR	685	10M S RVCM	20	5305	337733	400	4	23.4
				5415	POLY	6	OTHR	689	10M N RVCM	10		0	500	4	20.1
				5415	POLY	7	OTHR	683	10M N FVCM	10	5385	70001	600	4	22.1
				5415	POLY	8	OTHR	683	10M S FVCM	64	5385M	1318513	700	4	23.9
				5385	POLY	9	5385M	687	10M E RVCM	7	5395	0	741	6	23.7
				5385	POLY	9S	5385M	686	10M W RVCM	2	5415	871251	742	5	23.2
				5385	POLY	#9	AVG RATE	11	SPHERE	31	5525	0	743	5	23.3
				5385	POLY	10	5385M	678	10M WATER (FT.)	25		0	744	5	23.0
				5385	POLY	11	5415	675	BATCHES			2597499	745	5	24.0
				5305	WAIT	#10	AVG RATE	26	TOTAL OM	20	MTD K#	33222	746	0	0.2
				5385	POLY	#11	AVG RATE	30	TOTAL NM	32	VCM USE	2616294	747	6	23.8

2597499
33162407

ABD00154659

DATE 2-12-03

DRYER PRODUCTION AND STATUS REPORT

Time:		500	600	700	800	900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	100	200	300	400
No. 4680	Product																								
5385m	Silo		692																						
No. 5092	Product																								
5415	Silo		690																	685					
No. 6689	Product																								
5305	Silo																								
No. 7683	Product																								
5305	Silo							682																	683
No. 8683	Product																								
5305	Silo							682																	683
No. 9687	Product																								
5385m	Silo																								
No. 1278	Product																								
5385m	Silo																								
No. 1271	Product																								
5385	Silo		685																						
Down Time	Description	#11-P.L. #4-Bld Kicked Off #11 B.T. Low / Elapsed Number / South Bird s/p #4 Not Added																							
Big Pit	From To																								
Prod																									
Little Pit	From To																								
Prod																									
282 Blower	From To	282	490	282	490	282	490	282	490	282	490	282	490	282	490	282	490	282	490	282	490	282	490	282	490
Prod		5265	5265	5265	5265	5265	5265	5265	5265	5265	5265	5265	5265	5265	5265	5265	5265	5265	5265	5265	5265	5265	5265	5265	5265
281 Blower	From To	281	492	281	492	281	492	281	492	281	492	281	492	281	492	281	492	281	492	281	492	281	492	281	492
Prod		5205	5205	5205	5205	5205	5205	5205	5205	5205	5205	5205	5205	5205	5205	5205	5205	5205	5205	5205	5205	5205	5205	5205	5205

Vinyl Resin Flow Sheet

Shift C Time 0700Date 2-13-03

646	Product:		Product:	647
Level:	Blend No.	<u>Stripper</u>	Blend No.	Level:
%		<u>St-up</u>		%

Dryer # 4	Silo:	<u>Down</u>
Product:	<u>5385</u>	<u>692</u>
Blend Tank:		

648	Product:		Product:	649
Level:	Blend No.	<u>Air OFF</u>	Blend No.	Level:
%		<u>Washed out</u>		%

Dryer # 5	Silo:	<u>685</u>
Product:	<u>5415</u>	
Blend Tank:	<u>501</u>	

650	Product:		Product:	651
Level:	Blend No.	<u>Air OFF</u>	Blend No.	Level:
%		<u>Washed out</u>		%

Dryer # 6	Silo:	<u>681</u>
Product:	<u>5305</u>	
Blend Tank:	<u>407</u>	

652	Product:	<u>5385</u>	Product:	653
Level:	Blend No.	<u>943 6747</u>	Blend No.	Level:
%		<u>→ Air OFF REG</u>		%

Dryer # 7	Silo:	<u>683</u>
Product:	<u>5305</u>	
Blend Tank:	<u>407</u>	

654	Product:		Product:	655
Level:	Blend No.		Blend No.	Level:
%				%

Dryer # 8	Silo:	<u>683</u>
Product:	<u>5305</u>	
Blend Tank:	<u>407</u>	

644	Product:	<u>LO-MOL</u>
Level:	Blend No.	<u>Stripper</u>
%		<u>St-up</u>

502	Product:	<u>5385</u>

Fluid Bed Dryer		
Product:	<u>5385m</u>	
Blend Tank:	<u>747</u>	
North:	<u>687</u>	
South:	<u>686</u>	

407	Product:	<u>5305</u>

Dryer # 10	Silo:	<u>678</u>
Product:	<u>5385m</u>	
Blend Tank:	<u>747</u>	

Dryer # 11	Silo:	<u>676</u>
Product:	<u>5415</u>	
Blend Tank:	<u>501</u>	

501	Product:	<u>5415</u>
<u>1888730</u>	<u>REG</u>	
<u>18888.6</u>		
<u>1888940</u>		
<u>1889060</u>		
<u>1889150</u>		
<u>1889230</u>		

747	Product:	<u>5385m</u>
<u>9436242</u>	<u>REG</u>	
<u>9436343</u>		
<u>9436441</u>		
<u>9436545</u>		
<u>9436644</u>		
<u>9436842</u>		
<u>9436943</u>		

Product Transferring:		
From:	To:	
<u>281</u>	<u>492</u>	<u>5265</u>
<u>282</u>	<u>490</u>	<u>5265</u>

Catalyst Charge Sheet

<u>Old Module</u>								
Day Shift Operator: <u>E. Moffett</u>						Date: <u>2-12-03</u>		
Night shift Operator: <u>C. Whitford</u>								
<u>Catalyst Type:</u>					<u>Changes:</u>			
	610	197	L-10	125		610	197	L-10 125
Reactors:								
Rx-300	4		4					
Rx-400	4		4					
Rx-500	4		4					
Rx-600	4		4					
Rx-700	6		5					
<u>New Module</u>								
Day Shift Operator: <u>John David Rodgers</u>								
Night shift Operator: <u>Michael J. Hughes</u>								
<u>Catalyst Type:</u>					<u>Changes:</u>			
	610	197	L-10	125		610	197	L-10 125
Reactors:								
Rx-741		5	3					
Rx-742		5	3					
Rx-743		5	3					
Rx-744		5	3					
Rx-745		7	4					
Rx-746			2	6				
Rx-747			2	6				
Comments:								

REACTOR DAILY PRODUCTION AND STATUS REPORT

Date 2-12-03

Equipment	0500	0600	0700	0800	0900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	0100	0200	0300	0400
741	5385M 9437041				5385M 9437041	5385M 9437041	5385M 9437041								5385M 9437041	5385M 9437041	5385M 9437041	5385M 9437041	5385M 9437041	5385M 9437041	5385M 9437041	5385M 9437041	5385M 9437041	5385M 9437041
742					5385M 9437041	5385M 9437041	5385M 9437041								5385M 9437041	5385M 9437041	5385M 9437041	5385M 9437041	5385M 9437041	5385M 9437041	5385M 9437041	5385M 9437041	5385M 9437041	5385M 9437041
743					5385M 9437041	5385M 9437041	5385M 9437041								5385M 9437041	5385M 9437041	5385M 9437041	5385M 9437041	5385M 9437041	5385M 9437041	5385M 9437041	5385M 9437041	5385M 9437041	5385M 9437041
744					5385M 9437041	5385M 9437041	5385M 9437041								5385M 9437041	5385M 9437041	5385M 9437041	5385M 9437041	5385M 9437041	5385M 9437041	5385M 9437041	5385M 9437041	5385M 9437041	5385M 9437041
745					5385M 9437041	5385M 9437041	5385M 9437041								5385M 9437041	5385M 9437041	5385M 9437041	5385M 9437041	5385M 9437041	5385M 9437041	5385M 9437041	5385M 9437041	5385M 9437041	5385M 9437041
746																								
747	5305 9433947				5305 9433947	5305 9433947	5305 9433947								5305 9433947	5305 9433947	5305 9433947	5305 9433947	5305 9433947	5305 9433947	5305 9433947	5305 9433947	5305 9433947	5305 9433947
Hi-Mol Stripper	380	400													400	320	400							
Lo-Mol Stripper	140														140									
Strainer Cleaning			END WHD	EHP	WHP	WHP	WHP		EHP			WHP ELP			EHP WHP	EHP WHP	EHP WHP	EHP WHP	EHP WHP	EHP WHP	EHP WHP	EHP WHP	EHP WHP	EHP WHP
741-20 mins charging 747 746 lost 12hrs, cleaning																								
744-15 min. dumping 745 742-30 min. DTL 743-30 min. DTL 744-20 min. dumping 745 743-15 min DTL 741-15 min DTL																								
Hi-Mo Charges = 13 + 13															Lo-Mo Charges = 3 + 3									
Total Charges = 32															Total Charges = 32									

Date: 2-12-03

Form No. Vinyl 008

Date: 2-12-03

Form No. Vinyl 008

Leak Detection and Elimination Sheet

Date/ Time	Leak No./ Written up By:	GC Steam Number(s)	GC Readings	Leak Location	HNU Readings	Notification Written?/ Not. No.	What Repairs Were Made?	Date Repaired	Repaired By:	Repair Verified By:
2-11-03 19:04	6804 JS	5 8	10.0 10.0	Found nothing/ MH Metal Hangers	0		Found Nothing			
2-11-03 01:20	6805 JS	5 1	9.3	FP	0	NO	found, nothing 2-11-03			
2-12-03 05:00	6806 B3	#1 #3/5/6	7.6 10.0/55		10	NO	change overing	2-11-03	My	
2-12-03 05:10	6807 JS	5 2	10.0	FP	0	NO	found nothing		My	
2-12-03 0532	6808 SW	#4 3	10	RG						
2-12-03 0654	6809 KC	#5 CC 7	10	Nothing found Readings changed John Ward Raga	0	NO	none			

This sheet is to be filled out in the event of one(1) reading of five (5) Parts Per Million or more on the any station of any Chronograph.
This sheet is to be distributed as part of the Vinyl Morning Report and returned to the Environmental Manager when all sections are completed.