

DUCT NAME = MONASTRAL BLUE B

DATE PRINTED: 1/06/82

CG 20 CODE BT-284-D

PKG

PROCESSES

APPROVED BY

BT-284-D (Q)

TYPED BY: JMH

OCT 20 1982

K2K97

(DATE)

(LOT)

NOTES:

EST. WT. ~~2500~~ LBS.

JOB NAME: 20BT284DPQ

INSTRUCTIONS

= PRESSING =

RECORD

VAT	DATE	TIME	RELEASED BY	PRESS	NO. OF Cakes	PRESS WITH AGITATION	WASH TO	TEST AFTER	LOAD ON	CARS	PRESSLOAD	1ST	2ND	3RD	4TH	5TH
											STARTED					
											CAKES USED					
											WATER ON					
											HRS. WASHED					
											OHMS					
											HRS. WASHED					
											OHMS					
											HRS. WASHED					
											OHMS					
											CAKE CONDITION					
											NO CARS LOADED					
											EXPLAIN LOSSES					

SAMPLES JAR
DELIVER TO

SAMPLED BY
RELEASED BY

= DRYING =

DRY 18 HOURS AT 220°F

LUMP: - OK - WET - SALTS - CONTAMINATED

ADDITIONAL DRYING HOURS REQUIRED

SAMPLES
DELIVER TO

NO CARS PULLED
SAMPLED BY
RELEASED BY

NO DRUMS
LUMP WGT

= GRINDING =

MILL 7 OR 8LSP 3/32"RP SCREEN 1785RPM
MAX. TEMP 140 DEG F
INERT MILL WITH CO2 WHEN GRINDING
PER OP #0043.

SCREEN RPM
MAX. TEMP. F

EXPLAIN LOSSES

SAMPLE WITHOUT MIXING
SAMPLE 1 ENV & 1 PT CAN
DELIVER TO CTL

DATE MIXED

SAMPLED BY
RELEASED BY

10/27/82
271

WAREHOUSE REQUEST FORM

REQUEST NO. 77045
10/18/82

DELIVER TO Processing BY 10/18/82 AM/PM

FOR: CG 20 CODE BT284P LOT K2K97 SCHEDULED 10/20/82

WHSE LOCATN	CG	CODE	PQ	LOT	DRY WEIGHT	DRY CONT	NO. PKG	PKG WGT	TOTAL WEIGHT	ACTUAL WEIGHT
501	20	BT484P	93	341092	107	29.62	1	360	361	

PICK UP AND RETURN TO STORAGE:

LOCATN	CG	CODE	PQ	LOT	DRY WEIGHT	DRY CONT	NO. PKG	PKG WGT	TOTAL WEIGHT
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EXPLANATION FOR SHORTAGE/OVERAGE:

SIGNED _____ DATE ____/____/____

COPY-1 PROD. CONTROL
COPY-2 MANUFACTURING
COPY-3 WAREHOUSE
COPY-4 RAW MATERIAL

B 12841

97
51
16

0.00 *

1.22 +

0.14 -

1.08 *