

August 15, 1969

TO: W. J. Sheehan
FROM: R. T. Budovec
RE: July Activity Report

Tool Engineering

A. Design Section

Work load in the design section has been typically light for the month of July. A backlog of 250 to 300 hours was maintained for the month even though we were short handed due to vacation schedules.

B. N/C Programing

Work load in the programing section has also dropped to 100 hours average for the month of July. We anticipate an increase work load in this area after delivery of our Fosdick Tape Drill in August.

We have not yet received approval to purchase the requested APT software for our N/C mills.

New Tool Room - Dept. 260

Work load in this area remains at a very high level. GX samples and sample tooling comprises more than 70 percent of our entire work load. Vacation schedules will continue to hurt us in this area until mid September.

During the month of July our Cincinnati tool and cutter grinder went down. Our maintenance shop has torn the machine down and after contacting Cincinnati Machine Company is of the opinion that this equipment is beyond economical repair. The machine was purchased as rebuilt in 1945. Cincinnati estimates that this machine was built in the late 1930's. The machine is obsolete and parts are not available. I am waiting for a quotation on a replacement machine and feel that there are sufficient funds available in the master tool appropriation M-2030 to cover its replacement. I will process an RFA as soon as the information is gathered.

Repair Tool Rooms

Work loads have been running fairly high requiring nine hour work days and a limited amount of work being repaired at outside sources.