

DAILY REPORT
VINYL DAILY REPORT

28 JUL 00 05:00

ABD00137606

SHIFT	9	RX CHARGES	ABNORM	BAT RPTS	SPILL	RPT	PERSONNEL	HOURS	SAFETY:
		41-45	46-47	YES	NO	YES	OVERTIME	ABSENT	VAC
1	2	0	4	1	1	1	0	0	0
2	3	0	4	1	1	1	0	0	0
3	5	0	8	1	1	1	0	0	0
TOTALS									

INTERMEDIATE SILOS

MISCELLANEOUS

SILO	PRODUCT	M	LBS	GRADE	SILO	PRODUCT	M	LBS	GRADE	BLD	TK	PRODUCT	%	COM	GOAL
281	5415	298	1	675	5385	105	1	407	5325	0		5325	0	NM	741-745
282	5395	79	1	676	5385	10	1	501	5415	59		5415	59	NM	746-747
475	5465	34	1	677	5385	9	EMTY	502	5385	82		5385	82	TOTAL	BATCHES 56
476	5415	11	BLAK	678	5385	104	1	550	POND	0		POND	0	WHY	WERE BATCHES LOST
478	5305	41	1	679	5385	19	1	551	POND	2		POND	2		
479	5325	47	1	680	5385	9	1	552	POND	0		POND	0		
490	5395	52	1	681	5325	11	STUP	553	POND	0		POND	0		
491	5395	52	1	682	5325	10	CONT	644	5385	32		5385	32		
492	5415	48	1	683	5415	10	1	646	5385	1		5385	1		
493	5415	43	1	684	5325	82	REDY	647	5385	1		5385	1		
575	5385	13	EMTY	685	5385	10	EMTY	648	5385	80		5385	80		
576	5465	10	1	686	5385	10	1	649	5385	0		5385	0		
577	5385	10	EMTY	687	5385	9	1	650	5325	0		5325	0		
578	5465	10	EMTY	688	5385	9	1	651	5325	-3		5325	-3	HRS	INCINERATOR ON
				689	5385	92	ROTY	652	5385	80		5385	80	GPM	AVG HM STRIPPER1
				690	5385	3	ROTY	653	5385	81		5385	81	GPM	AVG LM STRIPPER2
				691	5385	43	ROTY	654	5385	0		5385	0	GPM	AVG OM STRIPPER3
				692	DEBX	40	STUP	655	5385	0		5385	0		
								747	5415	0		5415	0		

ROLLS DLY AVG	1.7791	#OF	9
LAST B# >20	0.0000	PWS	0
ROLLS > 20	0.0000	Z	0

PRODUCTION TOTALS

PRODUCTION BY TYPE AND RX

SILOS	MLBS	RX	PRODUCT	MODE	DRYER	PRODUCT	SILO	RECEIVERS	%	PRODUCT	LBS	RX	#BAT	UP-TM
STRAPPED	WEIGHT	0	1300	POLY	1	5415	600	10M FVCM	68	5225	0	300	2	12.9
			1400	OFF	4	5415	281	10M S RVCM	4	5265	0	400	0	3.5
COMPOUND	MLBS	129,000	1500	POLY	5	5415	690	10M N RVCM	2	5305	0	500	1	10.4
YARD	MLBS	500,000	1600	POLY	6	5415	683	10M N FVCM	70	5325	0	600	2	12.9
PREVIOUS DAY	1411,000	1700	5385	OFF	7	5385	683	10M S FVCM	59	5385	440915	700	0	0.2
PRODUCTION TOT	5,42,000	1741	5385	OFF	8	5385	691	10M E RVCM	37	5395	0	741	0	0.2
MONTH TO DATE	64,492,911	1742	5385	OFF	9N	5385	687	10M W RVCM	1	5415	317819	742	0	0.2
			5385	OFF	9S	5385	686	10M SPHERE	16	5416	0	743	0	0.2
			5385	OFF	10	5385	688	10M WATER (FT.)	26	5465	0	744	0	0.2
			5385	POLY	11	5385	675	BATCHES		TOTAL	758734	745	4	23.3
			5385	CLN	10	5385	0	TOTAL OM	5		746	4	23.1	
			5385	WAIT	11	5385	4	TOTAL NM	8	10M USE	735769	747	0	0.2

DATE 7-27-00 DRYER PRODUCTION AND STATUS REPORT

Time:		500	600	700	800	900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	100	200	300	400
No. 4	Product																								
No. 5	Product																								
No. 6	Product																								
No. 7	Product																								
No. 8	Product																								
No. 9	Product																								
No. 10	Product																								
No. 11	Product																								
No. 12	Product																								
#5 - SUECO STAR VALVE																									
#6 - Biot belts																									
#10 #11 - ID. FANS																									
Big	From																								
Pit	To																								
Little	From																								
Pit	To																								
282	From																								
Blower	To																								
281	From																								
Blower	To																								

REACTOR DAILY PRODUCTION AND STATUS REPORT

Date 7-27-00

ABD00137609

Equipment	0500	0600	0700	0800	0900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	0100	0200	0300	0400		
741																										
742																										
743																										
744																										
745																										
746																										
747																										
Hi-Mol stripper																										
Lo-Mol stripper																										
Strainer cleaning																										
746 - Lost 40 min. 502 Full 745 - Lost 30 min. Glow Vent Plugged 741 - 742 - 743 - 744 - 747 - Down 12 hrs.																										
Hi-Mo Charges =											Lo-Mo Charges =											Total Charges =				

REACTOR DAILY PRODUCTION AND STATUS REPORT

Date 7-27-00

Equipment	0500	0600	0700	0800	0900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	0100	0200	0300	0400
300	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
400																								
500																								
600																								
700																								
Stripper																								
Strainer																								
Cleaning																								
Low 1:20 ~ 3:00 SOI Full Down Time! Inventory Control 300 lost 5:25 SOI Full 600 lost 3:00 SOI Full 500 lost 7:50 SOI Full 600 lost 4:00 min 3000 Rx's 300 lost 6:00 SOI Full																								
2										3														
Hi-Mo Charges = S										Lo-Mo Charges =										Total Charges = S				