

SPECIAL BULLETIN

Operating Division
PRODUCT PROCEDURE

CONFIDENTIAL

DO NOT REPRODUCE OR COPY
VINYL JOINT COMPOUND (J1418A)
CHAMBLEE

No. 61-2-22-22

Date 12-17-65

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Cancel

Dated NEW

Approved: *JJ*

FORMULA:

J-1418A

BN-13 (-60 mesh)	6.0%
GM-65 (-60 mesh)	0.4
No. 2 Gum Arabic (powdered)	1.0
Vancide 512	0.15
JM 7RFO2 Asbestos	As required (approx. 3.5%)
PC 7RF9 Asbestos	As required (approx. 3.5%)
Mica JC	Formula V
DDW Mineralite	15.0
No. 750 Marble	To make 100%

RAW MATERIALS: Per Bulletin 61-2-22 with these exceptions:

BN-13	National Starch and Chemical Corp.
GM-65	Dow Chemical Company
Gum Arabic	Per FMS
Vancide 512	Per FMS 6-100-1

MANUFACTURING PROCEDURE:

A thorough brushing down, followed by a clean-out charge of carbonate filler must be done before this product is made. (No clean-out is necessary afterward because this product will not contaminate regular casein compounds).

End

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