

PRODUCT NAME = POLYBDATE ORANGE
242 01 CODE YE-698-D PKG

LOT

MAY -0-81-E1102

EST'D WGT 5632

TOTAL EST'D WGT= LBS (CRT ENTRY)

MAKING NOTES

JOB NAME: 01YE698DPS

NON-BLEEDING
PROCESSES APPROVED BY
YE-698-D (S) F. POST 4/14/81
ALTERNATE
TYPED BY JMH

INSTRUCTIONS

PRESSING

RECORD

VAT
DATE
TIME
RELEASED BY
PRESS 2 92 93
NO. OF CAKES 54 54 54
PRESS WITH AGITATION
WASH TO 2000 OHMS WITH 35-75 F WATER
TEST AFTER 2 HOURS
LOAD ON 7 CARS

PRESSLOAD
STARTED
CAKES USED
WATER ON
HRS. WASHED
OHMS
HRS. WASHED
OHMS
HRS. WASHED
OHMS
CAKE CONDITION
NO CARS LOADED
EXPLAIN LOSSES

1ST 2ND 3RD 4TH 5TH

8PM
54
1030PM

6+2

SAMPLES
DELIVER TO

SAMPLED BY
RELEASED BY

105

DRYING

(EXTRUDED) DRY 10 HRS AT 240 DEG F
(NOT EXTRUDED) DRY 10 HRS AT 240 F

LUMP: - OK - WET - SALTS - CONTAMINATED

ADDITIONAL DRYING HOURS REQUIRED

SAMPLES 1 ENV
DELIVER TO COLOR TEST LAB

NO CARS PULLED
SAMPLED BY
RELEASED BY

SL

NO DRUMS
LUMP WGT 5833

GRINDING

MILL MIKROATOMIZE SCREEN
MAX. TEMP DEG F
SET ROOF BLAST - GATE AT "9" FOR
HIGH AIR FLOW

RPM SCREEN
MAX. TEMP.

RPM
F

EXPLAIN LOSSES

SAMPLE WITHOUT MIXING
SAMPLES
DELIVER TO CTL

DATE MIXED
SAMPLED BY
RELEASED BY

1102

124

0.00 *

3.37 +

0.14 -

3.18 +

0.14 -

3.48 +

0.14 -

3.31 +

0.14 -

3.20 +

0.14 -

3.34 +

0.14 -

3.42 +

0.14 -

3.33 +

0.14 -

3.47 +

0.14 -

3.15 +

0.14 -

3.20 +

0.14 -

3.28 +

0.14 -

2.23 +

0.14 -

40.14 *

42.98 +

3.48 +

0.12 -

3.45 +

0.12 -

3.31 +

0.12 -

3.42 +

0.12 -

2.29 +

0.12 -

58.33 *

40.14 +

2.98 +

0.14 -

42.98 *