1/6 ~~5/10~~ 5/11/68

CEA 1430 Startup - OPERATION

Raw Material

Liquid Aroclor

TANK FARM

Assume losses equal to $1500 - at $0.07/#

$\frac{150000}{\cancel{0.07}} \cong 21300$ #

$\frac{21300 \text{ \#}}{8 \text{ \#}}$ gal = 2660 gal.

includes all Aroclors & blends

Drumming

Assume $1000 loss

$\frac{100000}{\times 56} \cong 1780$ gal.

includes all Aroclors & blends

Solid Aroclor

TANK FARM - NONE

Flaking -

Assume 10 BATCHES @ 20000 #/batch

REWORKED WITH 25% loss or @ $0.015/#

plus $500 misc losses.

Biphenyl

Assume 10,000 # lost @ $0.05/#

0354075

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2/6 ~~6/10~~

SEA 1430

START UP - OPERATION

STEAM & Electricity Assumed variance.

SALARIES

ONE START UP SUPERVISOR Aug & Sept

TWO " " " " , Oct & Nov

LABORATORY -

Assumed VARIANCE FOR ADDITIONAL Analyses

TSD - 50 hours per month over standard

Mech Exp.

Based ON MINIMUM alterations.

TANK CAR STORAGE

2 cars

Depreciation

ADDITIONAL Meetings & conferences And one trip to St louis for start up supervisor

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TOWOLDMON0044702