after each of the three absorptions the reduced volume is again measured in the burette. Pressure and temperature of the gas sample are kept constant while measuring. Several passes are made through each pipette which contains tubes or glass beads to increase the wetted surface. It is essential that each reaction be completed before the next reaction is started. Since the life of the reagents is limited, it is well to keep a record of the number of samples tested. Care is needed in operation to prevent the pulling of reagents out of the pipettes into the capillary tubing and burette. Many types of recording gas analyzers are available and are usually found in the larger boiler plants.

Carbon Monoxide Measurement

A method of analyzing for low carbon monoxide concentrations completes the oxidation of the carbon monoxide in a known volume of sample, in the presence of a catalyst. The heat resulting is measured by a thermocouple calibrated in parts per 10,000 of carbon monoxide [45].

SMOKE DENSITY MEASUREMENTS

Smoke density may be judged by assigning to it the number of the Ringelmann Smoke Chart which appears to have the same color when observed at a distance of 50 ft. The charts are numbered 1 to 4 and are made of black lines cross-ruled on white as given in Table 1.

TABLE 1. RINGELMANN SMOKE CHART SPACINGS

NUMBER OF CARD	THICKNESS OF LINES, MM	DISTANCE IN CLEAR BETWEEN LINES, MM
1	1.0	9.0
2	2.3	7.7
3	3.7	6.3
4	5.5	4.5

Apparatus using the photo-electric cell has been devised for recording smoke densities in large plants.

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