SERVICE BULLETIN

MARCH 19, 1974 **No.** Q79 **under** BRAKES

PLAINTIFF'S EXHIBIT

MAC-64

FOR BRANCHES, DISTRIBUTORS AND CUSTOMERS.

CHASSIS AFFECTED ALLENTOWN ☑ HAYWARD ☑ OAKVILLE ☑

BRAKE CAMSHAFT
(SW5711C and 5731C with Eaton 16-1/2 x 7 Cam Brake)

PURPOSE To inform service personnel that the camshaft on these brake assemblies does not require periodic lubrication and to advise against installing a grease fitting.

INFORMATION The camshaft on Eaton brake assembly 1QDA4220 is "lubed for life" at time of manufacture and normally does not require additional lubrication. To insure against the entrance of contaminants, the lubrication passage is sealed with a plug. This plug should be left in place while chassis is in operation. Do not replace it with a grease fitting.

If the camshaft is removed or replaced during brake repairs, it must be lubricated at assembly. Remove the plug, install a grease fitting and apply MG-A grease in the normal manner. Remove fitting when lubrication is completed and reinstall plug.

RECOMMENDATION Advise everyone concerned with lubrication that Eaton brake camshafts do not require periodic lubrication and that the plug used to seal the grease passage should not be replaced with a grease fitting.

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CIRCULATION

Service Manager	
Shop Foreman	
Night Foreman	
Night Foreman	
Inspector Leadman	
Inspector Leadman	
Inspector Leadman	
Unit Over-haul Room	
Shop Office	