CG 32 CODE RT-428-D PKG ____

LOT A2H79 JAN 7 1991

EST. WT. 2215* LBS.

28

PROCESSES APPROVED BY
RT-428-D (W) JJC 6-10-91
EWK 12-20-91

TYPED BY JLC

MAKING NOTES _____

JOB NAME J2RT428DFW

INSTRUCTIONS				= PRESSING =	RECORD				
					1ST	2ND	3RD	4TH	5TH
VAT	901			PRESSLOAD STARTED	4:30				
DATE	1/7/92			CAKES USED	65				
TIME	1:15 AM			WATER ON	1:15				
RELEASED BY	P.U.			HRS. WASHED					
PRESS	32	37	38 60	M MHOS	228				
NO. OF CAKES	60	60		HRS. WASHED					
PRESS WITH AGITATION				M MHOS					
WASH TO 333 M MHOS - 35-75 F WATER				HRS. WASHED					
TEST AFTER 3 HOURS				M MHOS					
LOAD ON 8 CARS				CAKE CONDITION					
1. PRESS IMMEDIATELY CODE				NO CARS LOADED	475				
2. INSTRUCT MAKING AREA TO ADD 10# N-588-A HALFWAY THRU PRESSING				EXPLAIN LOSSES					
3. CLEAN MAGNETIC SEPARATOR AFTER PRESSING									
CLEANED BY _____ TIME _____									
SAMPLES JAR				SAMPLED BY					
DELIVER TO				RELEASED BY					

= DRYING =

DRY 20 HOURS AT 220 F
HOLD ON TRACK 30 MIN BEFORE DUMPING

LUMP: - OK - WET - SALTS - CONTAMINATD

Color appears dry

ADDITIONAL DRYING HOURS REQUIRED

SAMPLES
DELIVER TO

NO CARS PULLED .
NO DRUMS 18
LUMP WGT 2495
SAMPLED BY
RELEASED BY

= GRINDING =

MILL 2 MSP 1/8"RP SCREEN 3700 RPM
MAX. TEMP. 140 DEG F
INERT MILL WITH CO2 WHEN GRINDING
PER O.F. #O.F. 0043

SCREEN RPM
MAX. TEMP. F

EXPLAIN LOSSES

SAMPLE WITHOUT MIXING
SAMPLES 2 ENV.
DELIVER TO CTL

DATE MIXED
SAMPLED BY 1/14/92
RELEASED BY 271

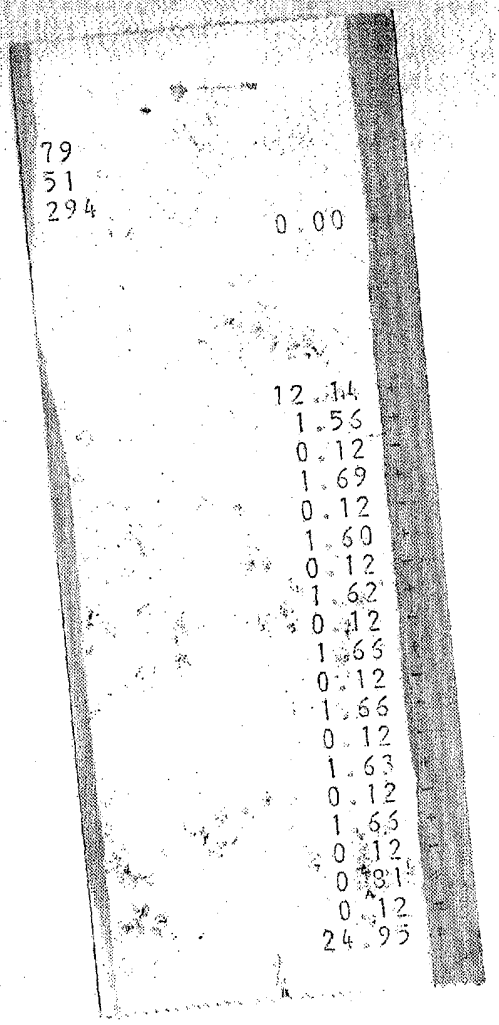
DUP050110496

79
51
412

0.00

1.68 +
0.14 -
1.54 +
0.14 -
1.69 +
0.14 -
1.56 +
0.14 -
1.49 +
0.14 -
1.63 +
0.14 -
1.56 +
0.14 -
0.63 +
0.14 -
1.62 +
0.14 -
12.14 *

DUP050110497



DUP050110498