March 8, 1974
NEW FORMULA TEX-974

ACME, TEXAS, PLANT FORMULA
READY MIX FILLER TEX-974

DESCRIPTION OF PRODUCT - Filler for Ready Mix Joint Compound TEX-972.

FORMULA	Function	RM Spec	Percent	Lbs/Batch
Asbestos SG210	Fiber Filler	13	1.0	80.0
Cendriv 492S	Thickener	223	.5	40.0
Dowicil 75	Fungicide	193	.2	16.0
Gelvatol 6000	Adhesive	126	.5	40.0
Asbestos	Fiber Filler	9	5.0	400.0
Mica p80-H	Anticracking agent	11	4.0	320.0
Land Plaster TEX-25	Filler	--	73.8	5904.0
T.P. Blend Talc	Slip Agent	--	15.0	1200.0
			100.0	8000.0

WORKING CONSISTENCY Specifications: - Refer to Plant Testing Procedure No. 32.

Maximum	Minimum	Average
62	58	60

WORKING PROPERTIES Specifications - Refer to Plant Testing Procedure No. 33.
- Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse gritty or undispersed particles.

COLOR Specifications - White
- Dried compound shall match color of standard sample.

NOTE: A wet mix of the filler shall be prepared according to Formula TEX-972 at least twice a day or with every sixth or seventh batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound - Formula No. TEX-972.

WNG:elz

PLAINTIFF'S EXHIBIT
GP-2264

Lehnert 10.3.01-30

SGP 0017698

February 27, 1975
Supersedes Formula TEX-974
Dated 3/8/74

ACME, TEXAS, PLANT FORMULA
READY MIX FILLER TEX-974

DESCRIPTION OF PRODUCT - Filler for Ready Mix Joint Compound TEX-972.

-/ FORMULA

Raw Material	Function	RM Spec	Percent	Lbs/Batch
Vancide	Preservative	126	.025	2.0
Asbestos SG210	Fiber Filler	13	1.0	80.0
Gendriv 492S	Thickener	223	.5	40.0
Dowicil 75	Preservative	193	.175	14.0
Gelvatol 6000	Adhesive	126	.5	40.0
Asbestos	Fiber Filler	9	5.0	400.0
Mica p80-H	Anti-cracking agent	11	4.0	320.0
Land Plaster TEX-25	Filler	---	73.8	5904.0
T.P. Blend Talc	Slip agent	---	15.0	1200.0
			100.0	8000.0

WORKING CONSISTENCY Specifications: - Refer to Paint Testing Procedure No. 32.

Maximum	Minimum	Average
62	58	60

WORKING PROPERTIES Specifications: - Refer to Plant Testing Procedure No. 33. Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse, gritty or undispersed particles.

COLOR Specifications: - White
Dried compound shall match color of standard sample.

NOTE: A wet mix of the filler shall be prepared according to Formula TEX-972 at least twice a day or with every sixth or seventh batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound - Formula No. TEX-972.

-/ denotes change

WNG:jg

Lehnert 10.3.01-31

SGP 0017699