

NUMBER : 2741

FILE: P-R-19

DATE : MAY 24, 1965

GOODS: L7
(U.S. & CAN.)

SUBJECT: PALGARD METAL PRIMER

Use First coat on iron and steel surfaces under Palgard Epoxy Coating.

Color Red, brown tone

Weight 15 lbs., 10 oz. (U.S. gallon)
18 lbs., 12 oz. (Can. gallon)

Consistency* Thin brushing

Application Mix equal parts by volume of Palgard Metal Primer and Palgard Activator. Mix well and allow to stand one hour before use. Apply by brush, roller, or spray without further thinning. Mixed material not used within 12 hours will thicken and must be discarded.

Clean brushes and equipment with P&L Lacquer Thinner immediately after use.

Drying* Dust free 3 hours
To recoat 16 hours

Gloss* Fair to good

Leveling* Good

Hiding* Good

Elasticity* Good

Spreading 425 sq. ft. per Mixed U.S. gallon
Rate* 510 sq. ft. per Mixed Can. gallon
(for 2.0 mil
dry film
thickness)

*Designates characteristic after mixing with Palgard Activator.

Remarks

Palgard Metal Primer was adopted as a standard listed item at the Managers' Meeting of March 24-25, 1965.

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WALLBOARD - First Coat: Vapex Wall Primer. Second Coat: Palgard Epoxy Coating. For maximum protection, apply an additional coat of coating.

ALUMINUM, CONCRETE, MASONRY, WOOD, CERAMIC TILE, FIBER-GLASS, OR PLASTER - Two coats Palgard Epoxy Coating. For maximum protection, apply an additional coat of coating.

NOTE: ON AGGREGATE BLOCK, use Primafil as the first coat, if maximum filling is desired.

OLD WORK - One or two coats Palgard Epoxy Coating. Note: Apply Palgard on a small area. If no bleeding or lifting occurs, complete finishing of entire surface.

To reduce slipping hazard on FLOORS, use P&L Non-Slip Additive in final coat as follows: Add Activator to coating, let stand for one hour and thin each gallon of mixed enamel with one quart Duosol. To this mixture, stir in 12 oz. avdp. P&L Non-Slip Additive. Stir frequently during use. Apply by brush.

N. J. MILLER

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