ADDITIONAL GUARANTEE

I. With respect to the revised Coker Steamout System:

A. Contractor guarantees that the revised Coker Steamout System, when processing up to 61,000 lb/hr of coke drum steamout effluent, will produce therefrom, (1) a gaseous effluent product at 170° F. maximum and free of visible hydrocarbon vapor and no oily dropout from the vapor, and (2) an aqueous waste effluent product that is suitable for use either as desalting water or as feed to the sour water stripping facilities.

B. Contractor warrants that it has exercised diligence in evaluating the performance and capability of existing equipment revamped and incorporated in the above revised Coker Steamout System, but Contractor's guarantee does not include performance of the revamped and existing equipment.

C. In the event that the above guarantees are not met, Contractor agrees to make, without cost to Owner, any mechanical modifications, changes or corrections necessary in order to meet the above guarantees, provided, however that if Contractor has designed or modified existing equipment, Contractor's liability with respect to deficient existing equipment shall be limited to supplying without cost to Owner, such home office services as are necessary to redesign said existing equipment.

II. With respect to the Effluent Treating Unit, Plant 18:

A. Contractor warrants that it has exercised diligence in the design of the facilities for the Effluent Treating Unit, Plant 18, and has designed the facilities to process the refinery raw effluent water and produce therefrom a treated effluent water having the expected characteristics listed in Table 12 of the Bechtel Report, "Waste Water Treatment, Robinson Refinery" dated July 1968.

B. Contractor warrants that new equipment installed will be capable of performing at the capacities and hydraulic and thermal conditions set forth in equipment data sheets and will provide operational efficiencies as defined in the Bechtel Waste Water Treatment

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Engineering Report dated July 1968 for the Marathon Robinson, Illinois Refinery.

C. The above guarantees do not include existing, reused or revamped equipment or facilities.

D. In the event that the above guarantees are not met, Contractor agrees to make, without cost to Owner, any mechanical modifications, changes, or corrections necessary in order to meet the above guarantees, provided, however, that if Contractor has designed or modified existing equipment, Contractor's liability with respect to deficient existing equipment shall be limited to supplying, without cost to Owner, such home office services as are necessary to redesign said existing equipment.

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