

Plastics can play a key role, making modern life possible

Even under the IEA Net Zero Emissions by 2050 scenario, global demand for primary chemicals is projected to be 20% higher than 2022.¹

Plastics help to enable performance and reduce potential environmental impacts across industries, from reducing vehicle weight and medical applications to food packaging (e.g. helping to extend shelf life) and films used to construct greenhouses

**Better fuel economy²
enables lower GHG per mile**



7%

fuel economy improvement possible with a 10% reduction in vehicle weight²

Lower lifecycle GHG^{3,4} than the alternatives / Less solid waste^{5,6}



1/3

of all food produced in the world is being wasted and not eaten by end consumers⁶



8-10%

of global greenhouse gas emissions are associated with food that is not consumed⁶

Less water use⁵



¹ 2023 IEA report "Net Zero Roadmap: A global pathway to keep the 1.5°C goal in reach."

² According to the Department of Energy's Office of Energy Efficiency & Renewable Energy.

³ Per April 2018 report of Franklin Associates; U.S. packaging market; Max Decom.; Figure 4-1; Impacts as defined in Chapter 4.7: Global Warming Potential (GWP) results, and indexed to the alternatives as a group (including steel; aluminum; glass; paper-based packaging; fiber-based textiles; and wood).

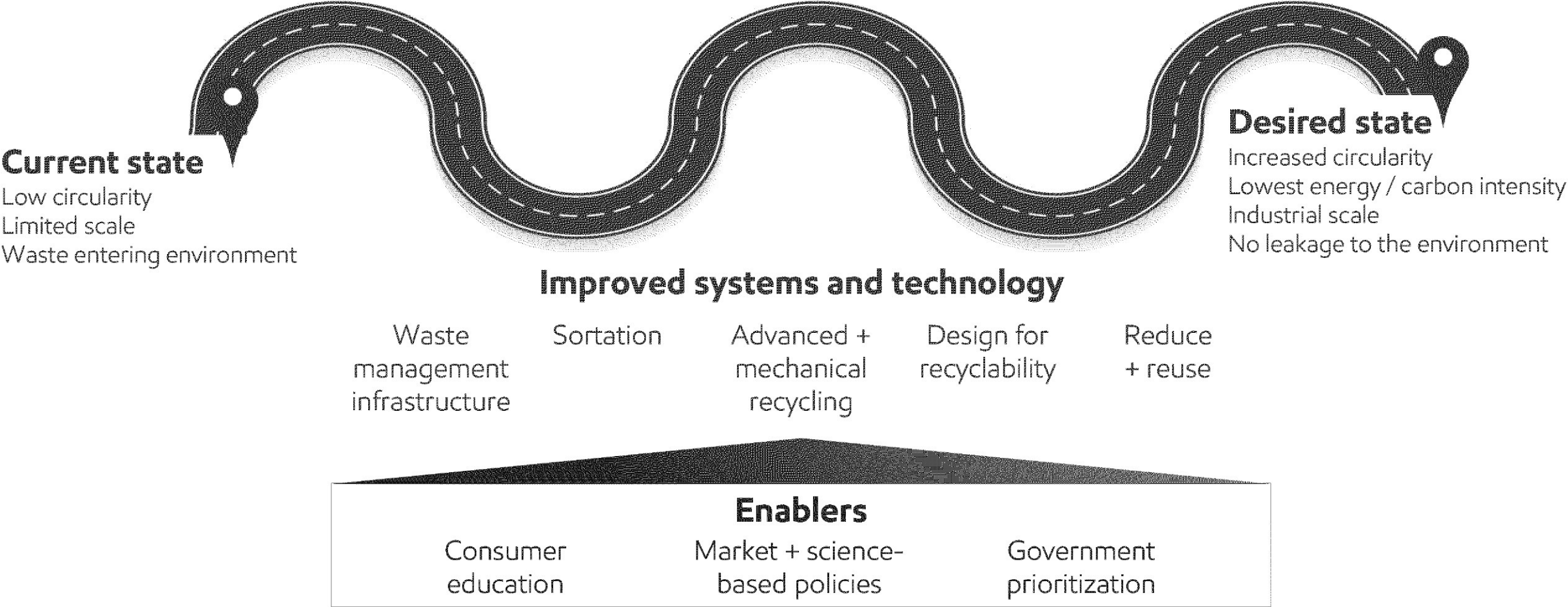
⁴ McKinsey & Co., Climate Impact of plastics, 13 of 14 applications analyzed has lower GHG impact than the next best non-plastic alternative, US based in 2020

⁵ Per April 2018 report of Franklin Associates as in reference 3

⁶ According to the United Nations Environment Programme (UNEP) Food Waste Index Report, released in March 2021.

Many solutions needed to address plastic waste at scale

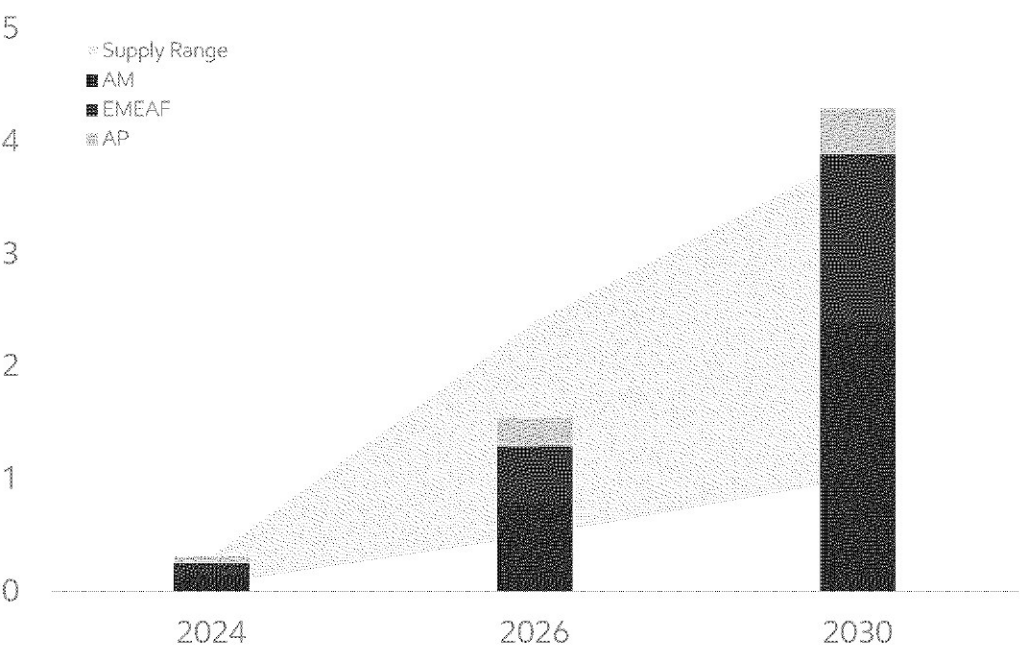
Advanced recycling is one of them



Advanced recycling demand projected to grow

Advanced recycling demand could grow to ~4 million metric tons by 2030 outpacing projected supply

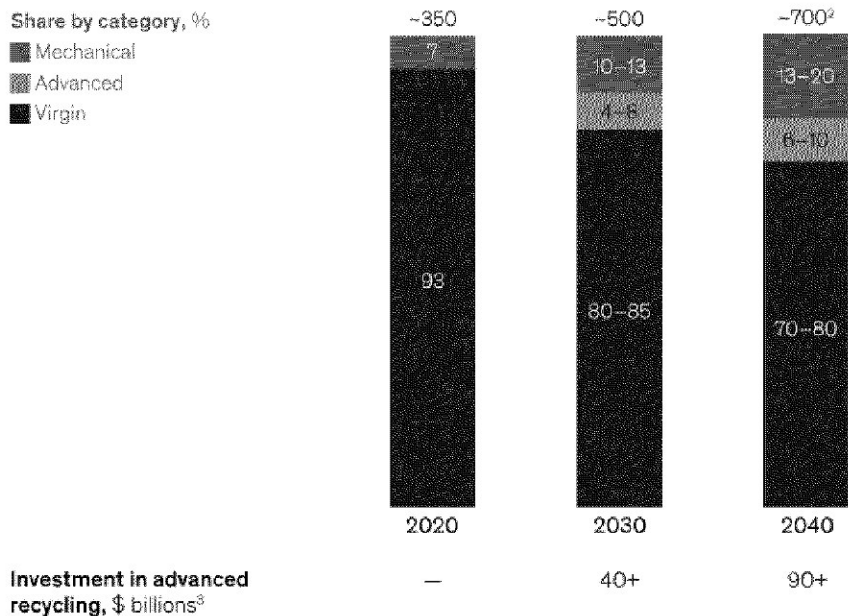
Estimated advanced recycling demand to 2030*, MTA



*Source: EM estimates in 2023, data based on public announcements and estimated segment fit

Advanced recycling demand could grow to 20 - 40 million metric tons, or 4 - 8% of the total plastics supply by 2030, requiring more than \$40 billion of total investment

Global polymer demand 2020-2040,¹ million metric tons per year



¹ Polymer demand includes fibers (polyesters and polyamide), excludes rubbers and intermediates.
² Figures may not sum to 100%, because of rounding.
³ Assumes capital intensity range of \$1,500 to \$3,000 per ton.
Source: CI Circular; McKinsey analysis

McKinsey & Company analysis

Brands EMF pledges
20-30% by 2030
40-50% by 2050

Regulations
PPWR, Mandates, Modulated EPR,
ELV in EU

Demand outpacing supply
EM estimates industry supply in
between 2-3 MT

High performing
Food Packaging, Medical, Hygiene,
Pharma, Pet Care, Automotive

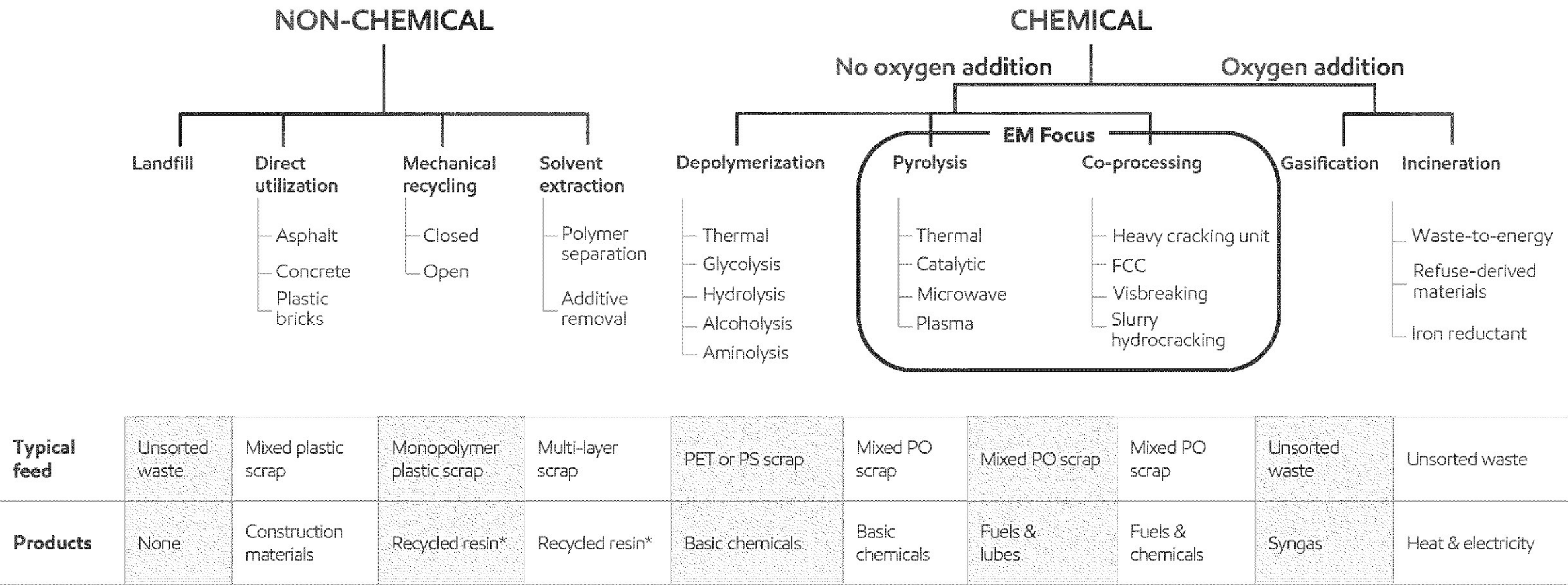
Complementary technologies
Advanced & Mechanical Recycling

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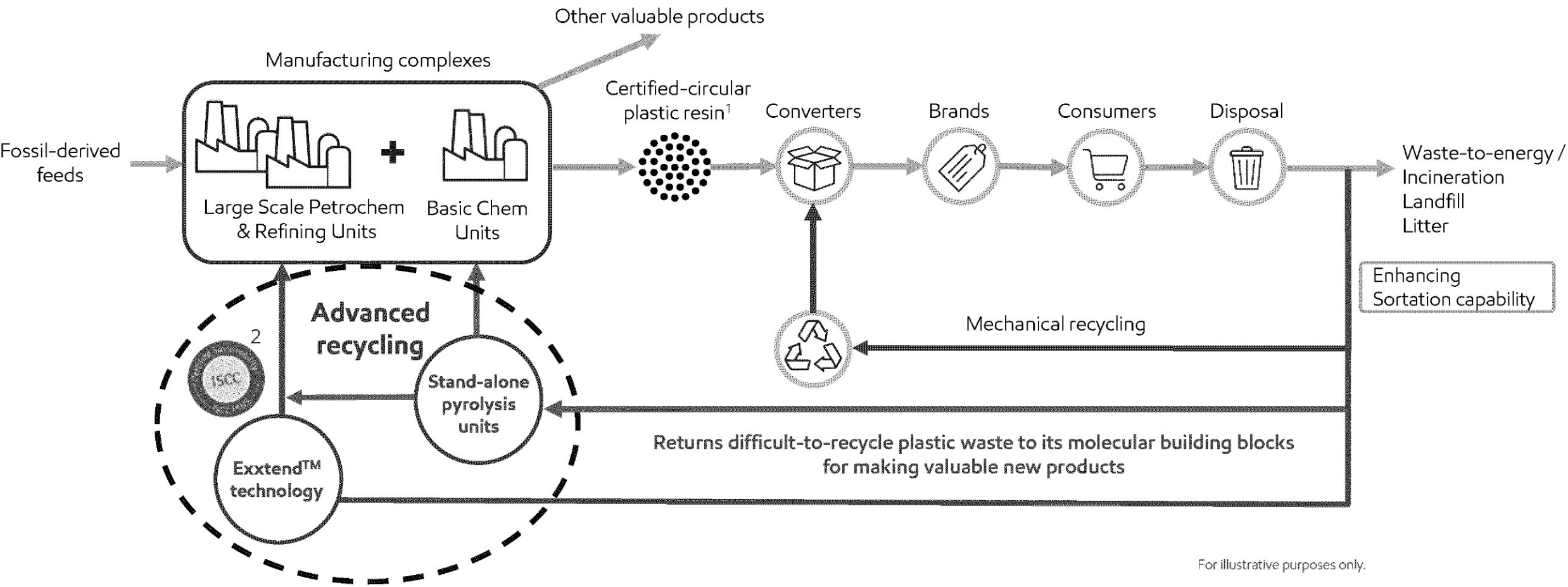
Overview of advanced recycling technologies

White Paper

Video



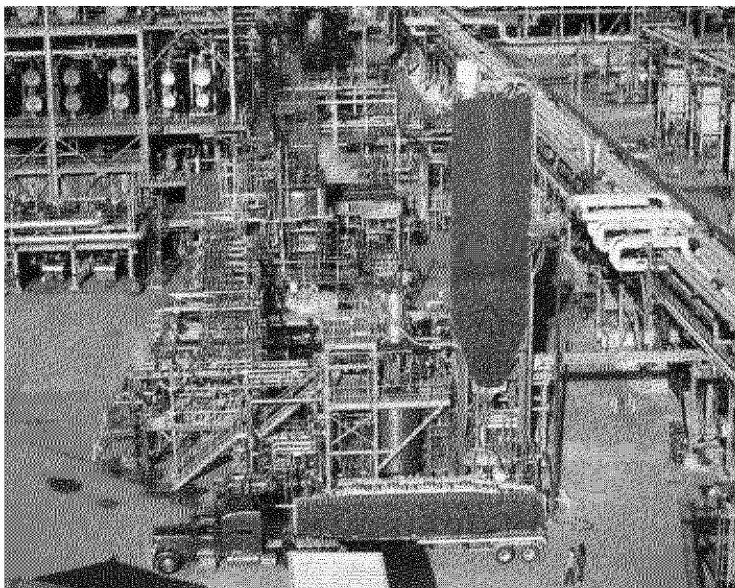
Exxtend™ technology aims to accelerate progress towards a more circular economy



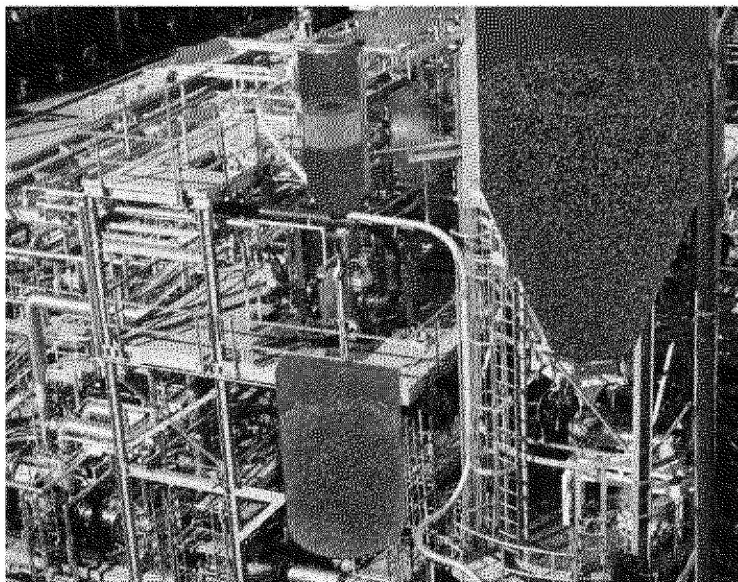
¹ Certified-circular plastics are virgin quality plastics that are accompanied by an ISCC PLUS "Sustainability Declaration" that matches the mass of virgin quality plastics that we sell to a corresponding amount of plastic waste that we transformed back into usable raw materials through advanced recycling.

² ISCC PLUS mass balance approach using the "determined by mass" option with "certified free attribution" applied. **Does not represent GHG emissions or recycled content.**

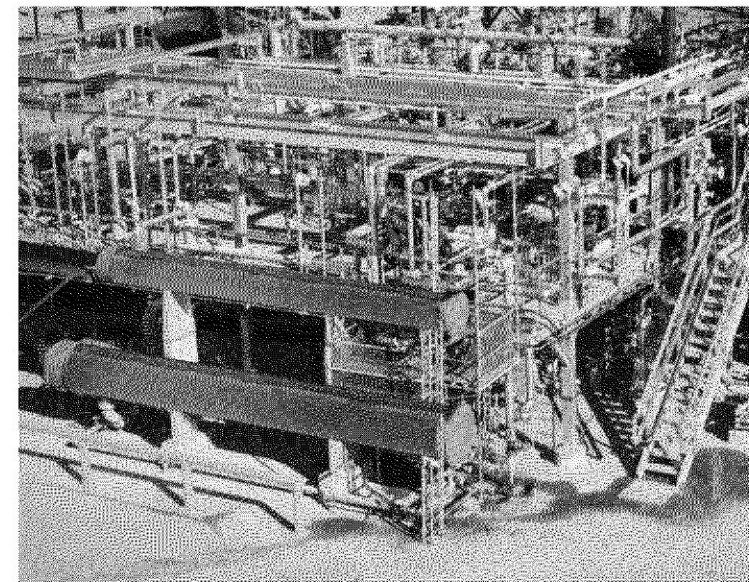
Exxtend™ technology for advanced recycling (1 of 2)



Truck transfers plastic feedstock into silo.

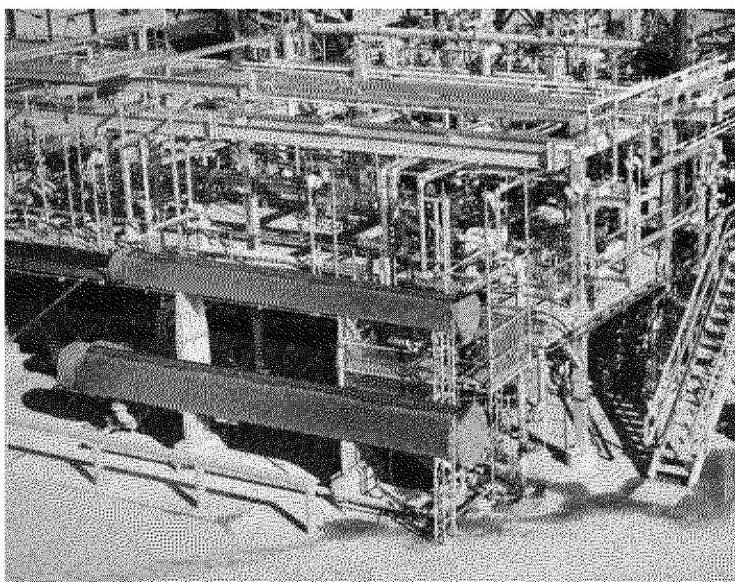


Feedstock passes through dust collector on way to tank where it is mixed with hydrocarbon liquids.



Plastic mixture then heated through a heat exchanger to improve viscosity.

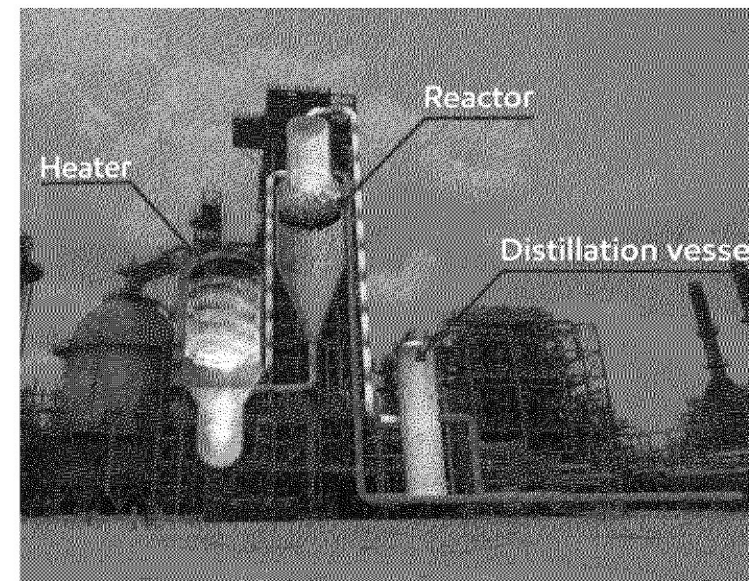
Exxtend™ technology for advanced recycling (2 of 2)



Plastic mixture then heated through a heat exchanger to improve viscosity.



Plastic mixture moved to a reactor.



Plastic mixture thermally cracked to produce a full range of products; high value molecules sent to distillation vessel and further processed in an EM integrated facility.

Scaling technology started in Baytown, Texas

Ambitions for 500 kTa (~1B lbs) advanced recycling capacity by 2027, leveraging large integrated sites

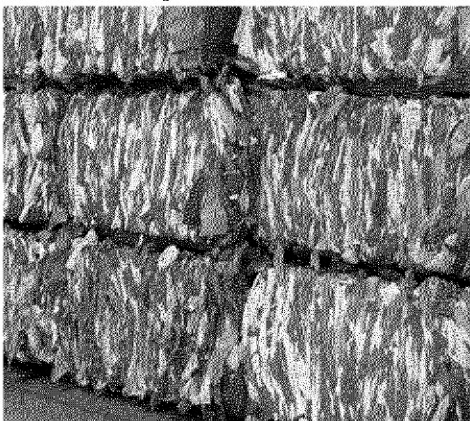


Widening the range of plastic waste that is recycled

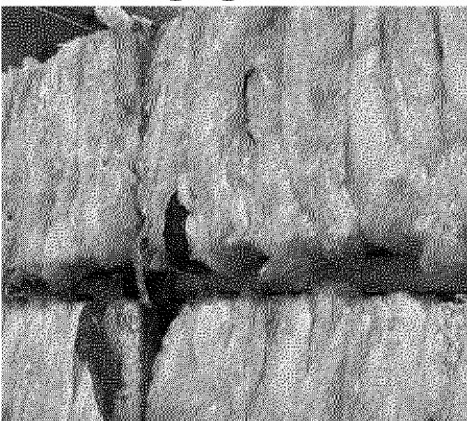
Plastic bags



Diaper material



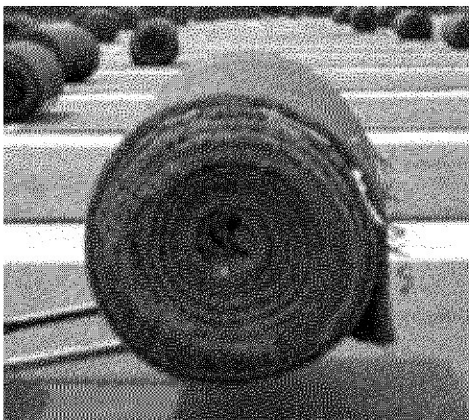
Packaging materials



And many more plastics
as we continue to broaden
our feed specification....

As of October 2024¹, we have processed
over 70 million pounds of plastic waste
through our Exxtend™ technology,
avoiding other end of life disposition
(e.g. landfill or incineration)

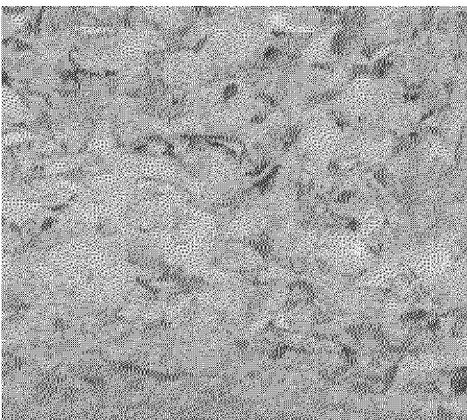
¹ISCC PLUS feedstock supplier self-declaration or sustainability declaration



Turf

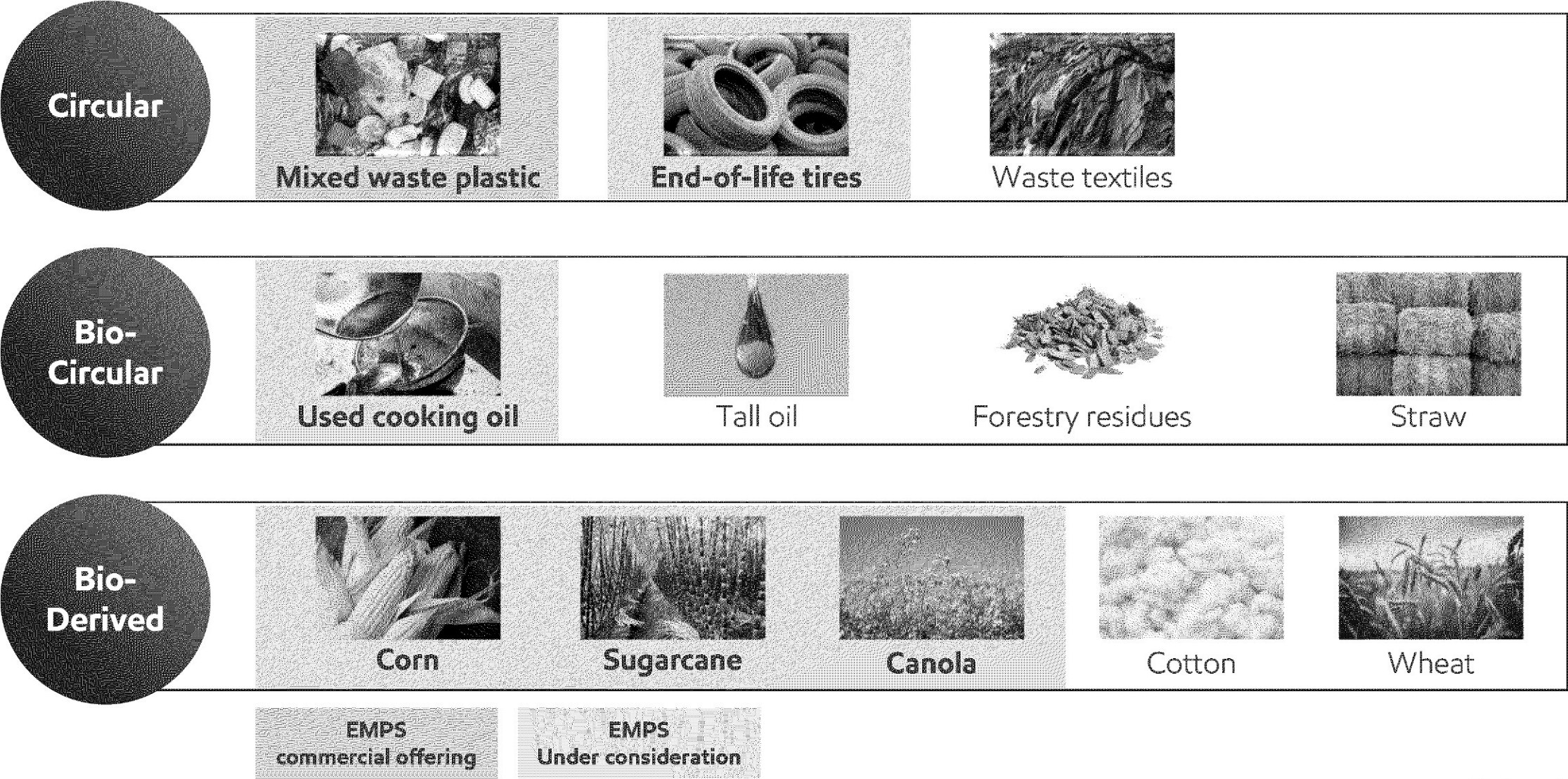


Lubricant bottles



Medical waste

Alternative sustainable feedstocks landscape



Plastic-derived feeds have similar elemental constituents as fossil-derived feeds

Fossil-derived

Plastic-derived feeds

Nitrogen	Yes	nylon, additives, UV stabilizers
Oxygen	Yes	PET, plasticizers, antioxidants, additives
Metals	Yes	additives, fillers, catalyst, pigments
Halogens	Yes	PVC, PVDC, process aids, surface contamination
Sulfur	No	not typically observed

Engineering Controls

- Conversion
- Hydrotreating
- Fractionation
- Water Wash
- Acid Treating
- Purification

Work Processes

- Contaminant Mapping
- Margin of Safety
- Feedstock Specification
- Process Monitoring