

JUN 7 1982
(DATE)F2J02
(LOT) 4548*
(EST WGT)COMTYP JOB NAME: 03KY795DMH
TYPED BY:

LOCATN	CG	CODE	PQ	LOT	DRY* WEIGHT	DRY CONT	NO. PKG	PKG WGT	TOTAL WEIGHT	ACTUAL USE LBS
14	YC-2	93		D2E24	3050					
14	YC-2	93		D2E02	650					
14	YC-2	93								
14	YC-2	93								
14	YC-2	93								

			NON-BLEEDING		
EQUIP MENT	NAME		USE LBS	N- CODE	ACCT LBS

NAME : "KROLOR" YELLOW MEDIUM

*BEFORE USING SV, MAKE SURE THAT N-28-D LINE
IF ANY IS BLANKED OFF.203 RUN 60" (990 G) WATER IN V-203. SET AGITATOR ON
HIGH SPEED.

205 WEIGH IN DRUM & POUR IN

DUMP IN AND STIR 5 MIN

RECORD: START

FIN

LOT

D2E24

D2E02

500

32-D

500

74X50

YC-2-B

3700

3050

650

ADJUST TO 75" (1275 G) *NOTE: VOLUMES HIGHER
THAN 75" MAY CAUSE DUSTING IN EXHAUST HOOD.

WITH AGITATOR ON LOW SPEED PUMP V-203 THRU

HOMOG AT 2400-2600 PSI INTO V-205

WHEN V-203 MT, WASH COLOR THRU HOMOG WITH MIN

OF HOT WATER AT 2400-2600 PSI INTO V-205

RECORD: V-205 VOL 78" & ADJ TO 60" (2100 G)

INSPECT HOMOG STRAINER & CLEAN IF NECESSARY

205 RUN 10" (514 G) WATER INTO V-244 & START
AGITATOR

PUMP V-205 THRU HOMOG AT 4800-5200 PSI INTO SV.

RECORD: TIME START 5:00 P TOTAL MINUTES 1:80

NOTE: IF HOMOG PRESSURE FALLS BELOW 4800 PSI,

3-WAY VALVE WILL RECIRCULATE SLURRY TO V-205

WHEN V-205 MT, RUN IN 5" (240 G) WATER & PUMP

THRU HOMOG AT 4800-5200 PSI INTO SV

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SP SEP 01 - SET FORMULA SELECTOR TO POSITION

8 (V-243) OR POSITION 10 (V-244)

CP PRESS SV CAM RESET PB - SET 22 TC IN AUTO

REMOTE (TEMP IS SET AT 190-194°F)

3 RECORD LEVELS & SET R/M COUNTER #1 AS FOLLOWS:

A. 11LG 5.4% PRESET #1

41 GAL

115-A

220

SET STRIKE FLOW CONTROLLERS AS FOLLOWS:

3FC10 (N-27-D CONTROLLER) IN MANUAL 0.75 GPM

27-D

313

3FC20 (N-27-D WATER) IN MANUAL LOCAL 7.35 GPM

3ER10 (N-27-D/WATER) RATIO

0.98

BEC10 (N-32-D CONTROLLER) IN MANUAL 0.96 GPM

32-D

2022

BEC20 (N-32-D WATER) IN MANUAL LOCAL 7.20 GPM

BEC20 (N-32-D WATER) IN REMOTE

BER10 (N-32-D/WATER) RATIO

1.50

EQUIP MENT	PAGE 2 CG 03 KY-795-D	USE LBS	N- CODE	ACCT LBS
SV	16 OPERATOR STEP PB			
SP	17 RECORD LEVEL 2LG 90% IF <35% FOLLOW SOLUTION			
CP	18 MAKE-UP PROCEDURE FOR N-27-D			
	19 ADJUST SV TO 58" (2980 G)			
4	20 RECORD PH 10.5 ADJ TO 11.1-11.3 WITH N-7-D AT 5% (10 PARTS WATER TO 1 PART N-7-D)			
	21 SIPHON INTO SV. RECORD: PH 11.2 ASSUME 50%	28	7-D	14
	22 OPERATOR STEP PB			
SV	23 SP STEP 06/39. AFTER HEAT-UP RECORD: PH 10.6			
SP	24 SWITCH 3FC20, 8FC10, & 8FC20 TO AUTO			
	25 OPERATOR STEP PB 9:40 P			
5	26 SP STEP 10/43. WHEN 3FC20, 8FC10 & 8FC20 FLOWS ARE IN LIMITS, SWITCH 3FC10 TO AUTO & PB			
	27 SP STEP 11/44. WHEN 3FC10 & 3FC20 FLOWS ARE IN LIMITS, SWITCH 3FC20 TO REMOTE			
	28 OPERATOR STEP PB			
	29 DURING STRIKE RECORD:			
	SP STEP			
	V-243/V-244			
	PH RANGE TIME			
	13/46 (30 MIN) 9.8 9.0-10.0 10.10			
	14/47 (60 MIN) 9.8 9.0-10.0 10.45			
	15/48 (2 HRS) 9.8 9.0-10.0 11.40			
	16/49 (3 HRS) 9.6 9.0-10.0 12.40			
	17/50 (FINISH) 7.8 7.5-8.5 11.25			
	NOTE: IF PH NOT IN-RANGE, NOTIFY SUPV & NOTE IN LOG. IF FINAL PH >8.5, ADJ TO 7.5-8.5.			
	& RECORD: PH _____ ASSUME 77%		27-D	
DRUM	30 WEIGH INTO 55 GAL DRUM ASSUME 50%	60	7-D	30
6	31 FILL WITH WATER & STIR 2 MIN			
SV	32 SP STEP 17/50 - AFTER CHECKING PH OPERATOR PB.			
SP	33 SP STEP 23/53 - RECORD: PH 3.4 (3.3-3.7)			
&	34 IF NECESSARY ADJ PH (DOWN ONLY) TO 3.3			
CP	35 RECORD: PH _____			
7	NOTE: USE LIQUID ALUM, N-115-A. ADD TO S. VIA BADGER METER. STIR 5 MIN AFTER EACH ADDITION.			
	ASSUME 50%		115-A	
	36 SIFT IN	150	128-A	150
	37 SIPHON IN N-7-D FROM S 29 IN 10-12 MIN & STIR 5 MIN			
	38 RECORD: PH 4.1 (4.0-4.2) & IF NECESSARY ADJ TO PH 4.0-4.2 & RECORD: PH _____ ASSUME 77%		27-D	
	(DILUTE 10 TO 1 WITH WATER) ASSUME 50%		7-D	
	39 SIPHON N-7-D INTO SV			
	40 OPERATOR STEP PB			
	41 SP STEP 24/54 - POUR IN & STIR 15 MIN	45	978-A	45
	42 OPERATOR STEP PB			
	43 SP STEP 60 - BATCH COMPLETE			
	44 OPERATOR STEP PB			

START TIME SP STEP	FINISH TIME SP STEP	OPTR
7:45 P	11:00 P	126301
11:00 P	3:20 P	370-342
5:00 P	11:00 P	126-301





