MIDDLETON

Operations Report
Dept. A-246 - Pyranols - Inerteens
June - 1965

Production (Current Month)

Scheduled - 968,553#
Actual - 968,553#

Production (Year to Date)

Blend	Current Month	YTD
1260 PPO	404,644#	3,134,104#
1254 PPO	376,644#	2,484,494#
A13B3B	171,740#	603,495#
1488	15,525#	23,625#
	968,553#	6,245,718#

Average Monthly Production - 1,040,953#

Yields

		Standard	Actual	YTD
% Theory Yield on:	TCB	99.0%	98.34%	97.67%
	TTCB	99.0%	95.94%	96.31%

Pyranols were produced as needed for sales.

The remaining drum stock of TCB was used this month.

An internal specification of 5% on power factor at 60 cycles and 100 Deg. was set at the end of the month for 1254 PPO and 1260 PPO blends. A maximum of 5% was chosen on the recommendation of the Sales Department. To meet this specification will mean a reduction of 25% in blend capacity since about 25% of the material loaded for shipment has a power factor above 5% and will have to be returned to the process to be earth treated.

Stock Position

	Blend	1st of Month	Last of Month
Whse. Stock	1260 PPO	30,893#	780#
	1254 PPO	0	
	A13B3B	75,925#	91,955#
	Total Whse. Stock -	106,818#	92,735#
Dept. Stock	1260 PPO	0	0
	1254 PPO	11,880#	0
	A13B3B	0	9,450#
	Total Dept. Stock -	11,880#	9,450#
	Total Stock -	118,698#	102,185#

D. E. Harris

ghw

DSW 296451

STLCOPCB4066395