CG 50 CODE YT-714-D PKG ____ | 35 182 YT-714-D (G) EWK 4/19/81

LOT K2H11 SEP 24 1982 | COMTYP JOB NAME: 50YT714DPG

EST. WT. 215 ~~____~~* LBS. (20) | MAKING NOTES: _____

INSTRUCTIONS 182 = PRESSING = RECORD

					PRESSLOAD	1ST	2ND	3RD	4TH	5TH
VAT					STARTED	5AM				
DATE			9-24		CAKES USED	60				
TIME			7		WATER ON	60				
RELEASED BY			SU		HRS. WASHED	1300 PM				
PRESS	32	33	35	36	M MHOS	8½				
NO.OF CAKES	60	60	60	60	HRS. WASHED	273				

PRESS WITHOUT AGITATION
WASH TO 667 M MHOS - 35-75 F WATER
TEST AFTER 10 HOURS
LOAD ON 7 CARS
NOTE WHEN ADVISED BY MAKING SUPVR.:
(1) LOAD AS PRESSCAKE IN METAL DRUMS AT 360# NET. DO NOT DRY. TAKE 1 QT. SAMPLE.
(2) HIGH PRESSURE HOSE PRESS & BOX AFTER DROPPING THIS BATCH BEFORE FALLING NEXT BATCH.

SUPVR_____ DATE_____
SAMPLES 4 OZ
DELIVER TO

M MHOS
HRS. WASHED
M MHOS
CAKE CONDITION
NO CARS LOADED 1+2+4
EXPLAIN LOSSES _____

SAMPLED BY
RELEASED BY

TPP

= DRYING =

DRY 22 HOURS AT 200 DEG F

SAMPLES 4 OZ
DELIVER TO

LUMP - OK - WET - SALTS - CONTAMINATD

ADDITIONAL DRYING HOURS REQUIRED

NO DRUMS 13
LUMP WGT 2250

NO CARS PULLED
SAMPLED BY
RELEASED BY AB

= GRINDING =

MILL 8 HSP 1/8" RP SCREEN 3700 RPM
MAX. TEMP 140 DEG F
IF FOLLOWING ANY DALAMAR CODE OR CPC CODE CLEAN VERY THOUROUGHLY
INERT MILL WITH CO2 WHEN GRINDING
PER O.P.# O.F.0043

SAMPLE WITHOUT MIXING
SAMPLES 1 ENV & 1 PT CAN
DELIVER TO CTL

SCREEN RPM
MAX. TEMP. F

EXPLAIN LOSSES

DATE MIXED

SAMPLED BY
RELEASED BY

200 10.5-82

11
51
231

0.00 *

1.82 +
0.14 -
1.60 +
0.14 -
3.14 *

11
51
16

0.00 *

3.14 +
2.03 +
0.14 -
1.89 +
0.14 -
1.91 +
0.14 -
1.84 +
0.14 -
1.96 +
0.14 -
2.03 +
0.14 -
1.89 +
0.14 -
1.96 +
0.14 -
1.81 +
0.14 -
1.88 +
0.14 -
1.70 +
0.14 -
22.50 *



DUP050103920