

MD-3-A

PACKAGE TICKET

(DRY AND PASTE ONLY)

CODE RT 251 LOT 37 453

NET WT/PKG NO. PKG PACK. WGT LOCATION PQ

10 2072 29

STUMP

Lump 2069TOTAL NET WT. 2072 PKG. N-CODE

PROD. SVR.

DATE

WHSE. OPER.

RT10/23/8023

N35128

DUP050107815

01.T

207.+
193.+
220.+
222.+
229.+
222.+
229.+
209.+
227.+
115.+
2072.T

CO 32 CODE RT-251-D PKG.

OCT 14 80 37453
EST. WGT. 2118 LBS.

PROCESSING INSTRUCTIONS: BATCH UNIT

PROCESSES (A) RT-251-D APPROVED BY JIG 03-31-77 DCG 04-20-77

TYPED BY emw042177
MAKING NOTES

REMARKS

INSTRUCT MAKING AREA TO ADD 10#
N-588-A HALFWAY THRU PRESSING

298

NAME: WATCHUNG® RED B

NON-BLEEDING

INSTRUCTIONS

-PRESSING-

RECORD

VAT	903				PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE	10/14/80				STARTED	7:00 AM				
TIME	6:15 AM				CAKES USED	950				
RELEASED BY	25				WATER ON	9:00				
PRESS	37	32			HRS. WASHED	3 1/2				
NO. OF CAKES	62	60			OHMS	3000				
PRESS	without	AGITATION			HRS. WASHED					
WASH TO	3000	OHMS with 35-75°F water			OHMS					
TEST AFTER	3	HOURS			HRS. WASHED					
LOAD on 7 cars					OHMS					
Clean Magnetic Separator after pressing					CAKE CONDITION					
Cleaned by 125		Time-Cleaned 7:22 AM			NO. CARS LOADED	3+6				
Press Immediately Code					EXPLAIN LOSSES					

SAMPLES DELIVER TO SAMPLED BY RELEASED BY

-DRYING-

Dry 80 Hrs at 220°F
Cool to 130°F

LUMP: - OK - WET - SALTS - CONTAMINATED
Dryer sections used:

ADDITIONAL DRYING HOURS REQUIRED

SAMPLES 1 qt - RLD
DELIVER TO NO. CARS PULLED LUMP WGT. 2069
SAMPLED BY RELEASED BY 13

-GRINDING-

MILL 2 LSP 1/8" RP SCREEN 1750 RPM
MAX. TEMP. 150°F

SCREEN RPM
MAX. TEMP. °F

Use 51 Gal LP

EXPLAIN LOSSES

SAMPLE WITHOUT MIXING
SAMPLES 2 Env & 2 Pt Cans
DELIVER TO CTL
DATE MIXED 10/23/80
SAMPLED BY 271 RELEASED BY

0.00 * 37453
51
58

37453
51
69

1.89 +
0.14 -
1.83 +
0.14 -
1.85 +
0.14 -
1.75 +
0.14 -
0.68 +
0.14 -
7.30 *

7.30 +
1.92 +
0.14 -
1.80 +
0.14 -
1.95 +
0.14 -
1.87 +
0.14 -
1.91 +
0.14 -
1.97 +
0.14 -
2.06 +
0.14 -
1.03 +
0.14 -
20.69 *
20.69M#