

Plant Manager  
Production Manager (2)  
Chief Control Chemist  
R & D Director  
R & D Manager

## THE MENNEN COMPANY

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### STANDARD MANUFACTURING PROCEDURE

Date authorized: 8/24/62

Formula No. 21 X

TITLE: BATH TALC FOR MEN WITH DEODORANT

Reason for change: Temporary substitution of part (50%) North Carolina talc for Italian talc due to shortage of Italian talc.

EQUIPMENT: Same as that used for Baby Powder

NOTE: All equipment must be as clean as possible before starting a run of this product.

#### MANUFACTURING PROCEDURE:

Pass the following through the sifter (to break down large lumps) into the mixer:

|                                                      |          |
|------------------------------------------------------|----------|
| Talc, Italian #1600 (9-110 lb. bags) (WC&D)          | 990 lbs. |
| Talc, North Carolina #829 (17-50# bags + 30#) (WC&D) | 880 lbs. |
| Magnesium Stearate                                   | 50 lbs.  |
| Boric Acid - Powdered                                | 50 lbs.  |
| Hyamine #1622                                        | 2 lbs.   |

PROCEDURE Start the mixer and then after five minutes with the aid of a metal funnel, through an opening in the top of the mixer slowly add:

Perfume (Talc for Men - J. Manheimer) 4 lbs.

After all the perfume has been added, continue mixing for ten minutes. The powder is then finely divided by passing it through the pulverizer (screen #0.027 or 0.035) and into the hopper. The smooth, soft powder is then ready for packaging.

The amounts of all ingredients above correspond to those given in the latest approved domestic formula, dated 8/24/62.

EXHIBIT

PLAINTIFF'S  
EXHIBIT  
**WCD-345**

|       | Prep. by | Checked by         | Approved           |
|-------|----------|--------------------|--------------------|
| R & D | 7f       | <i>[Signature]</i> | <i>[Signature]</i> |
| Q.C.  |          |                    |                    |
| Mfg.  |          |                    |                    |

Authorized: *J. M. Longfellow*  
J. M. Longfellow 8/24/62  
Res. & Dev. (date)

Production (date)

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