245

CG 01 CODE YE-698-D PKG ____

LOT MAY -0-81-E 1441

OK
/P

EST'D WGT 5632

TOTAL EST'D WGT= LBS (CRT ENTRY)

PROCESSES APPROVED BY
YE-698-D (S) F.POST 4/14/81
ALTERNATE
TYPED BY JMH

MAKING NOTES _____

JOB NAME: 01YE698DPS

INSTRUCTIONS E.E = PRESSING = RECORD

VAT			245		PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE			5-21		STARTED	11.30				
TIME			7:49 AM		CAKES USED	54				
RELEASED BY			WB		WATER ON	8AM				
PRESS	2	92	93		HRS. WASHED	2½				
NO.OF CAKES	54	54	54		OHMS	2000				
PRESS WITH AGITATION					HRS. WASHED					
WASH TO 2000 OHMS WITH 35-75 F WATER					OHMS					
TEST AFTER 2 HOURS					HRS. WASHED					
LOAD ON 7 CARS					OHMS					
105					CAKE CONDITION					
					NO CARS LOADED	6				

EXPLAIN LOSSES _____

SAMPLES
DELIVER TO

SAMPLED BY
RELEASED BY

= DRYING =

(EXTRUDED) DRY 10 HRS AT 240 DEG F
(NOT EXTRUDED) DRY 10 HRS AT 240 F

LUMP: - OK - WET - SALTS - CONTAMINATD

ADDITIONAL DRYING HOURS REQUIRED

SAMPLES 1 ENV
DELIVER TO COLOR TEST LAB

NO CARS PULLED
SAMPLED BY
RELEASED BY

NO DRUMS 19
LUMP WGT 5586

= GRINDING =

MILL MIKROATOMIZE SCREEN RPM
MAX. TEMP DEG F
SET ROOF BLAST - GATE AT "9" FOR
HIGH AIR FLOW

SCREEN RPM
MAX. TEMP. F

EXPLAIN LOSSES

SAMPLE WITHOUT MIXING
SAMPLES
DELIVER TO CTL

DATE MIXED

SAMPLED BY
RELEASED BY

1441
41
231

0.00 *

3.16 +
0.12 -
3.09 +
0.12 -
3.06 +
0.12 -
3.03 +
0.12 -
3.05 +
0.12 -
3.02 +
0.12 -
2.86 +
0.12 -
3.15 +
0.12 -
3.12 +
0.12 -
0.12 +
3.17 +
0.12 -
3.10 +
~~3.10 +~~
0.12 -
3.07 +
0.12 -
3.21 +
0.12 -
2.85 +
0.12 -
2.99 +
0.12 -
3.04 +
0.12 -
2.98 +
0.12 -
3.06 +
0.12 -
3.01 +
0.12 -
58.96 *
3.10
~~5586~~

5586

DUP050095939