

V. 243, 244, 245, 247, 262

C.V.

D.V.

CG 03 CODE KY-787-D PKG.

PUNCHED & CHECKED

EST. WGT.

2230 LBS.

JUN 10 1983

STD. HRS.

TIME

11A M

14 YC-2-B 93 4 Lot 24468 2000#

14 YC-2-B 93 4 Lot 24469 400#

14 YC-2-B 93 4 Lot 24082 2000#

24072 100

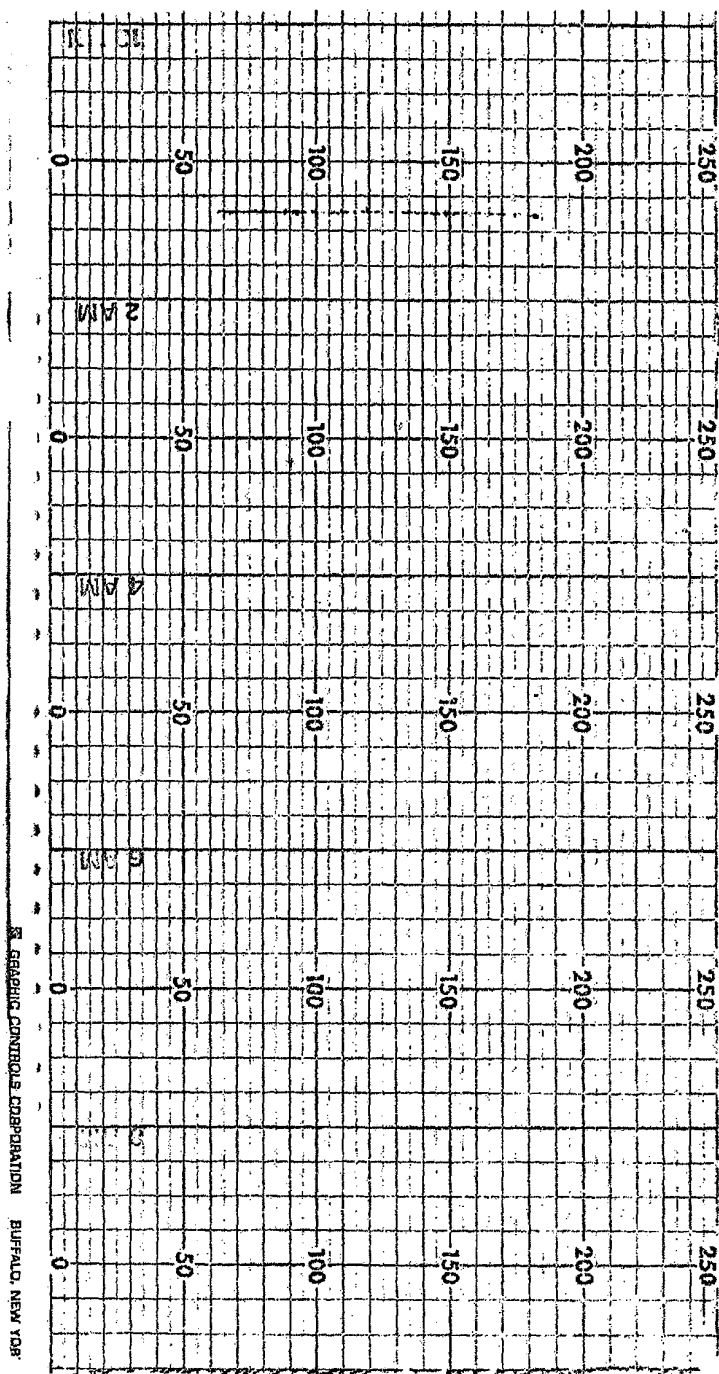
Total Wgt 7230# (REQ 4065) 500

PROCESSES		APPROVED BY
() KY-787-D (S)	()	EWK 10-19-77
() Alternate (I)	()	DCG 10-25-77
()	()	MTW 10-26-77
()	()	FWR 02-01-79
TYPED BY		
ENW020179		

Homog #4- 1ST Pass

NON-BLEEDING

SHIPMENT	NAME	KROLOR® YELLOW MEDIUM	USE LBS.	N CODE	ACCT LBS.
203 & 205	11 Run 50" (827 G) water into V-203. RUN AGITATOR ON HIGH SPEED.		670	32-D	670
263	12 Weigh in drum & pour in.		100 x 50	YC-2-B	5000
	13 Dump in & stir 5 min.				
	Record: Start 430 PM				
	Fin 830 PM				
	14 Add to 80" (1360 G)				
	15 Pump V-203 thru Homog at 2400-2600 psi into V-205				
	16 When V-203 MTY, wash color thru Homog at 1800-2200 psi using minimum water. Use Hot Water				
	17 Record: V-205 V-205" & adj to 54" (1900 G)				
	18 Inspect Homog strainer & clean if necessary				
	DURING HOMOG, RUN AGITATOR V-203 ON LOW SPEED				
SV & 205	19 Run 2" (200 G) water into V-262 & install temp chart & start agitator				
263	20 Pump V-205 thru Homog at 4800-5200 psi into SV-262				
	Record: Time Start 6:00 PM, Total Min 215				
	NOTE: If Homog pressure falls below 4800 psi 3-way valve will recirculate slurry to V-205				
	21 When V-205 MTY, run in 5" (240 G) water & pump thru Homog at 4800-5200 psi. Rinse in using Hot Water				
349 & 384	22 While Homog, run 6" (284 G) water into V-349				
3	23 Run ± 1000# water into V-384 & heat to 110-120°F		3830	32-D	3830
	24 Weigh into V-384 & pump to V-349				
	25 Run ± 1000# water into V-384 & pump to V-349				
	26 Add V-349 to 25" (1163 G) & stir 15 min or longer				
	27 Record: 9.26' 1112 (15.2 ± 0.2) (1.113-1.115)				
SV	28 When S 11 Homog complete, adj SV to 10" (2100 G)				
4	29 Record: pH 10.2 & adj to 11.1-11.3 using N-7-D diluted to 5% (10 parts water to 1 part N-7-D) Assume 50%		20	7-D	20
	Siphon into SV & Record: pH 11.2				
	30 Heat to 190-194°F in 35-45 min (V-262) or in 55-65 min (V-243, 244, 246, 247) &				
	Record: HT 194°F & Rec 194 OF				
	NOTE: Strike must be started immediately on completion of heating				
343 & 386	31 While heating SV, run 56" (1520 G) water into V-343				
5	32 Water in from V-386 M 37, 10.85# Gal 52.8 Gal			27-D	573
	33 Stir 15 min or longer				
	34 Record: 9.26' 1027 (4.1 ± 0.1) (1.026-1.027)				
	g/mL				



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